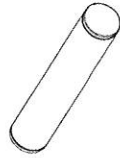


PŘEKLAD

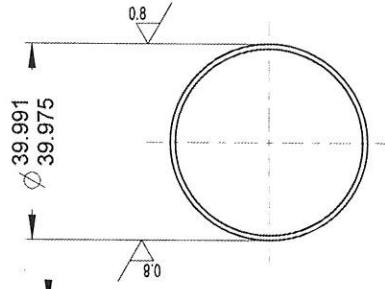
dne: 22. 04. 11

PROVEDLÁ

30. 04. 11



PICTORIAL VIEW
SCALE 1:5



1x45°
2 PLACES
2 místa

TEPELNÉ UPRAVENÍ
HEAT TREATMENT PATTERN

1.85^{+0.14}
2 PLACES
2 místa

Ø 37.5
2 PLACES
2 místa

5

5

221.5

234

POVRCHOVĚ INDUKČNĚ KALIT NA 56 ± 2 HR °C
DO HLoubKY 1.25 ± 2 mm

INDUCTIVELY HARDENED
SURFACE HARDNESS 562 HR °C
HARDENING DEPTH 1.25 - 2 mm.

POZNÁMKA:
POVRCHOVÁ ÚPRAVA
GALVANICKÝ CHROMATOVANÝ DLE DIN 50 961
TLouŠTKA POUKAZUJÍ NA
ROZDÍLEK UVEDENÝ PO POKOVENÍ

NOTE:

FINISH:
GALVANISED AND CHROMIUM PLATE TO DIN 50 961
COATING THICKNESS TO BE 10 µm.
DIMENSIONS SHOWN AFTER COATING.

