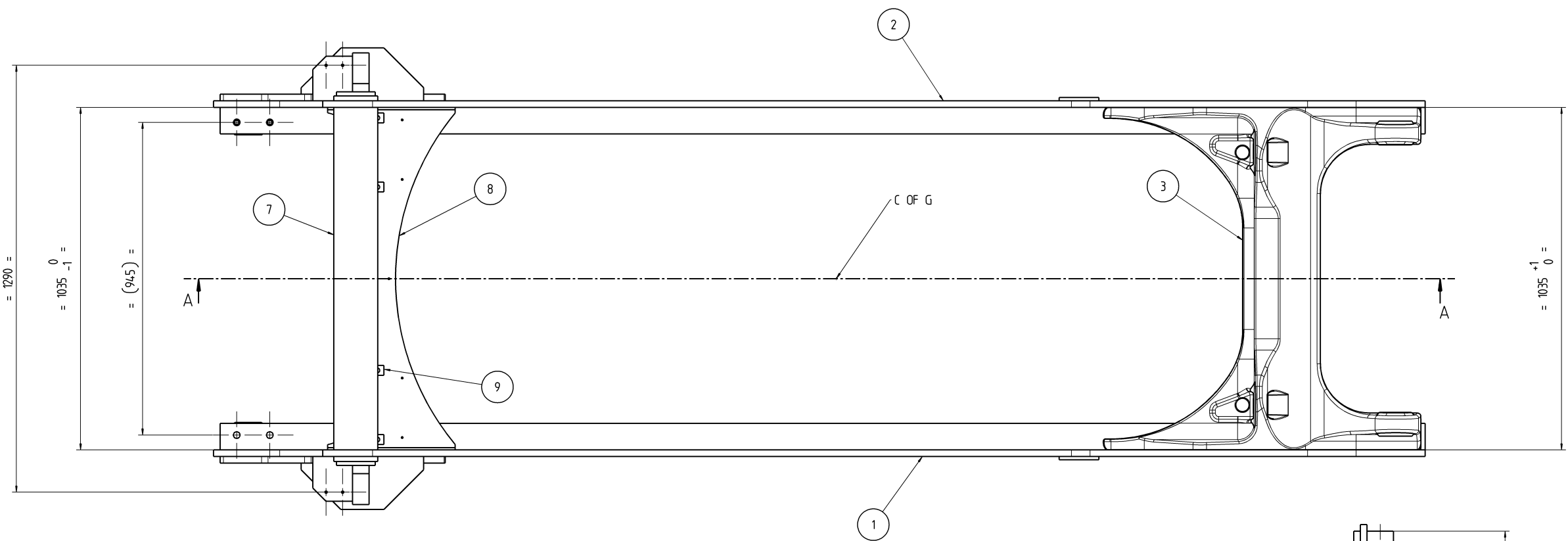
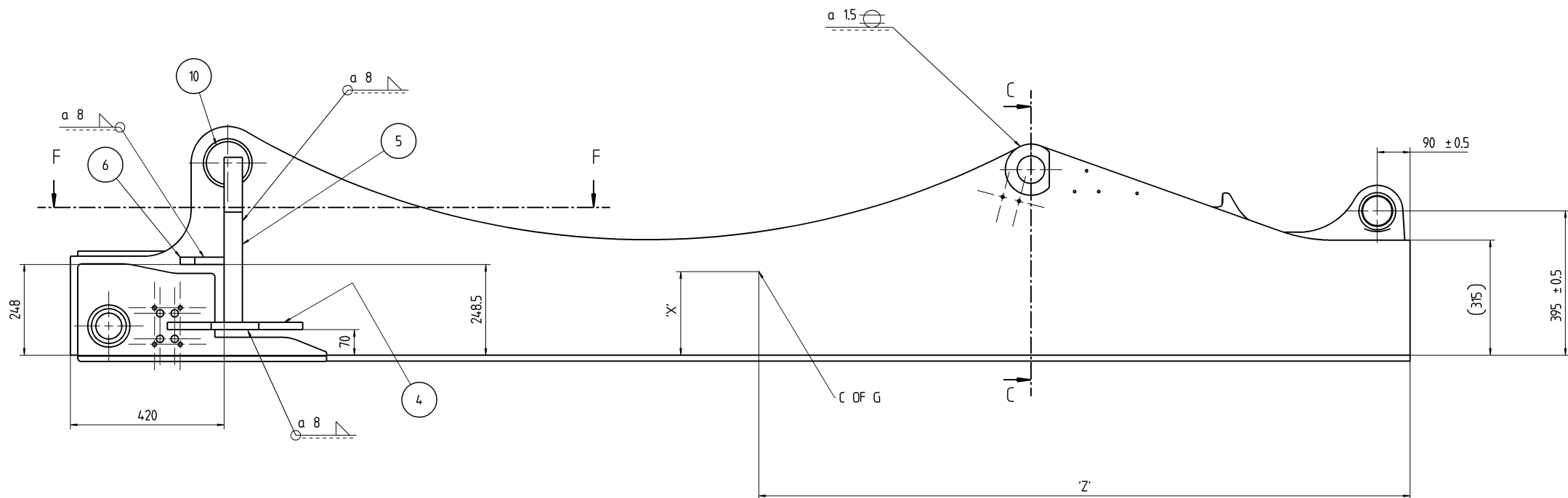
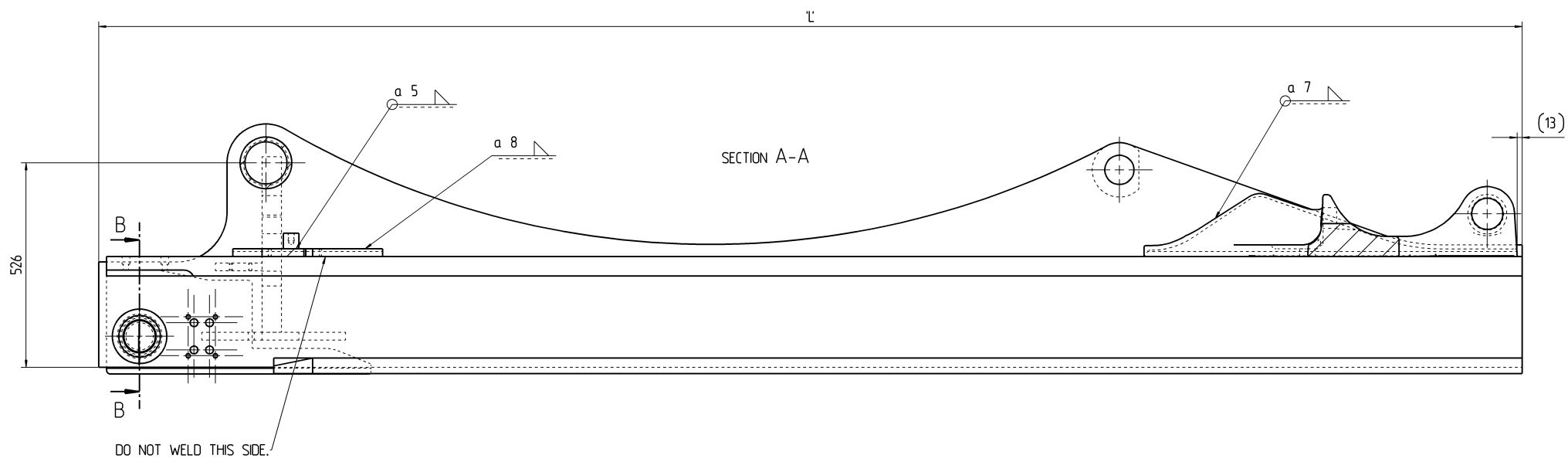




