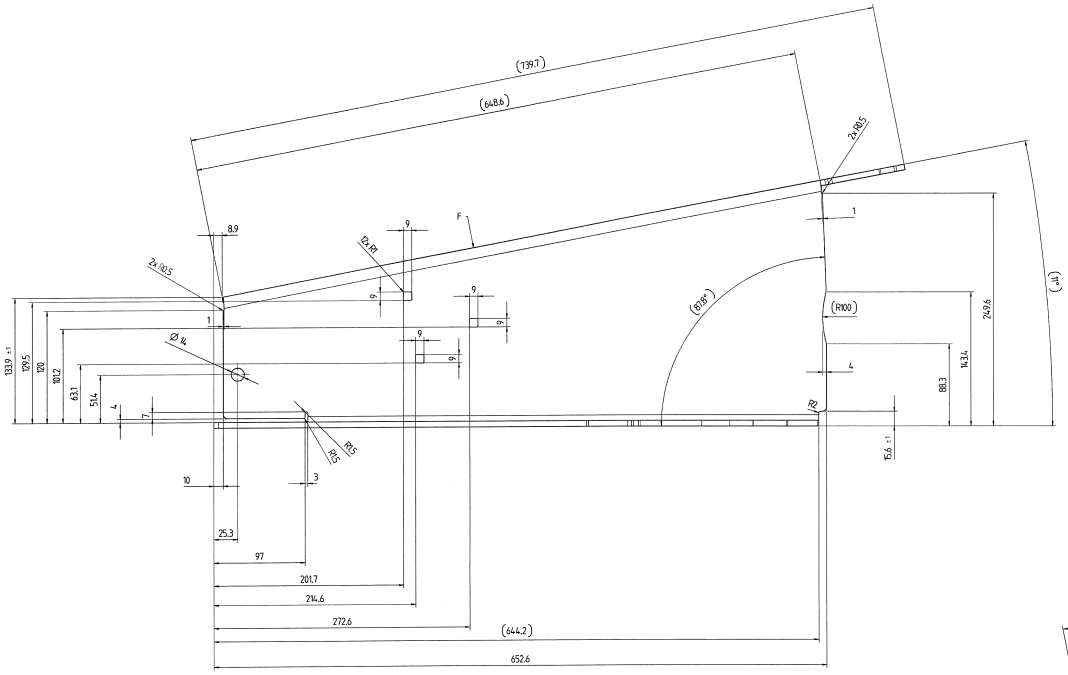

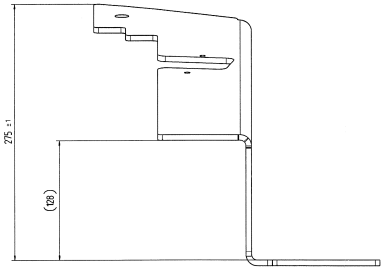

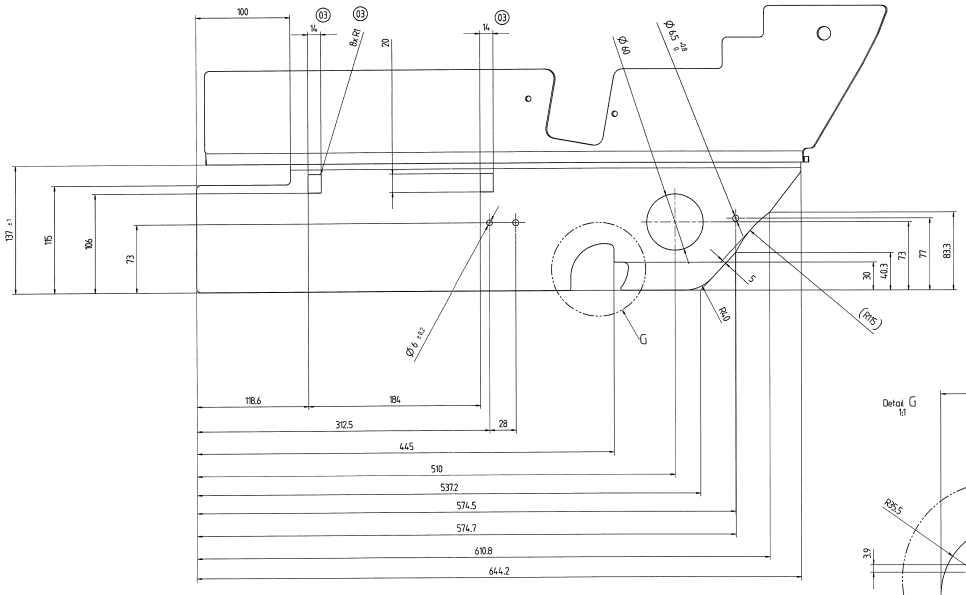

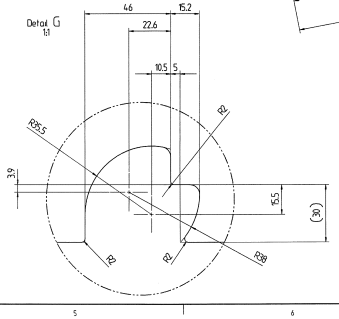

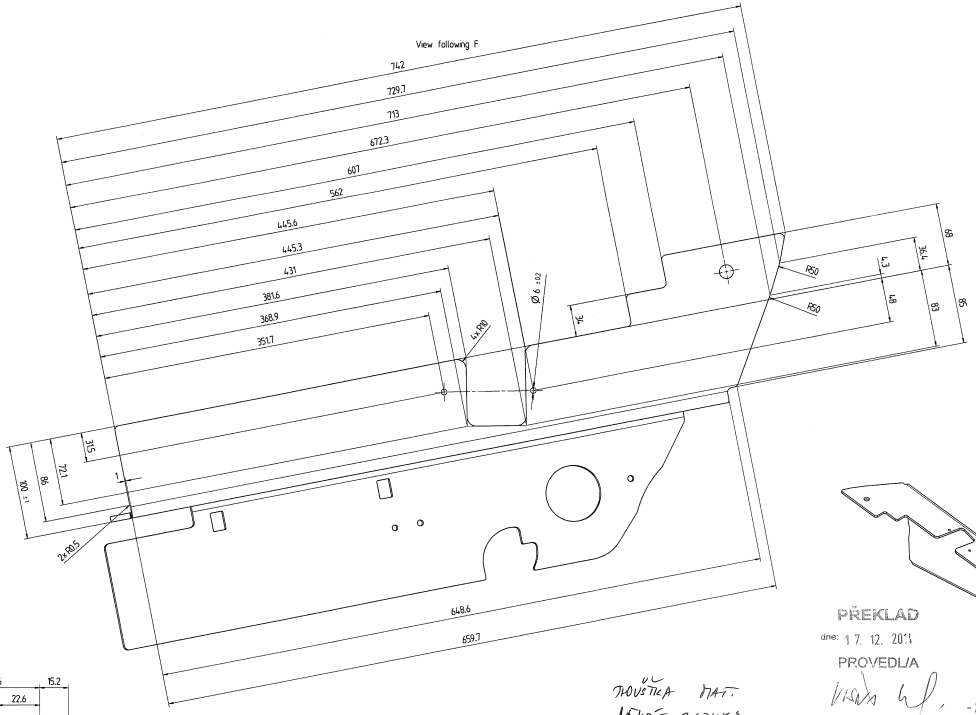

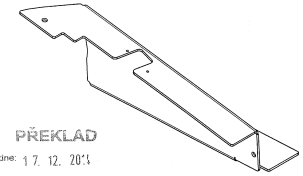

PŘEKLAD
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- 2 -03- 2015
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2

JMOVEČKA STAT.
MĚNOŠ. RADIUS
RADIUS OHYBU
DÉLKA ROZVINU

NZ 14/01402

NOTA :
- Metal sheet thickness : 6 mm
- Rusk without dimension : R = 5
- Bend radi : R = 6
- Unfolded length l for info l = /

Condition at time of delivery	
de-scaled degree of purity SA 2 ½ acc. ISO 8501-1	X
without burrs acc. WN 1130	
Permissible top-end rounding during flame cutting balso positive bead acc. WN 10572	
oil-free / free of grease	
oiled	
oiling permissible	X

Indicate the required condition at time of delivery with an X.

LASER cutting tolerances NOTA : non cutting radius without dimensions R = 1 mm unless otherwise specified				
