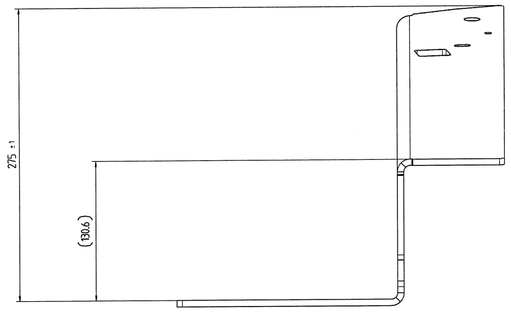
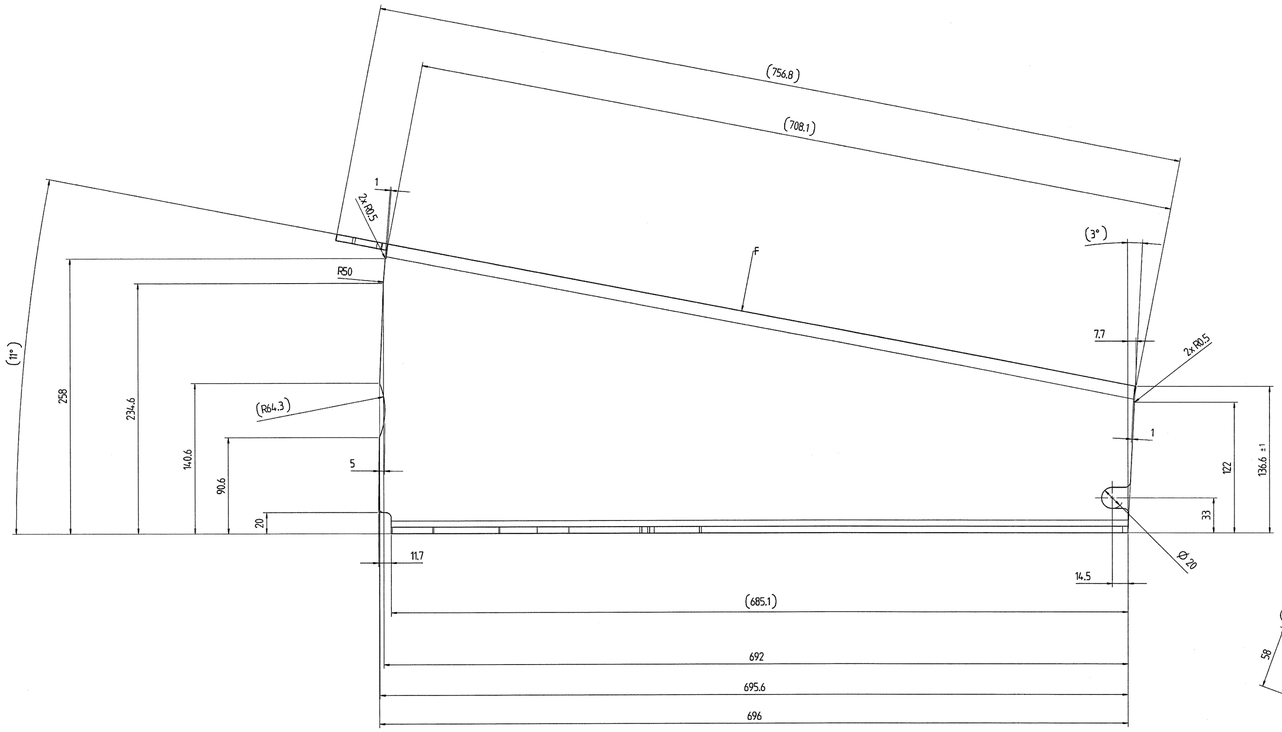
