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DIN 50979 - ZnFe12/Fn/IT2
LM/18/00036

General Assessment groups		EN ISO 5817-C	
Position for welder reference markers		SM	
Welding procedure specification WPS		50988839001	
Stud welding procedure specification WPS		50988839006	
Specification test		50988839800	
Requirements to manufacturers		WN 10570-1	
03 change the coatings to Cr(VI)-free coatings		T92692	
03 Add weld sticker		ZMĚNA POVRCHOVÉ ÚPRAVY	
Index alteration		AKTUALIZOVÁNÍ SVAŘOVACÍ RÁMEČEK	
General tolerance (GT) in mm		Material:	
Size range		Blank no:	
≤ 30 > 30 ≤ 120 > 120 ≤ 400 > 400 ≤ 1000		Title: assy. support	
GT fine		Prod. Scale	
L 0,2 0,5 0,8 2 4		1:2	
≤ 0,1 0,2 0,4 1 2		1:5	
Lengths (L) and angle (L/Δ) = ±GT		Sheet: 1	
Tolerance Symbols ISO 1101		of: 1	
O roundness = 1/2σ-Tol.		Drawing number	
- straightness/flatness = AT		55044205701	
⊙ concentricity/run out = AT		Released	
≡ symmetry = AT		1046290/D2D/001/03	
// parallelism = AT		A2	
⊕ position = AT			
Languages: DE;EN			
Confidential document			
Refer to protection notice ISO 18016			