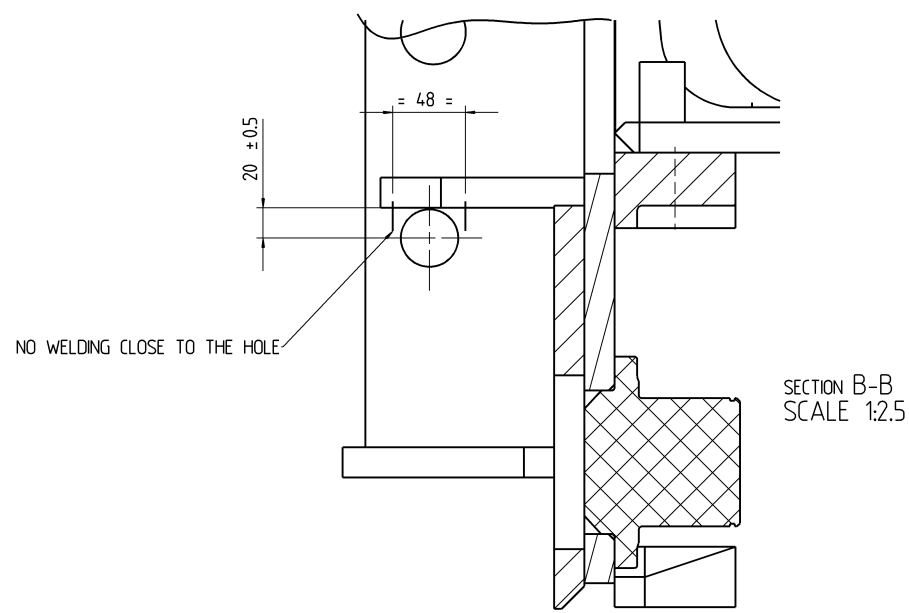
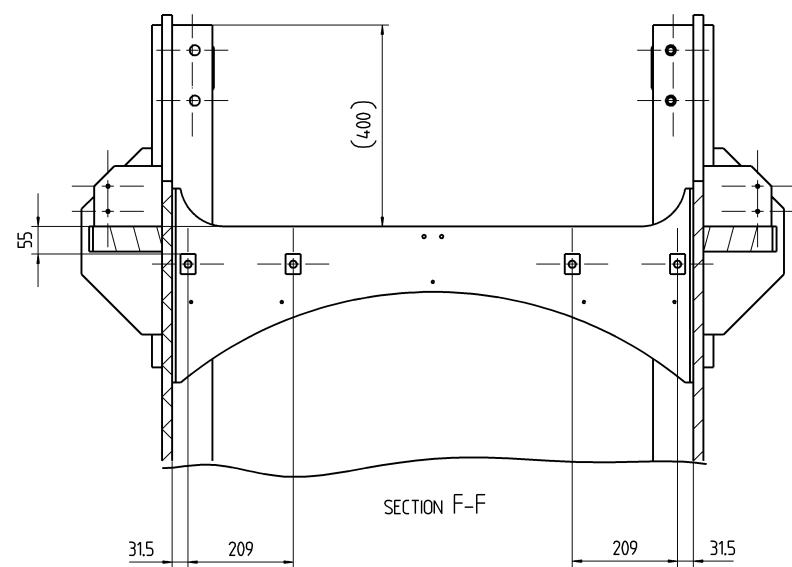
Outer Mast No	Item Qty	Part Number	Description	Drawing No.
179 440 41 21	1	179 446 64 28	LH Profile Assy	179 808 60 28
Lift : 3,0m	2	179 446 64 29	RH Profile Assy	179 808 60 28
Dim L : 2811				