1. čísla 2010

TOLERANCE (ON DIMENSIONS UNLESS OTHERWISE SPECIFIED)					
NOMINAL SIZE OF DIMENSION	FIN.	OVER	SCALE		
		TO	100	315	1000
0.01 - 0.04	±0.05		±0.05	±0.05	±0.05
0.05 - 0.09	±0.05		±0.05	±0.05	±0.05
0.10 - 0.14	±0.05		±0.05	±0.05	±0.05
0.15 - 0.24	±0.05		±0.05	±0.05	±0.05
0.25 - 0.39	±0.05		±0.05	±0.05	±0.05
0.40 - 0.74	±0.05		±0.05	±0.05	±0.05
0.75 - 1.49	±0.05		±0.05	±0.05	±0.05
1.50 - 2.99	±0.05		±0.05	±0.05	±0.05
3.00 - 4.99	±0.05		±0.05	±0.05	±0.05
5.00 - 9.99	±0.05		±0.05	±0.05	±0.05
10.00 - 14.99	±0.05		±0.05	±0.05	±0.05
15.00 - 24.99	±0.05		±0.05	±0.05	±0.05
25.00 - 39.99	±0.05		±0.05	±0.05	±0.05
40.00 - 74.99	±0.05		±0.05	±0.05	±0.05
75.00 - 149.99	±0.05		±0.05	±0.05	±0.05
150.00 - 249.99	±0.05		±0.05	±0.05	±0.05
250.00 - 499.99	±0.05		±0.05	±0.05	±0.05
500.00 - 999.99	±0.05		±0.05	±0.05	±0.05
1000.00 - 1499.99	±0.05		±0.05	±0.05	±0.05
1500.00 - 2499.99	±0.05		±0.05	±0.05	±0.05
2500.00 - 4999.99	±0.05		±0.05	±0.05	±0.05
5000.00 - 9999.99	±0.05		±0.05	±0.05	±0.05
10000.00 - 14999.99	±0.05		±0.05	±0.05	±0.05
15000.00 - 24999.99	±0.05		±0.05	±0.05	±0.05
25000.00 - 49999.99	±0.05		±0.05	±0.05	±0.05
50000.00 - 99999.99	±0.05		±0.05	±0.05	±0.05
100000.00 - 149999.99	±0.05		±0.05	±0.05	±0.05
150000.00 - 249999.99	±0.05		±0.05	±0.05	±0.05
250000.00 - 499999.99	±0.05		±0.05	±0.05	±0.05
500000.00 - 999999.99	±0.05		±0.05	±0.05	±0.05
1000000.00 - 1499999.99	±0.05		±0.05	±0.05	±0.05
1500000.00 - 2499999.99	±0.05		±0.05	±0.05	±0.05
2500000.00 - 4999999.99	±0.05		±0.05	±0.05	±0.05
5000000.00 - 9999999.99	±0.05		±0.05	±0.05	±0.05
10000000.00 - 14999999.99	±0.05		±0.05	±0.05	±0.05
15000000.00 - 24999999.99	±0.05		±0.05	±0.05	±0.05
25000000.00 - 49999999.99	±0.05		±0.05	±0.05	±0.05
50000000.00 - 99999999.99	±0.05		±0.05	±0.05	±0.05
100000000.00 - 149999999.99	±0.05		±0.05	±0.05	±0.05
150000000.00 - 249999999.99	±0.05		±0.05	±0.05	±0.05
250000000.00 - 499999999.99	±0.05		±0.05	±0.05	±0.05
500000000.00 - 999999999.99	±0.05		±0.05	±0.05	±0.05
1000000000.00 - 1499999999.99	±0.05		±0.05	±0.05	±0.05
1500000000.00 - 2499999999.99	±0.05		±0.05	±0.05	±0.05
2500000000.00 - 4999999999.99	±0.05		±0.05	±0.05	±0.05
5000000000.00 - 9999999999.99	±0.05		±0.05	±0.05	±0.05
10000000000.00 - 14999999999.99	±0.05		±0.05	±0.05	±0.05
15000000000.00 - 24999999999.99	±0.05		±0.05	±0.05	±0.05
25000000000.00 - 49999999999.99	±0.05		±0.05	±0.05	±0.05
50000000000.00 - 99999999999.99	±0.05		±0.05	±0.05	±0.05
100000000000.00 - 149999999999.99	±0.05		±0.05	±0.05	±0.05
150000000000.00 - 249999999999.99	±0.05		±0.05	±0.05	±0.05
250000000000.00 - 499999999999.99	±0.05		±0.05	±0.05	±0.05
500000000000.00 - 999999999999.99	±0.05		±0.05	±0.05	±0.05
1000000000000.00 - 1499999999999.99	±0.05		±0.05	±0.05	±0.05
1500000000000.00 - 2499999999999.99	±0.05		±0.05	±0.05	±0.05
2500000000000.00 - 4999999999999.99	±0.05		±0.05	±0.05	±0.05
5000000000000.00 - 9999999999999.99	±0.05		±0.05	±0.05	±0.05
10000000000000.00 - 14999999999999.99	±0.05		±0.05	±0.05	±0.05
15000000000000.00 - 24999999999999.99	±0.05		±0.05	±0.05	±0.05
25000000000000.00 - 49999999999999.99	±0.05		±0.05	±0.05	±0.05
50000000000000.00 - 99999999999999.99	±0.05		±0.05	±0.05	±0.05
100000000000000.00 - 149999999999999.99	±0.05		±0.05	±0.05	±0.05
150000000000000.00 - 249999999999999.99	±0.05		±0.05	±0.05	±0.05
250000000000000.00 - 499999999999999.99	±0.05		±0.05	±0.05	±0.05
500000000000000.00 - 999999999999999.99	±0.05		±0.05	±0.05	±0.05
1000000000000000.00 - 1499999999999999.99	±0.05		±0.05	±0.05	±0.05
1500000000000000.00 - 2499999999999999.99	±0.05		±0.05	±0.05	±0.05
2500000000000000.00 - 4999999999999999.99	±0.05		±0.05	±0.05	±0.05
5000000000000000.00 - 9999999999999999.99	±0.05		±0.05	±0.05	±0.05
10000000000000000.00 - 14999999999999999.99	±0.05		±0.05	±0.05	±0.05
15000000000000000.00 - 24999999999999999.99	±0.05		±0.05	±0.05	±0.05
25000000000000000.00 - 49999999999999999.99	±0.05		±0.05	±0.05	±0.05
50000000000000000.00 - 99999999999999999.99	±0.05		±0.05	±0.05	±0.05
100000000000000000.00 - 149999999999999999.99	±0.05		±0.05	±0.05	±0.05
150000000000000000.00 - 249999999999999999.99	±0.05		±0.05	±0.05	±0.05
250000000000000000.00 - 499999999999999999.99	±0.05		±0.05	±0.05	±0.05
500000000000000000.00 - 999999999999999999.99	±0.05		±0.05	±0.05	±0.05
