



Tloušťka MAT.
 Křivoř. RADIUS
 RADIUS OHYB

NOTE :

- Metal sheet thickness : 20 mm
- Radii without dimension : R = 10
- Inside bend radii R = 1

LASER cutting tolerances				
N/A : min cutting radius without dimensions R = 1 mm unless otherwise specified				
≤ 30	30 < ≤ 120	120 < ≤ 400	400 < ≤ 1000	1000 <
± 0,5	± 0,8	± 1,0	± 1,5	± 2,0

Condition at time of delivery	
de-scaled (degree of purity SA 2 1/2 acc. ISO 8501-1)	X
without burrs acc. WN 1130	
Permissible top-end rounding during flame cutting (also positive bead acc. WN 10572)	
oil-free / free of grease	
oiled	
coiling permissible	X
Indicate the required condition at time of delivery with an X.	

First angle projection	Index	01	Adding note	148720		
General tolerance (GT) in mm	Size range	≤ 30	30 < ≤ 120	120 < ≤ 400	400 < ≤ 1000	
GT coarse	L 1	2	3	4	5	
Lengths (L) and angle (L) ± GT	Checked	10.12.2013	10.12.2013	10.12.2013	10.12.2013	
Tolerance Symbols ISO 1101	Roundness	Symbol	Value	Symbol	Value	
○ roundness	Symbol	Value	Symbol	Value	Symbol	Value
□ straightness/flatness	Symbol	Value	Symbol	Value	Symbol	Value
⊙ concentricity/run out	Symbol	Value	Symbol	Value	Symbol	Value
≡ symmetry	Symbol	Value	Symbol	Value	Symbol	Value
// parallelism	Symbol	Value	Symbol	Value	Symbol	Value
⊕ position	Symbol	Value	Symbol	Value	Symbol	Value
Confidential document!	Refer to protection notice ISO 1016	Repl.	Conf.	11914.012802d001	A1	

PŘEKLAD
 dne: 17. 12. 2015
 PROVEDL/A
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 ARCHIV

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reinforcement

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