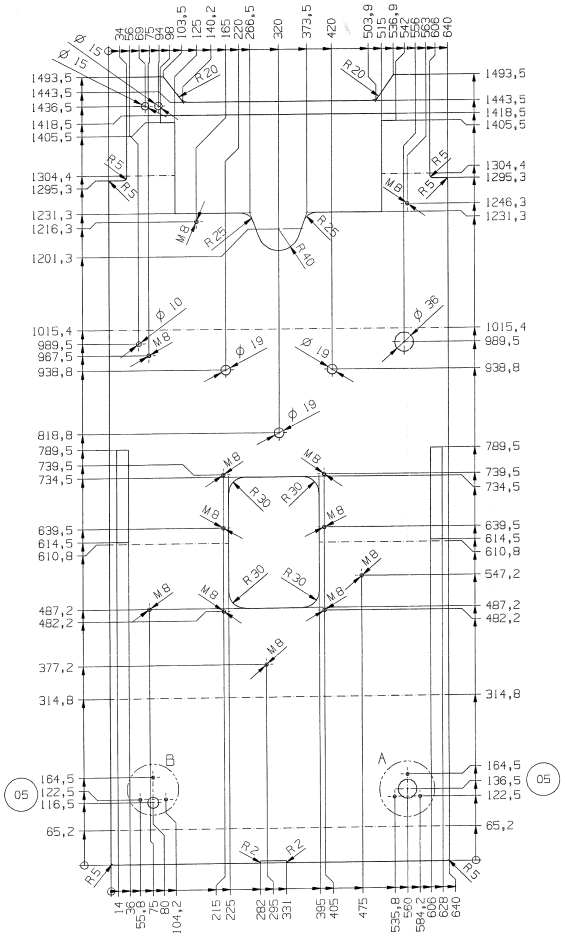
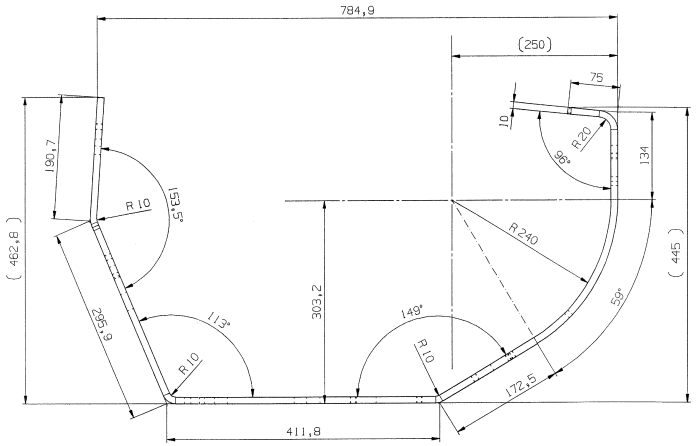
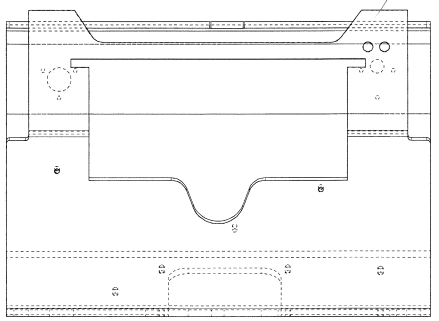
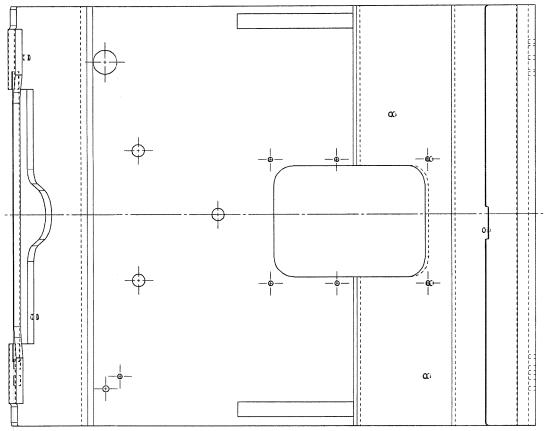
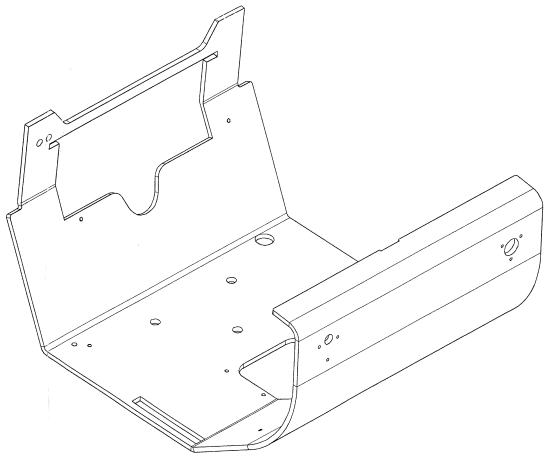
PŘEKLAD
dne: 22. 06. 2012
PROVEDLA
P. Novákova











11-09-2012
ARCHIV
4

Scale 1:4	Originale-Size A1	Standard Color			D.V.	KRAU_HIERLAN	06.06.2012	K 1572-1
		Name	Date	Count	Change	Name	Date	DCM-Nr
		KRAU_SCHMIDE	11.11.2005	Material: BS10			Theor. Weight (kg): 62.64	
Name: Motorwanne								
Additional Text								
Mat-Nr: 1000130785		Doc-Nr: 2080100535					Version: 05	

Screw threads tolerances ISO 965 - 2 6g/6H
General tolerances for oxyacetylene cutting DIN EN ISO 9013 - I B
General tolerances for laser cutting DIN 2310 - 5 -L up to 3mm / -K over 3mm
General tolerances for nibbling / bending DIN 6930 - 2 - m

Bend Tolerance see DIN 6935 - 2 - m
Welding Tolerance see DIN EN ISO 13920-BF
General Tolerance see DIN ISO 2768 - mk
Surface Condition see DIN ISO 1302
Laser-Cut Tolerance see DIN 2310-5-K up to 3mm / -K over 3mm

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APPROVED FOR Serienfrei (F4)

Welding Construction according to "Werknorm 43"
Surface Quality according to "Werknorm 40"
Theor. Weight according to "KRAU-2003"
Material according to "Werknorm 51"

BOHRUNGEN FÜR STECKDOSE HINZU