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2

General tolerances for oxyacetylene cutting DIN EN ISO 9013 - II B		 kramerALLRAD KRAMER-WERKE GMBH / D-88662 Überlingen		APPROVED FOR		Nullserienfrei (F3)	
General tolerances for laser cutting DIN 2310 - 5 -IL up to 3mm / -IK over 3mm				Welding Construction according to "Werknorm 43" Surface Quality according to "Werknorm 43" Theor. Weight according to "KR001-2003" Material according to "Werknorm 51"			
Projection see: ISO 128 		Surface Quality		GEWINDE M6 HINZU TO ADTHREAD M6		KRAU_SCHMIGE 01.04.2014 K17389	
Scale		Original-Size		Standard Color			
1:2		A3					
		Name		Date		Count	
		KRAU_SCHMIGE		30.08.2013		Material: BS03 OPTIONAL BS10	
Bend Tolerance see DIN 6930 - 2 - m						Name	
Welding Tolerance see DIN EN ISO 13920-BF						Date	
General Tolerance see DIN ISO 2768 - mk						OCM-Nr.	
Surface Condition see DIN ISO 1302							
Laser-Cut Tolerance see							
DIN 2310-5-IL up to 3mm / -IK over 3mm							
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						Version 02	