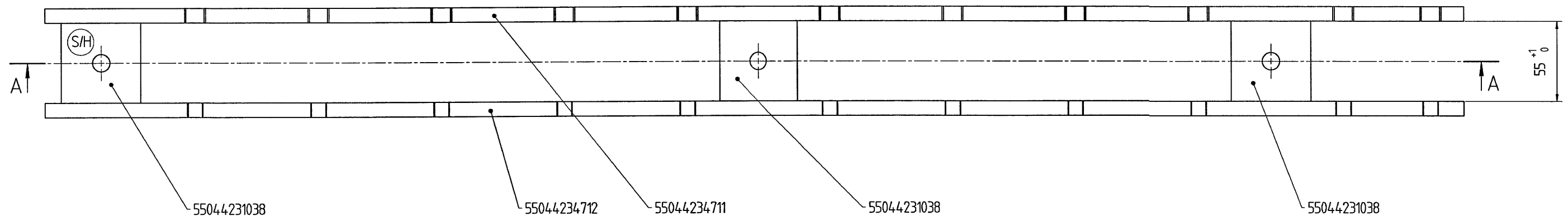
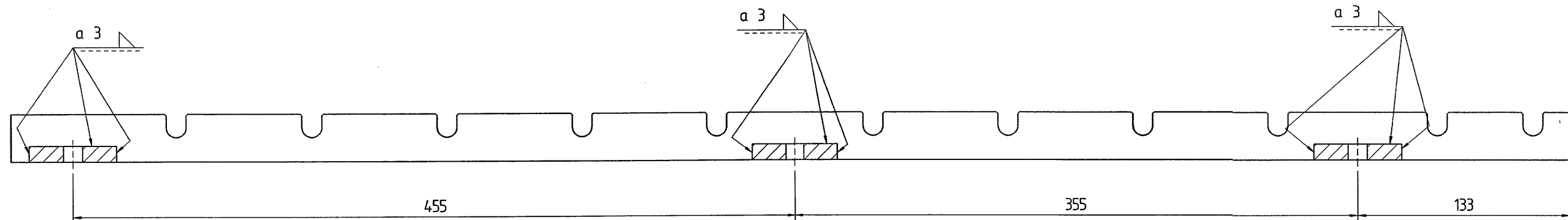


# PŘEKLAD

dne: - 9 -05- 2016

PROVEDL/A  
JANA PROKEŠOVÁ

A-A



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- 9 -05- 2016

ARCHIV

ZM/15/00038

EN 12329-Fe/Zn12/F

First angle projection	01	TS4861			
General tolerance (GT) in mm	Index	alteration	Change no	Fit	Toler.
Size range	Inspection dim.	Material:	Blank no:	Title:	Weight: in Kg
≤ 30	≤ 120	≤ 400	≤ 1000		5
GT coarse	Auxiliary dim.	Date	Name	Drawn	08.01.2015
L 1 2 3 4	1 2 4 6	Checked	08.01.2015	Splettst	
Lengths (L) and angle (L/L) = ± GT	Auth'd	08.01.2015	S.Bornfeld	M.Haupt	
Tolerance Symbols ISO 1101	M.check	08.01.2015	M.Haupt		
○ roundness = 1/20-Tol.					
□ straightness/flatness = GT					
⊙ concentricity/run out = GT					
⊖ symmetry = GT					
// parallelism = GT					
⊕ position = GT					
Languages: DE, EN					
General Assessment groups	EN ISO 5817-C				
Position for welder reference markers	(S/H)				
Welding procedure specification WPS	50988839001				
Stud welding procedure specification WPS	50988839006				
Specification test	50988839801				
Welding sequence schedule	-				
Requirements to manufacturers	WN 10570-1				
Production Scale	1:2				
Sheet:	1				
of:	1				
Repl.	Orig. 55044200614				

ОБЩАЯ ПРАВИЛА КОДОВ.  
ПОЗИЦИЯ СВАРЩИКА  
СПЕЦИФИКАЦИЯ ПОСТУПА СВАР.  
СПЕЦИФИКАЦИЯ ПОСТУПА СВАР.  
СПЕЦИФИКАЦИЯ ТЕСТУ  
НАПРАВЛЕНИЕ СВАРЩИКА  
ПОДГОТОВКА НА ВЪРХОВЕ

General Assessment groups	EN ISO 5817-C
Position for welder reference markers	(S/H)
Welding procedure specification WPS	50988839001
Stud welding procedure specification WPS	50988839006
Specification test	50988839801
Welding sequence schedule	-
Requirements to manufacturers	WN 10570-1

Released 6 1896339/D2D/001/01 A2