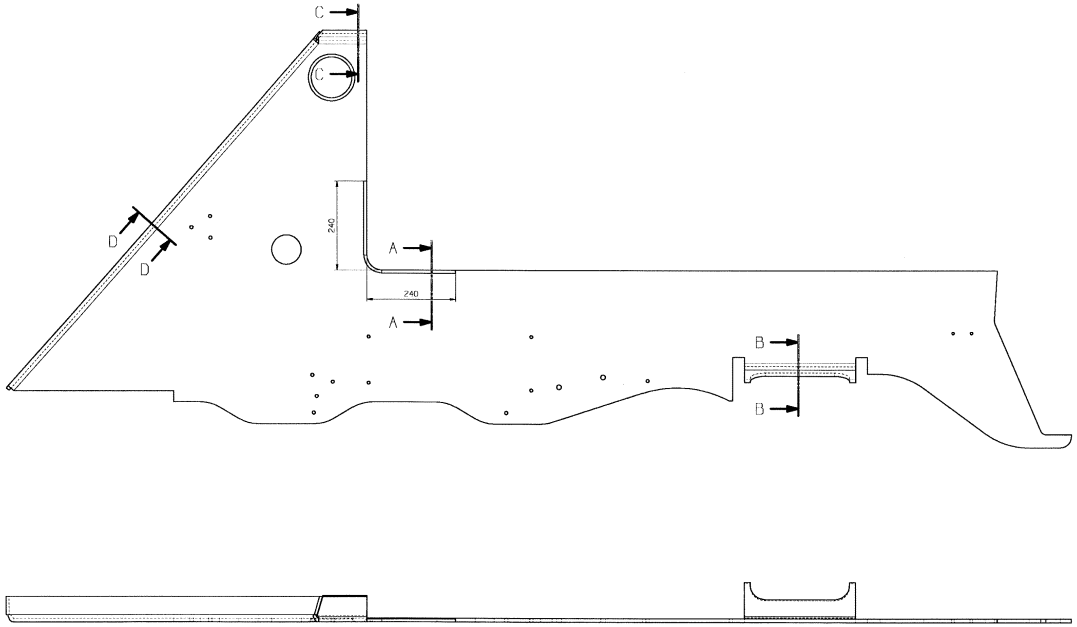

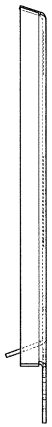

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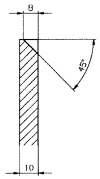
SCHNITT A-A
M 1:1



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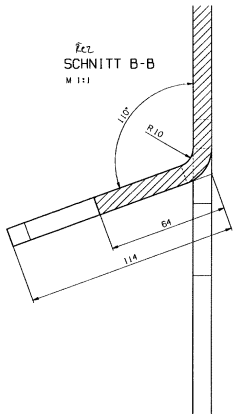
M 1:1



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SCHNITT C-C
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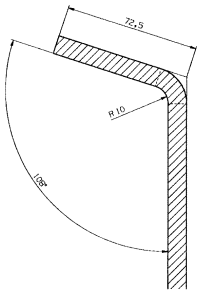
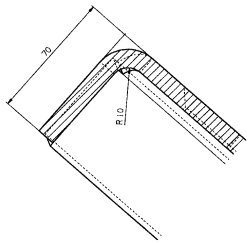
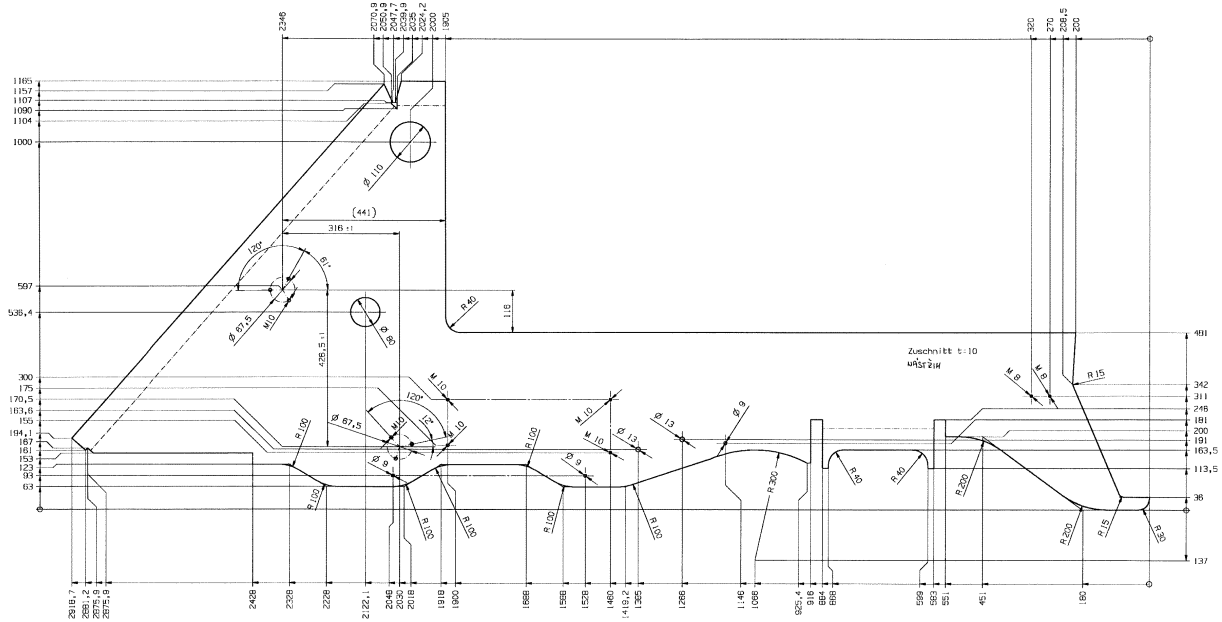


Řez
SCHNITT D-D
M 1:1





NZ 06/00526

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24-07-2006
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PŘEKLAD
dne: 24. 07. 2006
PROVEDL/A

APPROVED FOR Serienfrei (F4)
Welding Construction according TL Werkstoffe 47
Surface Quality according TL Werkstoffe 47
Manufacturer approved to ISO9001:2007
Welfare according TL Werkstoffe 47

Allgemeintoleranzen Laserschneiden	Projection acc. ISO 128	Surface Quality		
DIN 2310 - 5 -A bis 3mm I -K über 3mm	Scale 1:5	Inspection-Size A0	Standard-Color	
Allgemeintoleranzen Nibbeln / Biegen DIN 6930 - 2 - n			Name	Date
			Issued	KRAUL SUMPEZ 28.06.2006
			Material S550	Sheet Weight Kg
			Name	Laengstraeger
			Additional Text	
			Mat-Nr	Doc-Nr 2000026201 Version 00

Issued Version on DIN 6930 - 2 - n
Welding Tolerance acc. DIN ISO 13920 -B
Surface Quality acc. DIN EN ISO 1302
Surface Finish acc. DIN ISO 1302
General Tolerance acc. DIN 2310-5 -A up to 3mm / -K over 3mm

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