



- 6 -02- 2018

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55044231702 (2x)

02

DIN 50979 - ZnFe12/FnIT2

LM/18/00036

Obecná skupina pro hodnocení  
Poloha referenčních značek svařence  
Postup při svařování WPS  
Specifikace postupu svařování WPS  
Test specifikace  
Požadavky na výrobce

General Assessment groups	EN ISO 5817-C
Position for welder reference markers	(S/H)
Welding procedure specification WPS	50988839001
Stud welding procedure specification WPS	50988839006
Specification test	50988839800
Requirements to manufacturers	WN 10570-1

First angle projection	02	change the coatings to Cr(VI)-free coatings	T92693		
General tolerance (GT) in mm	Index alteration Change no Fit Toler. PPAP - Inspection dim. ( ) Aux.dim. ( )				
Size range	Material: Blank no: Title: assy. rail				
GT coarse	Date Name Drawn 07.07.2017 B.Yu Checked 11.07.2017 Auth'd 20.07.2017 M.check 24.07.2017				
L 1 2 2 3 4	Weight: in kg 3.671				
≤ 30 ≤ 120 ≤ 400 ≤ 1000	Prod. Scale 1:1 1:5 Sheet: 1 of: 1				
Lengths (L) and angle (∠) = ±GT	Drawing number 55044200613				
Tolerance Symbols ISO 1101	Confidential document Refer to protection notice ISO 16016 Repl. 55044200610 Orig.				
O roundness = 1/2ø-Tol. -□ straightness/flatness = AT ◎ concentricity/run out = AT ≡ symmetry = AT // parallelism = AT ⊕ position = AT	Released 1536143/D2D/001/02 A3				

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