



-3 -04-2017
ARCHIV

4

02A-ZM/16/01090-SKUTEČNÝ TVAR DÍLCE S TECHNOLOGICKÝMI PŘÍDAVKY ZOBRAZEN NA

LISTU Č.2.

PROVĚRA MAT.
NEVOT. RADII
RADIUS OHYBU
DĚLA PŘÍKINU

20.10.2016 HRUBÝ

PŘEKLAD

dne: 17. 12. 2014

PROVEDL/A

VRAN h

NOTA :

- Metal sheet thickness : 3 mm
- Radii without dimension : R = 3
- Bend radii : R = 3
- Unfolded length (for info) = 1

N2 14/01402

02B-ZM/17/00313-NA LISTU Č.2 DOPLNĚNY ROZMĚRY
DÍLU PO OHYBU NA POŽADAVEK VÝROBY

29.3.2017

HRUBÝ

Condition at time of delivery	
de-scaled (degree of purity SA 2 1/2 acc. ISO 9501-1)	X
without burrs acc. WN 11310	
Permissible top-end rounding during flame cutting (also positive bead acc. WN 10572)	
oil-free / free of grease	
oiled	
oiling permissible	X
Indicate the required condition at time of delivery with an X.	

02

LASER cutting tolerances					
NOTA : min cutting radius without dimensions R = 1 mm unless otherwise specified					
≤ 30	30 < ≤ 120	120 < ≤ 400	400 < ≤ 1000	1000 <	
± 0,5	± 0,8	± 1,0	± 1,5	± 2,0	

First angle projection	02	Oiled --> Oiled permissible, 109.4±0.5 --> ±1	148720
General tolerance (GT) in mm		Reorientation of sleeve not opening of 90°	
Size range		Index	alteration
≤ 30	≤ 120	≤ 400	≤ 1000
GT coarse			
L 1	2	3	4
1	2	3	4
Lengths (L) and angle (L) = ±GT			
Tolerance Symbols ISO 1101			
○ roundness = 1/2e-Tol.			
□ straightness/flatness = GT			
○/ concentricity/run out = GT			
≡ symmetry = GT			
// parallelism = GT			
⊕ position = GT			
Languages: en, fr			
Confidential document			
Refer to protection notice ISO 1606			
Repl.			
Orig.			
Material: S235JR following EN10025-2			
Blank no:			
Title: support battery hood			
Weight: in kg 0.3			
PROD. Scale 1:1			
Sheet: 1 of 2			
Drawing number 11914221800			
Released			
6 11914221800d001			
A2			