Outer Mast No	Item Qty	Part Number	Description	Drawing No.
179 440 41 22	1	179 446 64 10	LH Profile Assy	179 808 60 28
Lift : 3,5m	2	179 446 64 18	RH Profile Assy	179 808 60 28
Dim L : 3161				

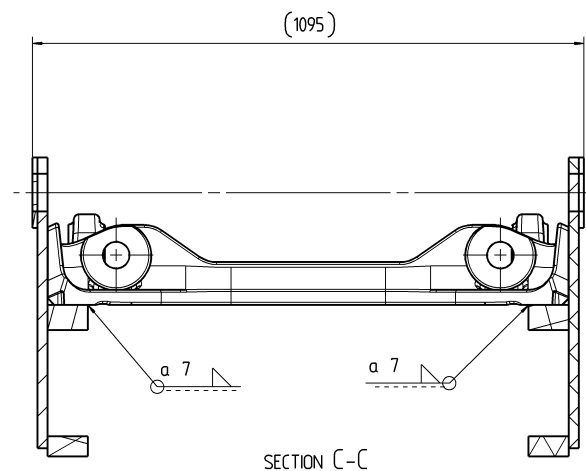
Outer Mast No	Item Qty	Part Number	Description	Drawing No.
179 440 41 24	1	179 446 64 12	LH Profile Assy	179 808 60 28
Lift : 4,0m	2	179 446 64 20	RH Profile Assy	179 808 60 28
Dim L : 3411				

Outer Mast No	Item Qty	Part Number	Description	Drawing No.
179 440 41 23	1	179 446 64 11	LH Profile Assy	179 808 60 28
Lift : 4,5m	2	179 446 64 20	RH Profile Assy	179 808 60 28
Dim L : 3661				

