


PROVEDL/A
MICHA L ŠTĚPĀ

0.2
0.4

NEOKOTOVANY
DETAIL DLE 3D DAT

| Autogenous flame cutting WN 10 572 | | | | |
|------------------------------------|-----------|----------------|----------------|-----------------|
| Thickness of the cut | | | | |
| | ≤ 20 | $20 < \leq 40$ | $40 < \leq 60$ | $60 < \leq 100$ |
| Rectangularity | 1,0 | 1,4 | 1,8 | 2,2 |
| Surface roughness, R_z | 100 | 160 | 160 | 250 |

 All possible cutthroat entries marked by: