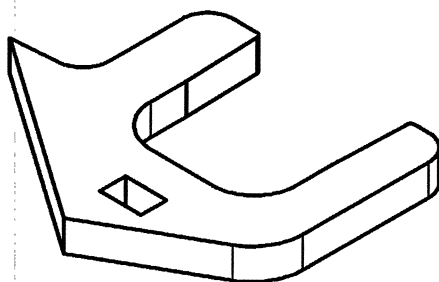


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19.2.2020

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ZM/20/00093



t=6

Tolerances for section  
to DIN 6930 Part 2  
accuracy grade m

outline length WN 10535

outer	239	mm
inner	26	mm

Condition at time of delivery

de-scaled (degree of purity SA 2 1/2 acc. ISO 8501-1)	X
---	---

without burrs acc. WN 11310	X
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Permissible top-end rounding during flame cutting (also positive bead acc. WN 10572)	
--	--

oil-free / free of grease	X
---------------------------	---

oiled	
-------	--

oiling permissible	
--------------------	--

alternatively identify condition at time of delivery with an X	
--	--

First angle projection	04	contour optimized	T72819		
General tolerance (GT) in mm					
Size range					
GT coarse					
Lengths (L) and angle (L/Δ) = ±GT					
Tolerance Symbols ISO 1101					
○ roundness = 1/2Δ-Tol.					
—□ straightness/flatness = GT					
◎ concentricity/run out = GT					
≡ symmetry = GT					
// parallelism = GT					
⊕ position = GT					
Languages: DE, EN	Confidential document Refer to protection notice ISO 16016				
Index			alteration	Change no	Fit
Inspection dim.			Material: S235JR		
Auxiliary dim.			Blank no:		
Date			Title:		
Name			support		
Drawn			seat support		
Checked					
Auth'd					
M.check					
Weight: in kg			0.1		
Prod. Scale			1:1		
Sheet: 1 of: 1					
Drawing number			11204331949		
Released			Orig.		

Released

1224680/D2D/001/04

A4

11204331949V04EN001