



Non-dimensioned details
according to 3D-Data
nezařazené poloměry R1
undimensioned radii R1

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t=8

outline length WN 10535
outer 294.6 mm
inner 377 mm

Tolerances for section

ISO 9013-341

Indicate the required condition at time of delivery with an X.

First angle projection

General tolerance (GT) in mm

Size range

F	30	120	400	1000
M	10	40	160	400
H	6	25	100	250

Condition at time of delivery

de-stressed degree of purity

SA 2 92 acc. ISO 9501-1

without barium salt. with 1500

Permissible top-end rounding during flame cutting

positive bend max. 10572

oil-free / free of grease

oiled

oiling permissible

Indicate the required condition at time of delivery with an X.

Weight in kg 356

Scale 12

Sheet 1 of 1

Material: S355J2-N

Blank size

Title: plate

plate / PREP / RWLX-, PREP-high

Drawing number 1164.014.620

Confidential document

Refer to production order ISO 9013