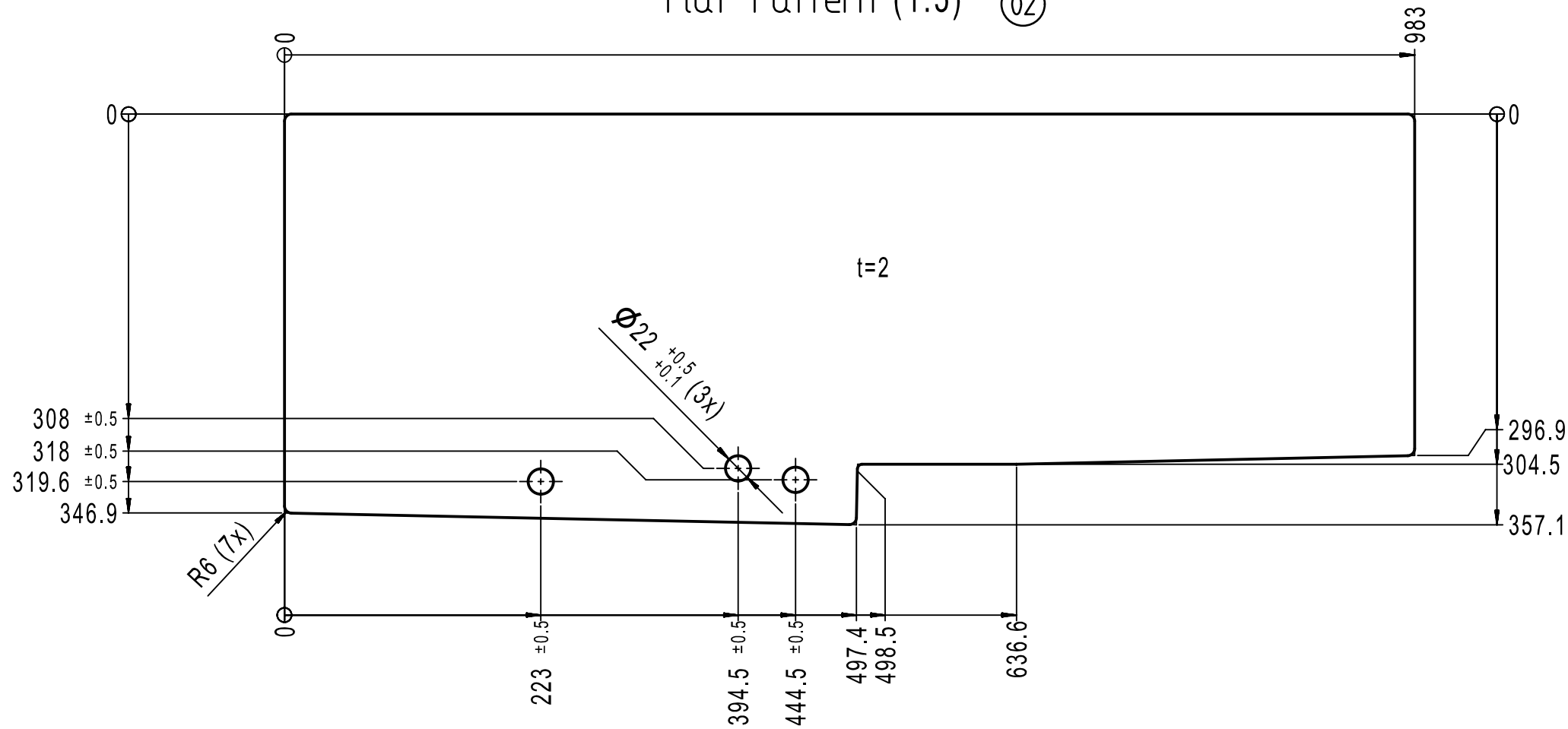


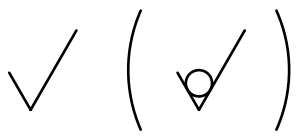
Flat Pattern (1:5) 02



(1:10)

ARCHÍV
15.02.2022
ZM/22/00008

t=2
Non-dimensioned details
according to 3D-Data



02

Tolerances for flat pattern

ISO 9013-321		
outline length WN 10535		
outer	2648	mm
inner	207	mm

Condition at time of delivery	
de-scaled (degree of purity SA 2 1/2 acc. ISO 8501-1)	x
without burrs acc. WN 11310	x
Permissible top-end rounding during flame cutting (also positive bead acc. WN 10572)	---
oil-free / free of grease	x
oiled	---
oiling permissible	---
Indicate the required condition at time of delivery with an X.	

First angle projection	02		Geometry changed (1mm moved)		T168762		
			Note changed				
General tolerance (GT) in mm		Index		alteration		Change no	Fit
Size range		PPAP-Level 1 / WN 50020		Material: S235JR		Weight: in kg	
≤ 30		Inspection dim. ()		Blank no:		5	
30 < 120		Date		Title:		Prod.	
120 < 400		Name		side panel		Scale	
400 < 1000		Drawn		10.12.2021		1:5	
≥ 1000		Checked		10.12.2021		1:10	
GT coarse		Auth'd		10.12.2021		Sheet:	
L 1 2 2 3 4		M.check.		14.12.2021		1	
Lengths (L) and angle () = ±GT						of:	
Tolerance Symbols ISO 1101						11204220501	
O roundness = 1/2σ-Tol.						Repl.	
- straightness/flatness = GT						Orig.	
⊙ concentricity/run out = GT							
≡ symmetry = GT							
/ / parallelism = GT							
⊕ position = GT							
Languages:		Confidential document					
DE;EN		Refer to protection notice ISO 16016					

Released

3579789/D2D/001/02

a3

11204220501V02END001