



- 6 - 06 - 2012  
ARCHIV

EN 12329-FelZn12/F

First angle projection	01	137561		
General tolerance (GT) in mm	Index	alteration	Change no	Fit
Size range	Inspection dim.	Blank no:	Weight: 0.23	
≤ 30	≤ 30	Date	Title: assy.	
≤ 120	≤ 120	Name	lever	
≤ 400	≤ 400	Checked	PROD. Scale 1:1	
≤ 1000	≤ 1000	Auth'd	Sheet: 1 of 1	
GT fine	Lengths (L) and angle (L/Δ) = ± GT	Mcheck	Drawing number 55044202903	
L 0.2 0.5 0.8 2 4	Tolerance Symbols ISO 1101		Repl. 55044202900	
≤ 0.1 0.2 0.4 1 2	○ roundness = 1/2e-Tol		Orig. 55044202903d001	
	□ straightness/flatness = GT			
	⊙ concentricity/hun out = GT			
	≡ symmetry = GT			
	∥ parallelism = GT			
	⊕ position = GT			
Languages: de en				

PŘEKLAD

dne: 2.5. 05. 2012

PROVEDL/A

MICHAL SMEJA

General quality level	EN ISO 5817-BCD
Stamp field position for welder identification	(S/H)
STILL inhouse production:	
General WPS	SWE-01
WPS for stud welding	Sv/E-03
Welding sequence plan required	no
External production:	
Manufacturer requirements	EN ISO 3834-234
A welding procedure qualification is always required	yes
Additional welding sample inspection by the welding supervisor of STILL GmbH required	yes

Released

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