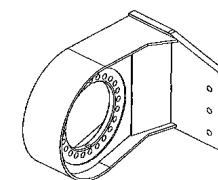



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| | |
|--|---|
| Schweißangaben für / Welding Data for: S235JR, S355JR | |
| - Schweißverfahren / Welding Process: | DN 135/136 DN EN ISO 4063 |
| - Schutzgas / Shielding Gas: | DN EN ISO 14341-AGAS/1 |
| - Steuerungsgruppe / Review Group: | DN EN ISO 5817-C |
| - Schweißbahnvorb. / Weld Preparation: | DN EN ISO 9892-1 (wenn nicht anders angegeben / unless otherwise stated) |
| - Nicht gekennzeichnete Schweißnähte / Unmarked welds: | "a" = min 3mm / Blechdicke / Thickness (t) x 0,7mm "b" = min 3mm / Blechdicke / Thickness (t) x 0,5mm DN EN 1011-1 und DN EN 1011-2 |
| - Verfahrensempfehlung / Recommended Method: | Vorgewärmtemperatur gemäß DIN 22460/59 |

| | | | | | | | | | |
|---|-----------|--|-----------------------|-------------------------|---------------|--------------------------------------|------------|------------------------|--|
| Bogen = <u>Chne Beschreibung</u> <u>KWn 266975</u> | | REFERENCE TO PROTECTION NOTICE ISO 16016 | | SERIAL NO. <u>38597</u> | | TYPE DOCUMENT-NO. <u>UGD 4507664</u> | | VERS. STATUS <u>01</u> | |
| ISO 2808 | ISO 14045 | DESIGNED BY | APPROVED BY | LAST MODIFIED BY | WEIGHT | SCALE | FORMAT | | |
| ISO 27618 | ISO 5667 | DATE <u>31.12.2012</u> | <u>05.05.2015</u> | <u>05.05.2015</u> | <u>127 KG</u> | <u>1:1</u> | <u>PDF</u> | | |
| ISO 13270 | ISO 1101 | NAME <u>EXTRUDIERLINIE</u> | <u>EXSTRUSIOMASCH</u> | <u>EXTRUSIOMASCH</u> | FIRST USE | <u>K077</u> | <u>1:1</u> | | |
| ISO 5662 | ISO 1101 | SWT Antriebskopf links | | | | | | | |
| ISO 9013 | ISO 1101 | Headstock left | | | | | | | |
| ISO 1101 | ISO 1302 | DATE NO. <u>2304831</u> | | | | | | | |
| ISO 1302 | ISO 1302 | REVISION <u>01</u> | | | | | | | |
| ISO 1302 | ISO 1302 | KLEMMANN  | | | | | | | |