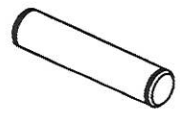
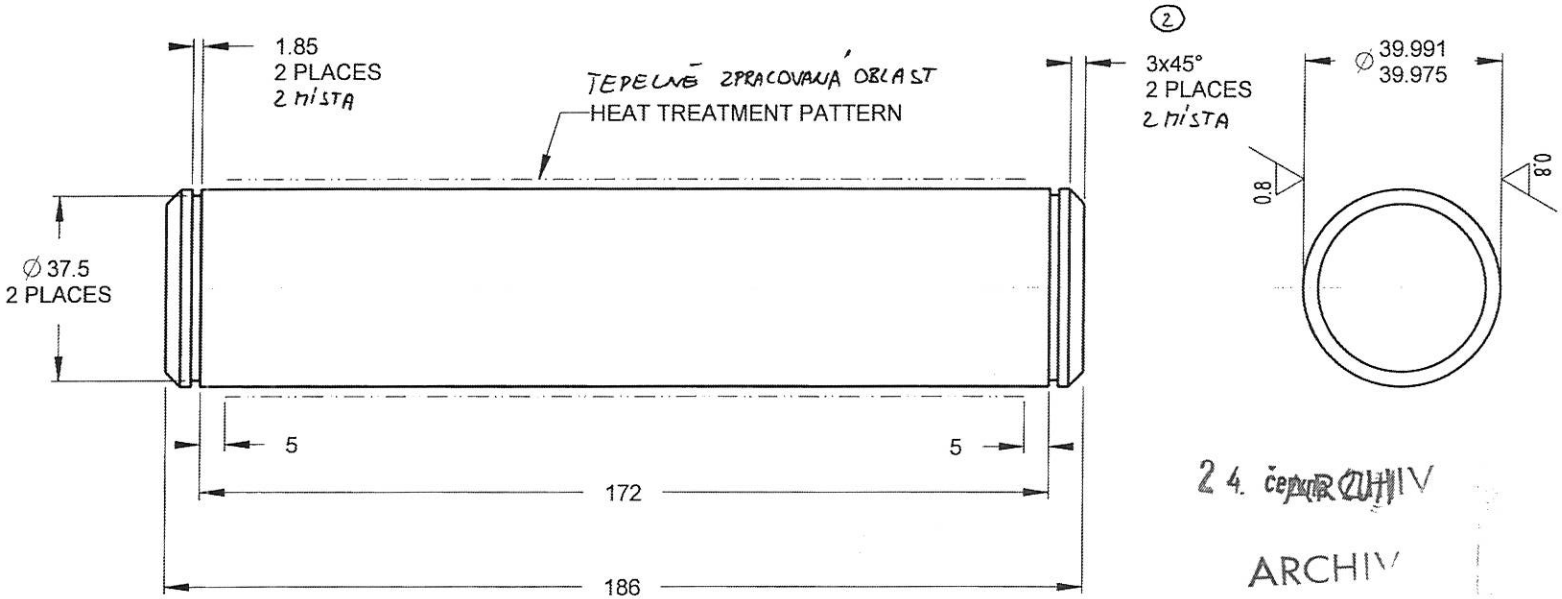
PART No			ISSUE
6111678M1			2
ISSUE	CHANGE RECORD	EC No.	DATE
1	PRODUCTION RELEASE	EC07/273-01	27/04/2007
2	CHAMFER 3x45° WAS 1x45°	CVECD-1758	13/6/2011
2	SRÁŽENÍ 3x45°	11/00855	17.6.11



PICTORIAL VIEW
SCALE 1:5



24. čerwna 2011
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POZNÁMKY:
POVRCHOVÁ ÚPRAVA:
CHROMÁT DLE DIN 50961
TLOUŠŤKA POVLAKU 10 μm
ROZMĚRY UVEDENY PO POKOVENÍ

INDUKČNĚ KALENO NA 56±2 HRC
DO HLOUBKY 1,25 ÷ 2 mm

NOTE:

FINISH:
GALVANISED AND CHROMIUM PLATE TO DIN 50 961
COATING THICKNESS TO BE 10 μm.
DIMENSIONS SHOWN AFTER COATING.

INDUCTIVELY HARDENED
SURFACE HARDNESS 56±2 HR "C"
HARDENING DEPTH 1.25 - 2 mm.

PŘEKLAD
dne: 24.06.2011
PROVEDL/A

TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED						
NOMINAL SIZE OF DIMENSION	mm	OVER	----	120	315	1000
		TO	120	315	1000	----
0 OR 1 DECIMAL PLACE			±0.8	±1.2	±2	±3
2 DECIMAL PLACES			±0.25 mm			
ANGULAR TOLERANCE			±1°			
DIMENSIONS IN MILLIMETRES UNLESS OTHERWISE SPECIFIED			TEREX SPECIFICATION No. 45 APPLIES			

SCALE	SHEET	MATERIAL
1:1	1 OF 1	DIN1013 42CRM04
EST WEIGHT	DRG SIZE	FINISH
1.8 kg	A3	SEE NOTE
		TEST SPECIFICATION

SIMILAR PART	DRAWN	DATE
	A. HOWELL	20/03/2007
THIRD ANGLE PROJECTION	APPROVED N. SOKHI	DATE 27/04/2007

[redacted]

NAME: PIN
ČEP

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