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ZM/21/00227

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19.04.2021

18-07-2012

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NZ 12/00576

PŘEKLAD

dne: 18.07.2012

PROVEDLÍ

Condition at time of delivery	
de-scaled (degree of purity SA 2 1/2 acc. ISO 8501-1)	X
without burrs acc. WN 11310	X
Permissible top-end rounding during flame cutting (also positive bead acc. WN 10572)	-
oil-free / free of grease	X
oiled	-
oiling permissible	-
alternatively identify condition at time of delivery with an X	

First angle projection		04 material changed	04A ZMENA TOLERANCÍ 21.12.11/00 22%	T41240	10 h11 0 -0,090
General tolerance (GT) in mm	Size range	Index	alteration	Change no	Fit
GT coarse	≤ 30 ≤ 120 ≤ 400 ≤ 1000	Inspection dim.	Auxiliary dim.	Material: S355J2+N	Weight: 0.06
L 1 2 3 4	≤ 1 ≤ 2 ≤ 4 ≤ 6	Drawn 21.5.2012 M.Böh	Date Name	Blank no:	PROD. Scale 1:1
Lengths (L) and angle (L) ± GT	Tolerance Symbols ISO 1101	Checked 12.6.2012 A.Blažner	Auth'd 18.6.2012 F. Neumann	M.check 20.6.2012 E. Matzander	Title: plate buffer stop top 2nd stage
○ roundness = 1/20-Tol.	□ straightness/flatness = GT				Drawing number 15014462157
⊙ concentricity/run out = GT	⊖ symmetry = GT				Sheet: 1 of 1
∥ parallelism = GT	⊕ position = GT				
Languages: en	Confidential document	Refer to protection notice ISO 1006			Repl. Orig.

Released

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