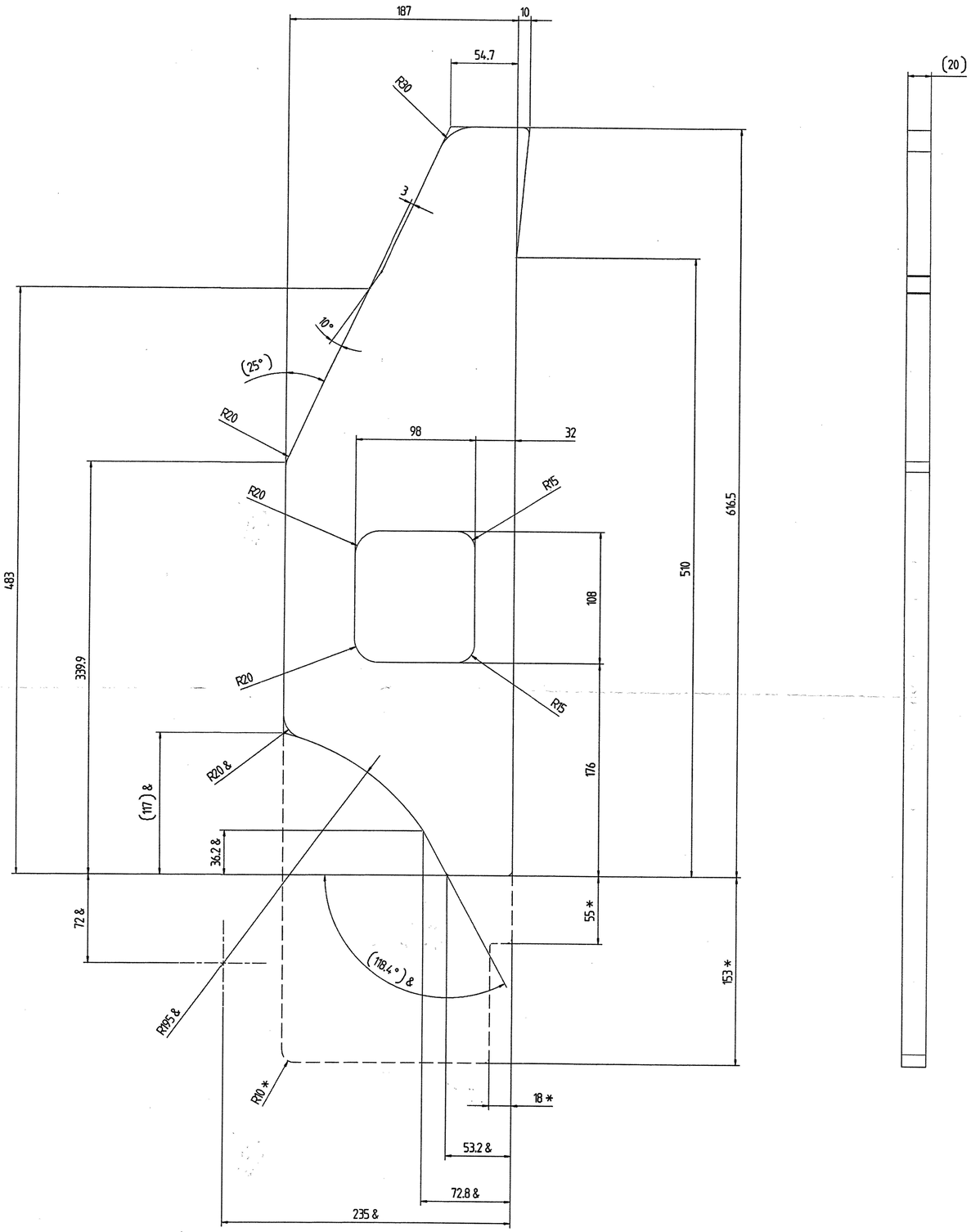

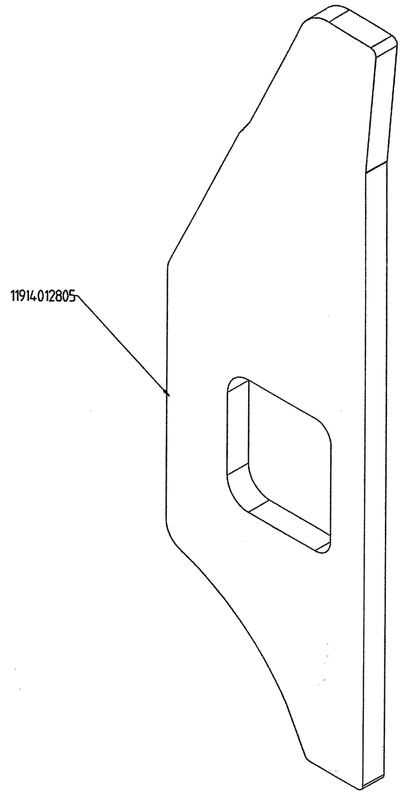

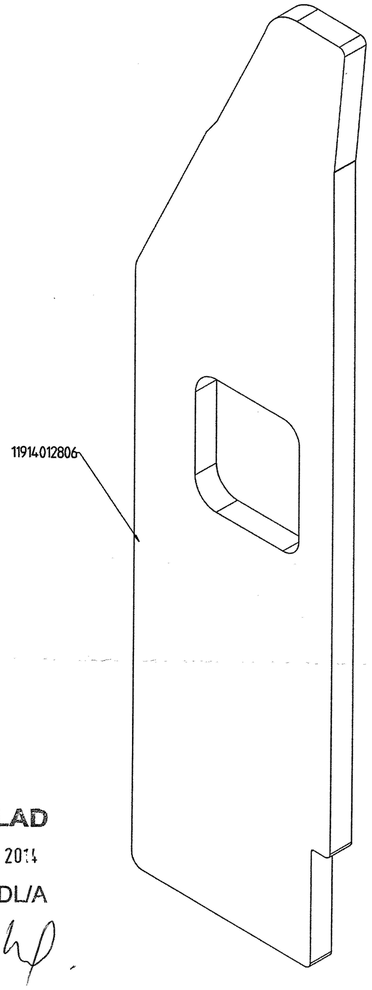

PŘEKLAD

dne: 17. 12. 2014

PROVEDL/A

01A-ZM/16/01090-PRO Č.V.11914012805 A Č.V.11914012806 ZPRACOVÁNY SAMOSTATNÉVÝKRESY

7.11.2016 HRUBÝ

č.v. 11914012805 13x 00
č.v. 11914012806 13x 00

	Ref	Specific dimension	Weight (Kg)
01 A	11914012805	&	12
	11914102806	*	17.8

NOTE :

- Metal sheet thickness : 20 mm
- Radii without dimension : R = 5
- Inside bend radii R = 1

(01)

14-11-2016
ARCHIV 2

NZ 14/01402

PLOŠŠTĚ PLAT.
VNĚJŠÍ RADIUS
VNITŘNÍ RADIUS
OHYBU

Condition at time of delivery	
de-scaled (degree of purity SA 2 1/2 acc. ISO 8501-1)	x
without burrs acc. WN 11310	
Permissible top-end rounding during flame cutting (also positive bead acc. WN 10572)	
oil-free / free of grease	
oiled	
(01) oiling permissible	x
Indicate the required condition at time of delivery with an X.	

LASER cutting tolerances

NOTA : min cutting radius without dimensions R = 1 mm unless otherwise specified

