



- 6 -02- 2018
ARCHIV 2
 LM/18/00036

DIN 50979 - ZnFe12/Fn/T2

VŠECHNY NEKOTOVANÉ POLOHĚRY R_L
 all undimensioned radii R₂
 bending radii R_{2,5}
 POLOHĚRY OHYBU R_{2,5}

| | | | | | |
|--|--|---|--------|------|---|
| First angle projection | 02 | change the coatings to Cr(VI)-free coatings | T92693 | | |
| General tolerance (GT) in mm | Index alteration Change no. Fit Toler. | | | | |
| Size range | PPAP - Inspection dim. Aux. dim. () | | | | |
| ≤ 30 | 30 | 120 | 400 | 1000 | |
| ≤ 0,1 | 0,2 | 0,5 | 0,8 | 2 | 4 |
| ≤ 0,1 | 0,2 | 0,4 | 1 | 2 | |
| Lengths (L) and angle (∠) = ±GT | Material: S355 Stahl En 10149-2-S355 Weight: in kg 3.625 | | | | |
| GT fine | Blank no: | | | | |
| L 0,2 0,5 0,8 2 4 | Title: rail | | | | |
| ∠ 0,1 0,2 0,4 1 2 | Prod. Scale 1:1 | | | | |
| Lengths (L) and angle (∠) = ±GT | Drawing number 55044234007 | | | | |
| Permissible top-end rounding during flame cutting (also positive bead acc. WN 10572) | Sheet: 1 | | | | |
| oil-free / free of grease | of: 1 | | | | |
| oiled | | | | | |
| oiling permissible | | | | | |
| alternatively identify condition at time of delivery with an X | | | | | |
| Condition at time of delivery | Released | | | | |
| de-scaled (degree of purity SA 2 1/2 acc. ISO 8501-1) | Repl. 55044234004 | | | | |
| without burrs acc. WN 11310 | Orig. | | | | |
| Permissible top-end rounding during flame cutting (also positive bead acc. WN 10572) | | | | | |
| oil-free / free of grease | | | | | |
| oiled | | | | | |
| oiling permissible | | | | | |
| alternatively identify condition at time of delivery with an X | | | | | |

STAV ZODÁNÍ:
 BĚH OKUJ
 BĚH NASTROJY

