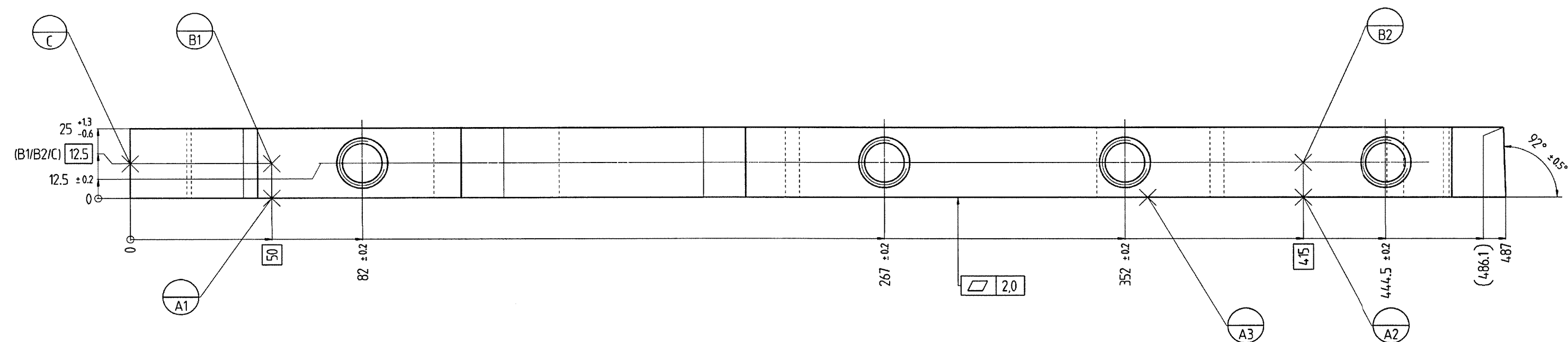
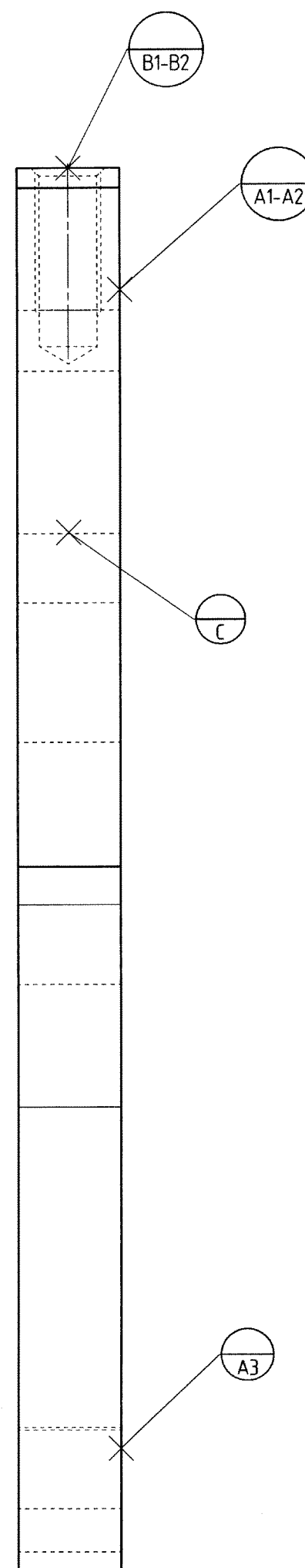


1:2



PROFIL DLE DXF DAT

PROFILE TO BE TAKEN FROM CAD DATA

Primary ref	Secondary ref	Tertiary ref
A1 - A3	B1 - B2	C

Tolerances for section to DIN 6930 Part 2 accuracy grade g

Autogenous flame cutting	W 10 S 72	W 10 S 72	W 10 S 72	W 10 S 72
Thickness of the cut	≤ 20	20 < 40	40 < 60	60 < 100
Rectangularity	10	14	18	22
Notation	100	160	160	250
Surface roughness	100	160	160	250

Condition at time of delivery	1	2	3	4
De-scaled degree of purity	1	2	3	4
Surface roughness	1	2	3	4
Surface roughness	1	2	3	4
Surface roughness	1	2	3	4

16-03-2013
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connecting plate

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Released

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