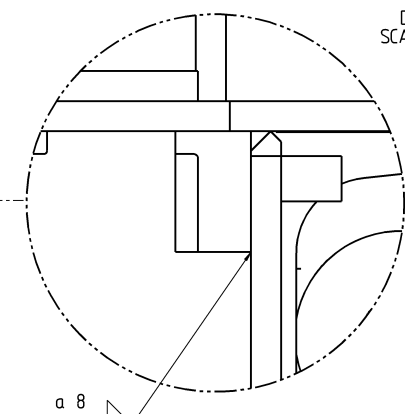
LIFT	MASS	DIM X	DIM Z
3,0m	1075 Kg	238	1403
3,5m	1138 Kg	234	1529
4,0m	1196 Kg	233	1647
4,5m	1246 Kg	229	1780



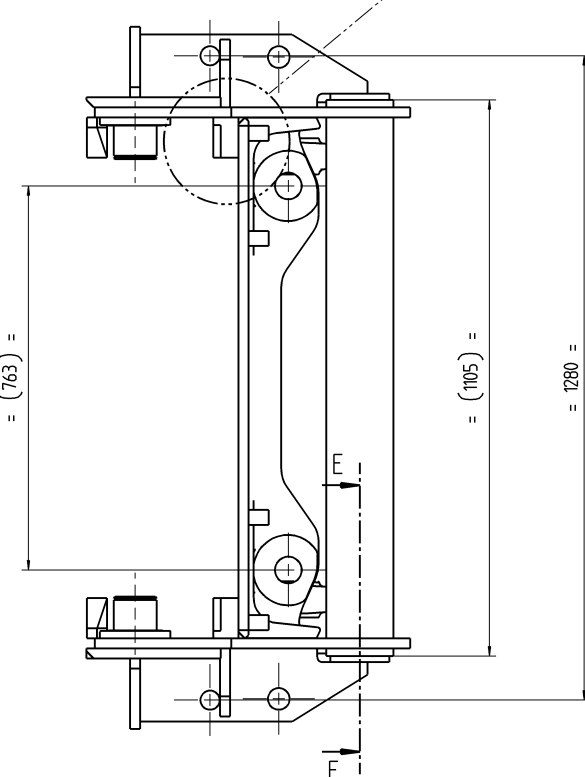
SECTION B-B
SCALE 1:2.5



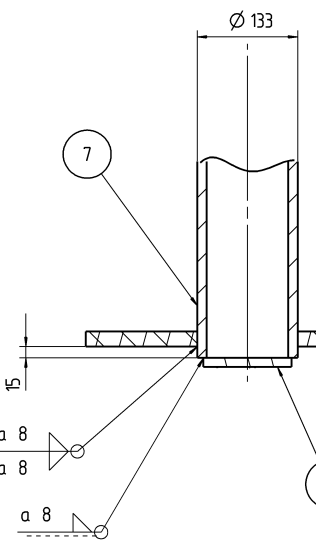
SECTION C-C



DETAIL
SCALE 1:5



SECTION E-E
SCALE 1:5



TO WELD ITEMS 5 TO ITEMS 1/2 PRIOR TO FITTING ITEMS 7

ALL UN-WELDED JOINTS TO BE SILICON SEALED

THIS IS A SAFETY CRITICAL COMPONENT

07		ISO 5817-B		1798086030 added		1798086030 added		1798086030 added	
First angle projection		General tolerance (GT) in mm		Inspection dim. (mm)		Material		Blank no.	
Size range		K 30 120 400 1000		K 30 120 400 1000		K 30 120 400 1000		K 30 120 400 1000	
GT course		1 2 3 4		1 2 3 4		1 2 3 4		1 2 3 4	
Lengths L1 and angle L1/2		L1/2 ± GT		L1/2 ± GT		L1/2 ± GT		L1/2 ± GT	
Tolerance Symbols ISO 1101		O roundness		I1/2e-Ia1		I1/2e-Ia1		I1/2e-Ia1	
Type of paint		Short name		RAL		Colour		Top coat	
Primer		24-G		24-G		24-G		24-G	
Top coat		24-G		24-G		24-G		24-G	
Single coat paint		24-G		24-G		24-G		24-G	
Powder paint		24-G		24-G		24-G		24-G	
Heat resistance paint		24-G		24-G		24-G		24-G	
Languages:		en		en		en		en	
Refer to protection notice 50		Refer to protection notice 50		Refer to protection notice 50		Refer to protection notice 50		Refer to protection notice 50	
Released		Released		Released		Released		Released	