



W.D.

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✓  
N2 14/01402

<p>Condition at time of delivery</p> <p>de-rated degree of purity</p> <p>SA 2 1/2 arc ISO 8500-1</p> <p>without burrs etc. W/N 1330</p> <p>Permissible top-end rounding during flame cutting takes positive bead arc. W/N 10572</p> <p>oil-free / free of grease</p> <p>etc.</p> <p>also permissible</p> <p>Indicate the required condition of time of delivery with an X.</p>		<p>First angle projection</p> <p>General tolerance (GT) in mm</p> <p>Size range</p> <p>≤ 30 30 &lt; 100 100 &lt; 400 400 &lt; 1000</p> <p>GT coarse</p> <p>1 2 3 4 5 6</p> <p>Lengths L1 and angle L2 = GT</p> <p>Tolerance symbols ISO 129</p> <p>o roundness = 1/10 L1</p> <p>□ straightness/flatness = GT</p> <p>○ concentricity out = GT</p> <p>○ symmetry = GT</p> <p>   parallelism = GT</p> <p>⊥ position = GT</p> <p>Language: en/fr</p>		<p>33 035 → stat 35.3</p> <p>Inspection dm. ( )</p> <p>Auxiliary dm. ( )</p> <p>Date Name</p> <p>Drawn 03.03.2014</p> <p>Checked 03.03.2014</p> <p>Auth'd 17.11.2014</p> <p>Rechecked 17.11.2014</p> <p>Material: 1.4301</p> <p>Following EN/DIN-2</p> <p>Bank no.</p> <p>Title:</p> <p>fender rear</p> <p>Drilling number</p> <p>11914.018901</p> <p>Confidential document</p> <p>Refer to protection notice ISO 9001</p>		<p>14308</p> <p>Change no.</p> <p>FF</p> <p>Toler. in kg</p> <p>20.0</p> <p>PROD. Scale 1:2</p> <p>Sheet: 1</p> <p>of 1</p>	
<p>LASER cutting tolerances</p> <p>NDFA : min cutting tolerances without dimensions 1/4 in unless otherwise specified</p> <p>≤ 30 30 &lt; 100 100 &lt; 400 400 &lt; 1000 1000 &lt;</p> <p>± 0.5 ± 0.8 ± 1.0 ± 1.5 ± 2.0</p>		<p>0.5 0.5</p>		<p>Approved</p> <p>11914.018901/0001</p>		<p>A0</p>	