

NOTA :

- Metal sheet thickness : 6 mm
- Radii without dimension :  $R = 2$
- Bend radii :  $R = 6$

RUMOKOT



14-11-2016  
ARCHIV 4

04A-ZM/16/01090-SKUTEČNÝ TVAR DÍLCE  
ZAKRESLEN NA LISTU Č. 2

10.11.2016 PAVLÍK

Condition at time of delivery	
de-scaled (degree of purity SA 2 1/2 acc. ISO 8501-1)	X
without burrs acc. WN 1810	
Permissible top-end rounding during flame cutting (also positive bead acc. WN 10572)	
oil-free / free of grease	
oiled	
oiling permissible	X
Indicate the required condition at time of delivery with an X.	

LASER cutting tolerances				
NOTA : min cutting radius without dimensions R = 1 mm unless otherwise specified				
≤ 30	30 < ≤ 120	120 < ≤ 400	400 < ≤ 1000	1000 <
± 0,5	± 0,8	± 1,0	± 1,5	± 2,0

First angle projection		04 Modification of cutting for cable Remove one of B&S Add cutting for new lock	17/57												
General tolerance (GT) in mm Size range	<table><tr><td>≤ 30</td><td>30 - 120</td><td>120 - 400</td><td>400 - 1000</td></tr><tr><td>≤ 30</td><td>30 - 400</td><td>400 - 1000</td><td></td></tr></table>	≤ 30	30 - 120	120 - 400	400 - 1000	≤ 30	30 - 400	400 - 1000		Index: alteration Inspection dim.  Auxiliary dim.	Change no. Fit Toler.				
≤ 30	30 - 120	120 - 400	400 - 1000												
≤ 30	30 - 400	400 - 1000													
GT coarse	<table><tr><td>L 1</td><td>2</td><td>2</td><td>3</td><td>4</td></tr><tr><td>&lt; 1</td><td>2</td><td>4</td><td></td><td>6</td></tr></table>	L 1	2	2	3	4	< 1	2	4		6	Date Name Checked Drawn Auth'd Mcheck	Material: S235JR Following EN10025-2 Blank no: Title: battery tray	Weight: in kg 54	
L 1	2	2	3	4											
< 1	2	4		6											
Lengths (L) and angle (L/α) ± GT Tolerance Symbols ISO 1101 ○ roundness = 1/2x-Tol ▭ straightness/flatness = GT ⊙ concentricity/run out = GT ≡ symmetry = GT // parallelism = GT ⊕ position = GT		14.12.2015 J.Welby 21.12.2015 J.McIner 21.12.2015 R.Pollard 22.12.2015 J.A.Croze		Prod. Scale 1.5 12 Sheets: 1 of: 2											
Languages: ENFR		Confidential document Refer to protection notice ISO 10006	Drawing number 11914.230300												

Approved 1020530/D2D/001/04