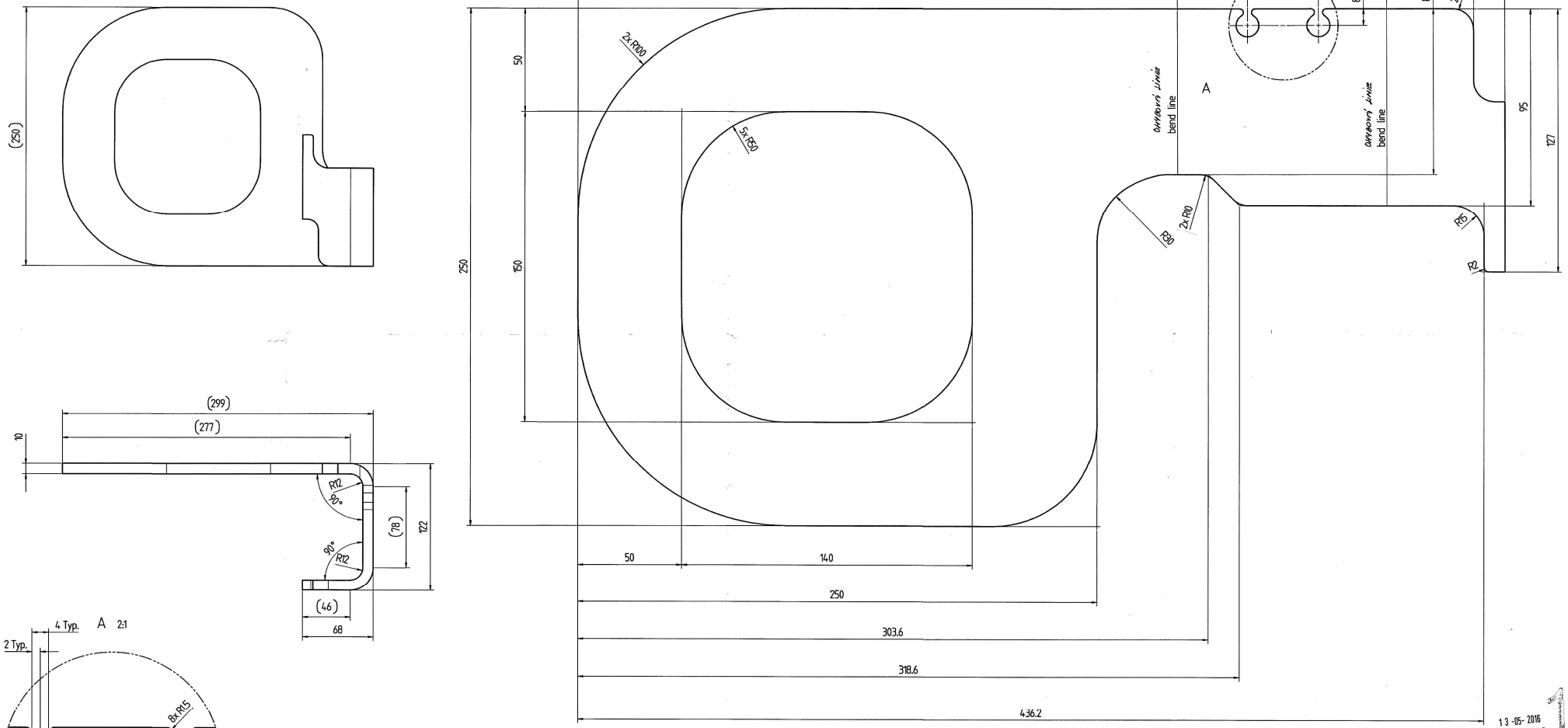
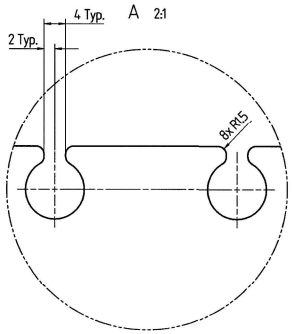
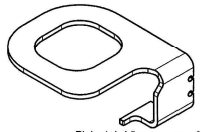
PŘEKLAD
dne: 12-05-2016
PROVEDL/A
JANA PROKEŠOVÁ

PLOŠNÝ POHLED
flat pattern
1:1







OBRÁZKOVÝ POHLED

13-05-2016
ARCHIV

YM/16/00518

STAV DODÁNÍ:
ODVÁPNĚNÝ
BEZ OTŘEPŮ
ODMASTNĚNÝ

Condition at time of delivery	
de-scaled (degree of purity SA 2 1/2 acc. ISO 8501-1)	x
without burrs acc. WN 11310	x
Permissible top-end rounding during flame cutting (also positive bead acc. WN 10572)	–
oil-free / free of grease	x
oiled	–
oiling permissible	–
indicate the required condition at time of delivery with an X.	

Languages: EN

ODBAVOVÁ DÉLKA

outline length WN 10535	
outer VNĚJŠÍ 1243.3	mm
inner VNITŘNÍ 494.2	mm

Tolerances for section to DIN 6930 Part 2 accuracy grade m

First angle projection

General tolerance (GT) in mm

Size range	≤ 30	> 30 ≤ 120	> 120 ≤ 400	> 400 ≤ 1000	> 1000
GT coarse					
L	1	2	2	3	4
⊏	1	1	2	4	6

Lengths (L), and angle (∠): ± GT

Tolerance Symbols ISO 1101

○	roundness	=1/2a-Tol.
⏥	straightness/flatness	= GT
◎	concentricity/run out	= GT
=	symmetry	= GT
//	parallelism	= GT
⌖	position	= GT

Confidential document
Refer to protection notice ISO 16016

Index	alteration	Change no	Fit	Toler.
05	Mounting profile changed. ZMĚNĚN MONTÁŽNÍ PROFIL Dim 303.6 was 340.6; 318.6 was 363.6 ZMĚNA ROZMĚRŮ	177405		

		Date	Name
Inspection dim.			
Auxiliary dim.	( )		
Drawn		25.01.2016	B.Thomas
Checked		25.01.2016	G.Seifert
Authld		02.03.2016	W.Edmunds
M.check.		01.03.2016	N.Newton-Howe

Material: S355J2+N
Blank no:
Title: support Mount
Drawing number: / / 14015712019
Weight: in Kg 5.2
Prod.
Scale 1:2 1:2
Sheet: 1 of: 1
Repl.
Orig. 1197570/02D/00105
A1
Approved

14015712019/05/2016/001