1000000000000000000.00 - 1499999999999999999.99	±0.05		±0.05	±0.05	±0.05
1500000000000000000.00 - 2499999999999999999.99	±0.05		±0.05	±0.05	±0.05
2500000000000000000.00 - 4999999999999999999.99	±0.05		±0.05	±0.05	±0.05
5000000000000000000.00 - 9999999999999999999.99	±0.05		±0.05	±0.05	±0.05
10000000000000000000.00 - 14999999999999999999.99	±0.05		±0.05	±0.05	±0.05
15000000000000000000.00 - 24999999999999999999.99	±0.05		±0.05	±0.05	±0.05
25000000000000000000.00 - 49999999999999999999.99	±0.05		±0.05	±0.05	±0.05
50000000000000000000.00 - 99999999999999999999.99	±0.05		±0.05	±0.05	±0.05
100000000000000000000.00 - 149999999999999999999.99	±0.05		±0.05	±0.05	±0.05
150000000000000000000.00 - 249999999999999999999.99	±0.05		±0.05	±0.05	±0.05
250000000000000000000.00 - 499999999999999999999.99	±0.05		±0.05	±0.05	±0.05
500000000000000000000.00 - 999999999999999999999.99	±0.05		±0.05	±0.05	±0.05
1000000000000000000000.00 - 1499999999999999999999.99	±0.05		±0.05	±0.05	±0.05
1500000000000000000000.00 - 2499999999999999999999.99	±0.05		±0.05	±0.05	±0.05
2500000000000000000000.00 - 4999999999999999999999.99	±0.05		±0.05	±0.05	±0.05
5000000000000000000000.00 - 9999999999999999999999.99	±0.05		±0.05	±0.05	±0.05
10000000000000000000000.00 - 14999999999999999999999.99	±0.05		±0.05	±0.05	±0.05
15000000000000000000000.00 - 24999999999999999999999.99	±0.05		±0.05	±0.05	±0.05
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100000000000000000000000.00 - 149999999999999999999999.99	±0.05		±0.05	±0.05	±0.05
150000000000000000000000.00 - 249999999999999999999999.99	±0.05		±0.05	±0.05	±0.05
250000000000000000000000.00 - 499999999999999999999999.99	±0.05		±0.05	±0.05	±0.05
500000000000000000000000.00 - 999999999999999999999999.99	±0.05		±0.05	±0.05	±0.05
1000000000000000000000000.00 - 1499999999999999999999999.99	±0.05		±0.05	±0.05	±0.05
1500000000000000000000000.00 - 2499999999999999999999999.99	±0.05		±0.05	±0.05	±0.05
2500000000000000000000000.00 - 4999999999999999999999999.99	±0.05		±0.05	±0.05	±0.05
5000000000000000000000000.00 - 9999999999999999999999999.99	±0.05		±0.05	±0.05	±0.05
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25000000000000000000000000.00 - 49999999999999999999999999.99	±0.05		±0.05	±0.05	±0.05
50000000000000000000000000.00 - 99999999999999999999999999.99	±0.05		±0.05	±0.05	±0.05
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150000000000000000000000000.00 - 249999999999999999999999999.99	±0.05		±0.05	±0.05	±0.05
250000000000000000000000000.00 - 499999999999999999999999999.99	±0.05		±0.05	±0.05	±0.05
500000000000000000000000000.00 - 999999999999999999999999999.99	±0.05		±0.05	±0.05	±0.05
1000000000000000000000000000.00 - 1499999999999999999999999999.99	±0.05		±0.05	±0.05	±0.05
1500000000000000000000000000.00 - 2499999999999999999999999999.99	±0.05		±0.05	±0.05	±0.05
2500000000000000000000000000.00 - 4999999999999999999999999999.99	±0.05		±0.05	±0.05	±0.05
5000000000000000000000000000.00 - 9999999999999999999999999999.99	±0.05		±0.05	±0.05	±0.05
10000000000000000000000000000.00 - 14999999999999999999999999999.99	±0.05		±0.05	±0.05	±0.05
15000000000000000000000000000.00 - 24999999999999999999999999999.99	±0.05		±0.05	±0.05	±0.05
25000000000000000000000000000.00 - 49999999999999999999999999999.99	±0.05		±0.05	±0.05	±0.05
50000000000000000000000000000.00 - 99999999999999999999999999999.99	±0.05		±0.05	±0.05	±0.05
100000000000000000000000000000.00 - 149999999999999999999999999999.99	±0.05		±0.05	±0.05	±0.05
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250000000000000000000000000000.00 - 499999999999999999999999999999.99	±0.05		±0.05	±0.05	±0.05
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1500000000000000000000000000000.00 - 2499999999999999999999999999999.99	±0.05		±0.05	±0.05	±0.05
2500000000000000000000000000000.00 - 4999999999999999999999999999999.99	±0.05		±0.05	±0.05	±0.05
5000000000000000000000000000000.00 - 9999999999999999999999999999999.99	±0.05		±0.05	±0.05	±0.05
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15000000000000000000000000000000.00 - 24999999999999999999999999999999.99	±0.05		±0.05	±0.05	±0.05
25000000000000000000000000000000.00 - 49999999999999999999999999999999.99	±0.05		±0.05	±0.05	±0.05