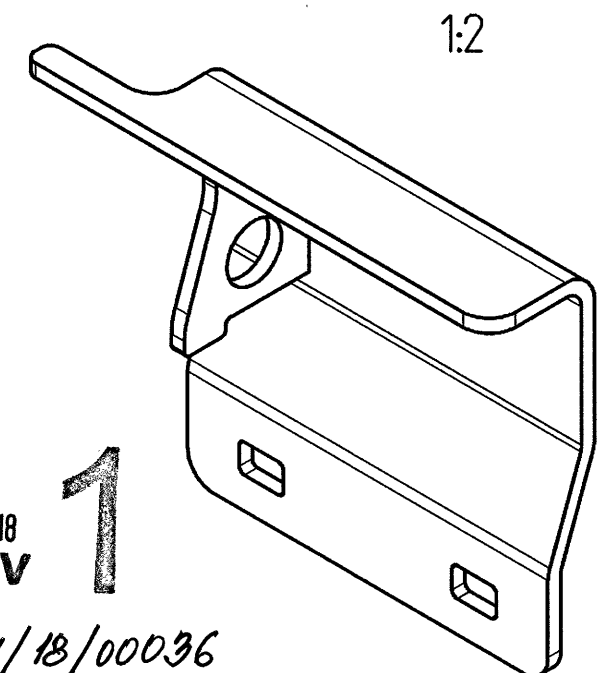
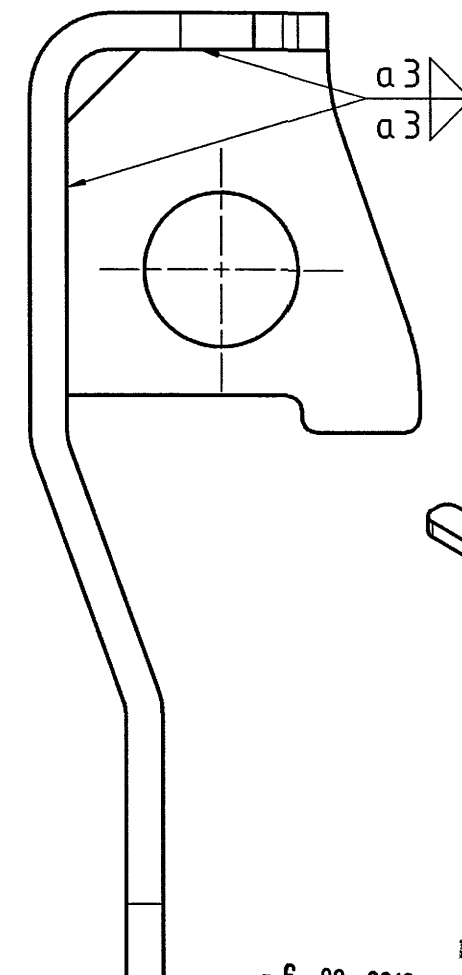


55044232504  
crosspiece  
příčka



- 6 -02- 2018  
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02 DIN 50979 - ZnFe12/Fn/IT2

Obecná skupina pro hodnocení  
Poloha referenčních značek svařence  
Postup při svařování WPS  
Specifikace postupu svařování WPS  
Test specifikace  
Požadavky na výrobce

General Assessment groups	EN ISO 5817-C
Position for welder reference markers	SH
Welding procedure specification WPS	50988839001
Stud welding procedure specification WPS	50988839006
Specification test	50988839800
Requirements to manufacturers	WN 10570-1

First angle projection	02	change the coatings to Cr(VI)-free coatings	T92692		
		ZMĚNA POVRCHOVÉ ÚPRAVY			
General tolerance (GT) in mm					
Size range					
Index	alteration				
	Change no				
	Fit				
	Toler.				
GT coarse					
L	1	2	2	3	4
≤ 30	≤ 120	≤ 400	≤ 1000		
PPAP -					
Inspection dim.	Aux.dim. ( )				
Date	Name				
Drawn	11.04.2017				
Checked	21.06.2017				
Auth'd	20.07.2017				
M.check	24.07.2017				
Material:					
Blank no:					
Title: assy.					
support					
roller channel					
Weight: in kg	0.965				
Prod.					
Scale	1:1				
	1:2				
Sheet:	1				
of:	1				
Drawing number	55044202802				
Repl.	Orig.				
Confidential document	Refer to protection notice ISO 16016				
Languages: DE;EN					

Released

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