



PŘEKLAD *PROVÉST DÍL.*
NEJST. RADIUS,
RADIUS OHYBU
 dne: 17. 12. 2014
PROVEDL/A
UŠAKY

NOTA :

- Metal sheet thickness : 4 mm
- Radii without dimension : R = 5
- Bend radii : R = 4

- 5 -05- 2017
ARCHIV

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01A-ZM/16/01090-NA LISTU Č.2 ZOBRAZEN SKUTEČNÝ TVAR DÍLCE.

2.11.2016 HRUBÝ

01B-ZM/17/00463-ZMĚNA VELIKOSTI ZÁMKU A
 POSUNUTA POLOHA ZÁMKU NA LISTU Č.2.

3.5.2017

HRUBÝ

Condition at time of delivery	
de-scaled (degree of purity SA 2 1/2 acc. ISO 8501-1)	X
without burrs acc. WN 11310	
Permissible top-end rounding during flame cutting (also positive bead acc. WN 10572)	
oil-free / free of grease	
oiled	
oiling permissible	X
Indicate the required condition at time of delivery with an X.	

First angle projection	01	Oiled --> Oiled permissible	148720
General tolerance (GT) in mm			
Size range			
GT coarse			
Lengths (L) and angle (L, Δ) ± GT			
Tolerance Symbols ISO 1101			
○ roundness = 1/20-Tol.			
□ straightness/flatness = GT			
⊙ concentricity/run out = GT			
≡ symmetry = GT			
// parallelism = GT			
⊕ position = GT			
Languages: en,fr			
Index	alteration	Change no	Fit
Inspection dm.	Auxiliary dm.	Date	Name
Drawn	10.12.2013	J.Fontery	
Checked	13.12.2013	F.Prausl	
Autid	20.12.2013	R.Pelletier	
Mcheck	13.1.2014	J.LaCesne	
Material: S235JR	Blank no:		
Title: support hood front left			Weight: 1.0
Drawing number: 11914221803			PROD. Scale 1:2
Confidential document Refer to protection notice ISO 16016			Sheet: 1 of 2
Released			11914221803d001 A3