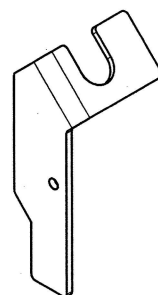


PŘEKLAD
 dne: 17. 12. 2014
 PROVEDL/A
Ušewo w.

TRUSKA DAT.
 NEWOP. PATOVUS
 RADII DNYBL

14-11-2016
ARCHIV

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N2 14/01402

02A-ZM/16/01090-SKUTEČNÝ TVAR DÍLCE SE ZÁMKY ZOBRAZEN NA LISTU Č.2

20.10.2016 HRUBÝ

NOTA :
 - Metal sheet thickness : 4 mm
 - Radii without dimension : R = 3
 - Bend radii : R = 4

Condition at time of delivery	
de-scaled (degree of purity SA 2 1/2 acc. ISO 8501-1)	X
without burrs acc. W.N. 11310	
Permissible top-end rounding during flame cutting (also positive bead acc. W.N. 10572)	
oil-free / free of grease	
oiled	
oiling permissible	X
Indicate the required condition at time of delivery with an X.	

LASER cutting tolerances					
NOTA : min cutting radius without dimensions R = 1 mm unless otherwise specified					
≤ 30	30 < ≤ 120	120 < ≤ 400	400 < ≤ 1000	1000 <	
± 0,5	± 0,8	± 1,0	± 1,5	± 2,0	

First angle projection	02	Update due to risks of pinching finger with roll off	162488
General tolerance (GT) in mm	Inspection dim.	Material: S235JR following EN10025-2	Weight: in Kg 0.2
Size range	Auxiliary dim.	Blank no:	PROD. Scale 1:1
GT coarse	Date	Name	Sheet: 1
L 1 2 3 4	Drawn 22.10.2014	J.Fantony	of: 2
≤ 1 1 2 4 6	Checked 12.11.2014	J.Malvert	
Lengths (L) and angle (L) ± GT	Auth'd 17.11.2014	R.Pelletier	
Tolerance Symbols ISO 1101	Mcheck 17.11.2014	J.LaCasse	
o roundness = 1/2e-Tol			
-□ straightness/flatness = GT			
⊙ concentricity/run out = GT			
≡ symmetry = GT			
// parallelism = GT			
⊕ position = GT			
Languages: en, fr	Confidential document	Refer to protection notice ISO 606	Repl.
			Orig.
			Approved
			11914.010910
			6 11914.010910d001