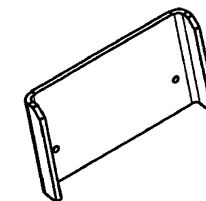


Visas 4



THOUSAND NAT.
NEWIT. RADIOS
RADIOS 8000
HELM ROZINU N2 14/01402

NOTA :

- Metal sheet thickness : 6 mm
- Radii without dimension : $R = 2$
- Bend radii : $R = 6$
- Unfolded length (for info) = 1

FL 001324

02A-ZM/16/01090-SKUTEČNÝ TVAR DÍLCE S TECHNOLOGICKÝMI PŘÍDAVKY ZOBRAZEN NA

LISTU Č.2.

20.10.2016 HRUBÝ

02

LASER cutting tolerances				
NOTA : min cutting radius without dimensions R = 1 mm unless otherwise specified				
≤ 30	$30 < \leq 120$	$120 < \leq 400$	$400 < \leq 1000$	$1000 <$
$\pm 0,5$	$\pm 0,8$	$\pm 1,0$	$\pm 1,5$	$\pm 2,0$

Condition at time of delivery	
de-scaled (degree of purity SA 2 1/2 acc. ISO 8501-1)	X
without burrs acc. WN 11310	
Permissible top-end rounding during flame cutting (also positive bead acc. WN 10572)	
oil-free / free of grease	
oiled	
oiling permissible	X
Indicate the required condition at time of delivery with an X.	

First angle projection		02 Oiled --> Oiled permissible Removing symmetrical and adding dim. 25	T48720																							
General tolerance (GT) in mm Size range	<table><tr><td>≤ 30</td><td>≤ 120</td><td>≤ 400</td><td>≤ 1000</td></tr><tr><td>≤ 30</td><td>≤ 120</td><td>≤ 400</td><td>≤ 1000</td></tr></table>	≤ 30	≤ 120	≤ 400	≤ 1000	≤ 30	≤ 120	≤ 400	≤ 1000	<table><tr><th>Index</th><th>alteration</th><th>Change no</th><th>Fit</th><th>Toler.</th></tr><tr><td>Inspection dim. </td><td rowspan="3">Material: S235JR following EN10025-2</td><td rowspan="3"></td><td rowspan="3"></td><td rowspan="3"></td></tr><tr><td>Auxiliary dim. ()</td></tr><tr><td>Blank no:</td></tr></table>	Index	alteration	Change no	Fit	Toler.	Inspection dim.	Material: S235JR following EN10025-2				Auxiliary dim. ()	Blank no:	Weight: in Kg 0.9			
≤ 30	≤ 120	≤ 400	≤ 1000																							
≤ 30	≤ 120	≤ 400	≤ 1000																							
Index	alteration	Change no	Fit	Toler.																						
Inspection dim.	Material: S235JR following EN10025-2																									
Auxiliary dim. ()																										
Blank no:																										
GT coarse	<table><tr><td>L</td><td>1</td><td>2</td><td>2</td><td>3</td><td>4</td></tr><tr><td>≤ 1</td><td>2</td><td>4</td><td></td><td>6</td><td></td></tr></table>	L	1	2	2	3	4	≤ 1	2	4		6		<table><tr><th>Date</th><th>Name</th></tr><tr><td>8.1.2014</td><td>J.Fonteyn</td></tr><tr><td>8.1.2014</td><td>F.Praus</td></tr><tr><td>9.1.2014</td><td>R.Pelletier</td></tr><tr><td>14.1.2014</td><td>J.LaGesse</td></tr></table>	Date	Name	8.1.2014	J.Fonteyn	8.1.2014	F.Praus	9.1.2014	R.Pelletier	14.1.2014	J.LaGesse	Title: support stop battery	PROD. Scale 1:2
L	1	2	2	3	4																					
≤ 1	2	4		6																						
Date	Name																									
8.1.2014	J.Fonteyn																									
8.1.2014	F.Praus																									
9.1.2014	R.Pelletier																									
14.1.2014	J.LaGesse																									
Lengths (L) and angle (L/Δ) = ± GT Tolerance Symbols ISO 1101 ○ roundness = 1/2σ-Tol. - □ straightness/flatness = GT ⊙ / concentricity/run out = GT ≡ symmetry = GT // parallelism = GT ⊕ position = GT		Drawing number / / 11914221802	Sheet: 1 of: 2																							
Languages: on fr	Confidential document Refer to protection notice ISO 1806	Repl.	Orig.																							

Released

11914.221802d001

A3