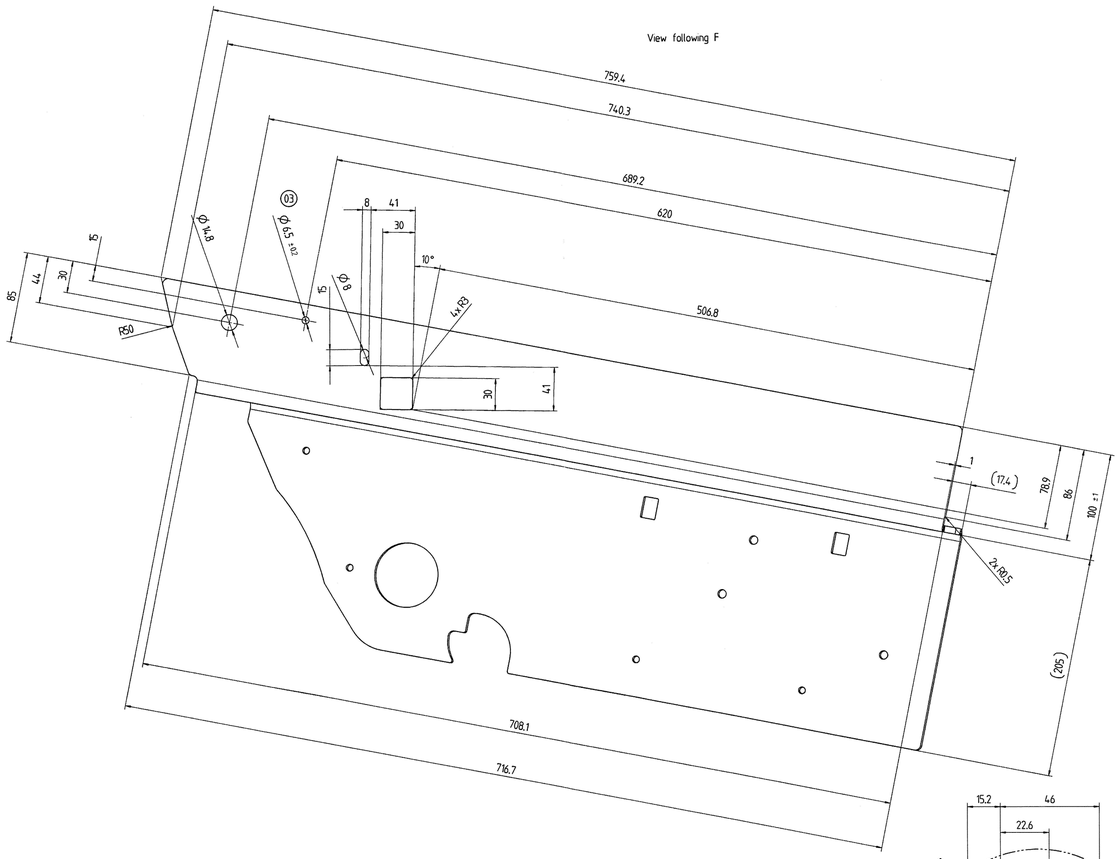
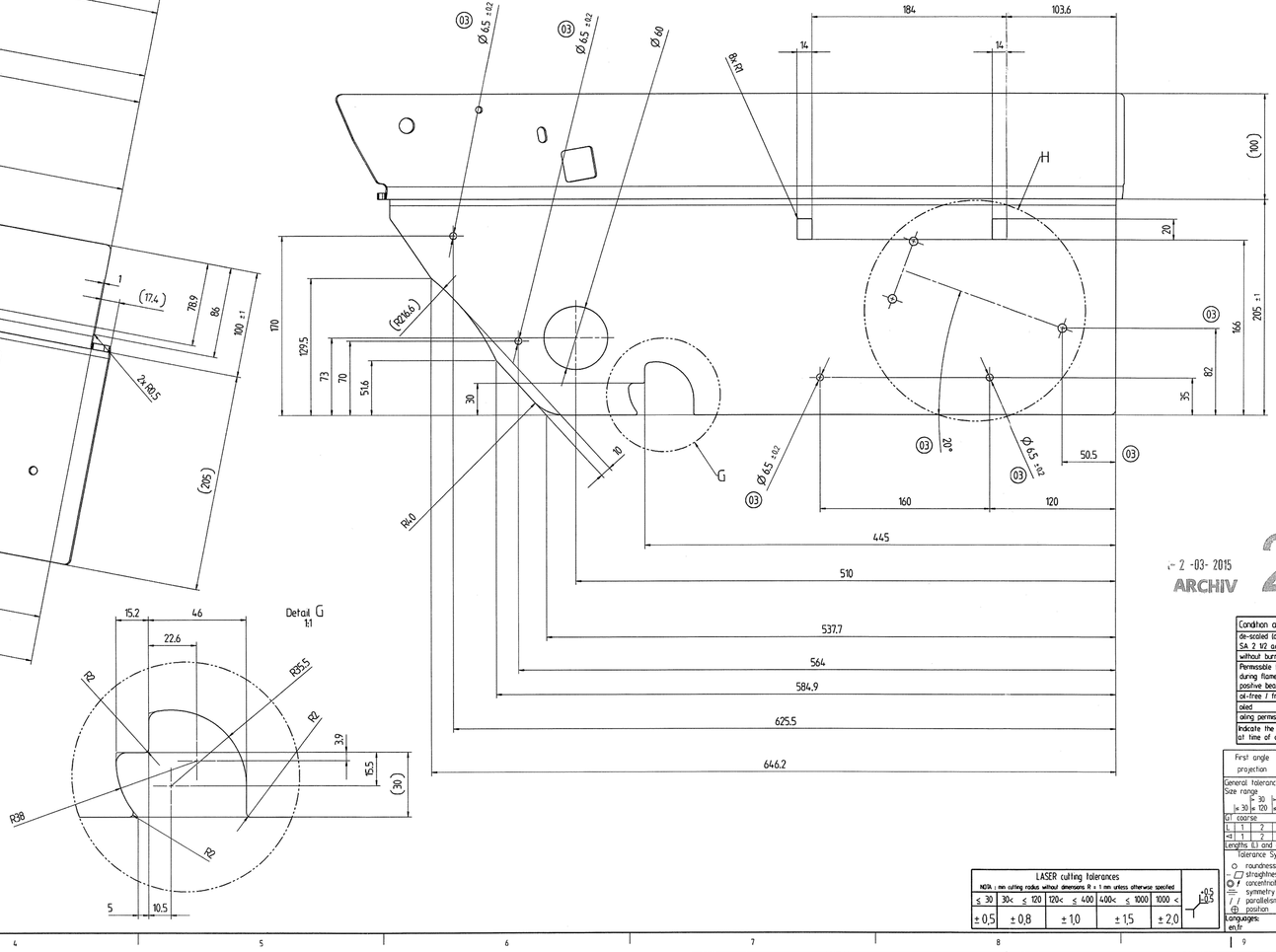