≤ 30	30< ≤ 120	120< ≤ 400	400< ≤ 1000	1000 <
± 0.5	± 0.8	± 1.0	± 1.5	± 2.0

First angle projection

General tolerance (GT) in mm

Size range	⌐ 30	⌐ 120	⌐ 400	⌐ 1000
⌐ 30	⌐ 120	⌐ 400	⌐ 1000	
GT coarse				
L	1	2	3	4
◁	1	2	4	6

Lengths (L) and angle (∠) GT

Tolerance Symbols ISO 1101

○ roundness	=1/2a-Tol.
⏥ straightness/flatness	: GT
◎ / concentricity/run out	: GT
⫽ symmetry	: GT
// parallelism	: GT
⌖ position	: GT

Languages: en,fr

Ind.	alteration	Change no.	Fil	Tolér.
03	Modification sizes nut opening M8 --> M10 Bend --> Bend permissible Adding Ex 03	148728		

Inspection dim.	Material: S235JR following EN10025-2		Weight: n Kg 12.3
Auxiliary dim.			
	Date	Name	Blank no:
Drawn	8.12014	J.Fantova	Titles
Checked	8.12014	P.Pavel	bridge piece
Auth'd	8.12014	P.Mahler	front right
M.check.	8.12014	J.Lázaro	

PROD.
Scale: 1:2
Sheet: 1
of: 1

Drawing number: 11914.017300

Confidential document
Refer to protection notice ISO 16016

Released

11914017300d003 A0