

6,3  
Δ(V)  
2.11.10/62 4.10.10/62

11	70711 No.	6114731M1	12	Tablet	2
	DATE	CHARGE INQUIRY	ED No.	DATE	
A		PROBATIVE RELEASE		26 May-08	15 May-08
C		INCLE 21 JAMES 2011		16 Jun-08	27 Oct-09
1		OW 1627020 KALB 2ND 2007/ OW 1627020 KALB 2ND 2008		04 ECD 772	
2		OW 1627020 KALB 2ND 2009 OW 1627020 KALB 2ND 2010		05 ECD 792	15 Sep-10

Technical drawing of a mechanical part, likely a shaft or pin, showing dimensions and tolerances.

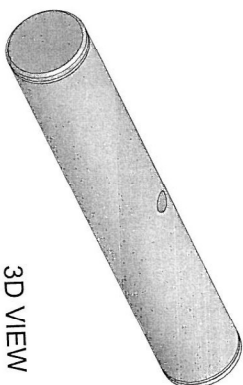
Dimensions and Tolerances:

- Top dimension: 2.28 TYP. h13
- Second dimension from top: 2.15
- Third dimension from top: R0.2 MAX. TYP.
- Bottom dimension: 47.00 TYP. h12
- Length dimension: 46.75
- Overall length dimension: (7.7)

NAHRAZUE ORIGIN

CC-0

3D VIEW



1. INDUCTION HARDEN 1.6 TO 2.3 EFFECTIVE DEPTH. TEMPER SURFACE TO ROCKWELL "C" 54-60. CORE MECHANICAL PROPERTIES TO COMPLY WITH BS970 "T" REQUIREMENTS.
2. ALL DIMENSIONS SHOWN AFTER PLATING.
3. INDUCTION HARDENED ZONE TO BE FREE OF FERRITE.
4. ALTERNATIVE MATERIAL - EN 10083 42CRMO4 (CARBON 0.4-0.45) CARBON RESTRICTED SPECIFICATION.

[illegible]

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<p>STANDARD PAPER</p>	
<p>DATE 28-05-08</p>	<p>BY P. DICKENS</p>
<p>DATE</p>	<p>APPROVED</p>
<p>COVENANT</p>	
<p>THIS DRAWING IS THE PROPERTY OF THE UNITED STATES GOVERNMENT</p>	
<p>NAME</p>	

12  
-8. Pros. LIII  
7/7/8