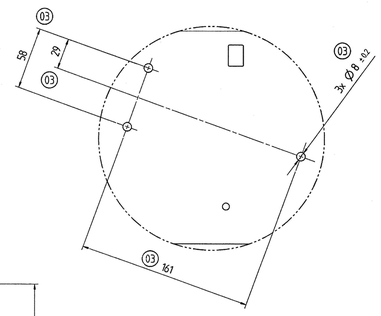

View following F










PŘEKLAD
dne: 17. 12. 2014
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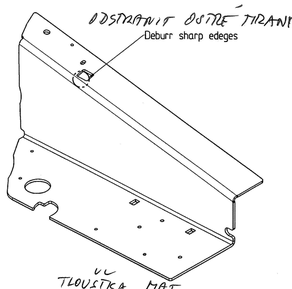
Lisová




TLOUŠŤKA MAT. NEUVEDENÉHO RADIUSU OHYBU N.Z 14/01402

- 2 -03- 2015
ARCHIV
2

| Condition at time of delivery | |
|---|---|
| de-scaled (degree of purity Sa 2 1/2 acc. ISO 8501-1) | X |
| without burrs acc. WN 11310 | |
| Permissible top-end rounding during flame cutting (also positive bead acc. WN 10572) | |
| oil-free / free of grease | |
| oiled | |
| oiling permissible | X |
| Indicate the required condition at time of delivery with an X. | |

NOTA :
- Metal sheet thickness : 6 mm
- Radii without dimension : R = 5
- Bend radii : R = 6

| LASER cutting tolerances NOTA : mm cutting radius without dimensions R = 1 mm unless otherwise specified | | | | | |
|---|---|---|---|---|---|
| ≤ 30 | 30< ≤ 120 | 120< ≤ 400 | 400< ≤ 1000 | 1000 < | |
| ± 0,5 | ± 0,8 | ± 1,0 | ± 1,5 | ± 2,0 | 0,5 / 0,5 |

First angle projection

General tolerance (GT) in mm

| Size range | ≥ 30 ≤ 120 | > 120 ≤ 400 | > 400 ≤ 1000 |
|---|---|---|---|
| GT coarse | | | |
| L | 1 | 2 | 3 |
| < | 1 | 2 | 4 |
| Lengths (L) and angle (L) | ± GT/2 | ± GT | ± GT |

Tolerance Symbols ISO 1101
- roundness = 1/2a-Tol.
- straightness/flatness = GT
- concentricity/run out = GT
- symmetry = GT
- parallelism = GT
- position = GT

Languages: en,fr

| Index | alteration | Change no | Init. |
|---|---|---|---|
| 03 | Adding 3x Ø8±0.2 for fixation bracket LEM<br>Ø6.5 +0.100 --> Ø6.5 ±0.2 | F47488 | |

Inspection dim. / Auxiliary dim. ( )

Material: S235JR following EN10025-2

Blank no:

Title: bridge piece front left

| | Date | Name |
|---|---|---|
| Drawn | 9.10.2014 | Hoskery |
| Checked | 12.11.2014 | Malivert |
| Audited | 17.11.2014 | R.Pelletier |
| Mutheck. | 17.11.2014 | LLoCoine |

Confidential document
Refer to protection notice ISO 16016

Drawing number: 11914.017301

Weight in kg: 15.3

PROD.

Scale: 1:2

Sheet: 1 of: 1

Orig. 11914.017301d004 Resp.

A0

Approved