≤ 30	30< ≤ 120	120< ≤ 400	400< ≤ 1000	1000 <
± 0,5	± 0,8	± 1,0	± 1,5	± 2,0

+0.5 −0.5

First angle projection

General tolerance (GT) in mm

Size range	≤ 30	> 30 ≤ 120	> 120 ≤ 400	> 400 ≤ 1000
GT coarse				

L	1	2	2	3	4
<	1	2	4	6	

Lengths (L) and angle (L ∠) ± GT

Tolerance Symbols ISO 1101

- roundness = 1/2a-Tol.
- straightness/flatness = GT
- concentricity/run out = GT
- symmetry = GT
- // parallelism = GT
- position = GT

Languages: en,fr

Index	alteration	Change no	Fit	Toler.
01	Adding table for specific dimension	T48720		
	Oiled --> Oiled permissible			
	Adding note			

Inspection dim. ( ) Auxiliary dim. ( )

Material: S235JR following EN10025-2

Blank no:

Weight: in Kg 0.0

	Date	Name
Drawn	15.1.2014	T.Bonnet
Checked	16.1.2014	F.Proust
Authd	13.2.2014	N.Pelletier
M.check.	4.2.2014	J.LeCesne

Title: DC reinforcement rear

PROD.

Scale 1:2

Drawing number / / 11918086009

Sheet: 1 of: 1

Confidential document
Refer to protection notice ISO 16016

Repl. Orig.

Released

11918086009d004 A1