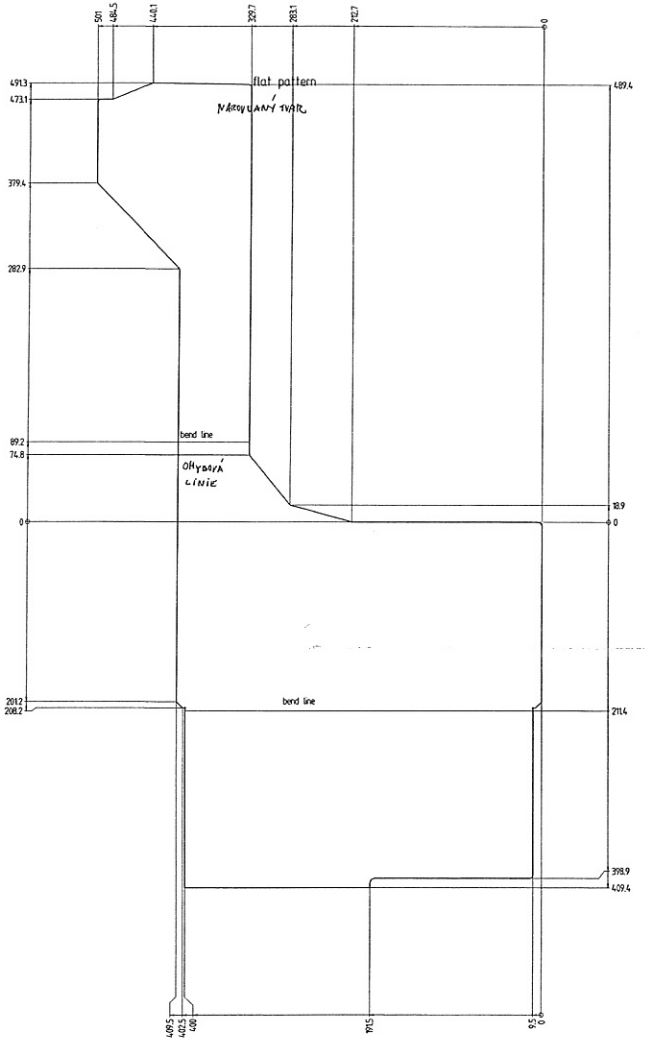

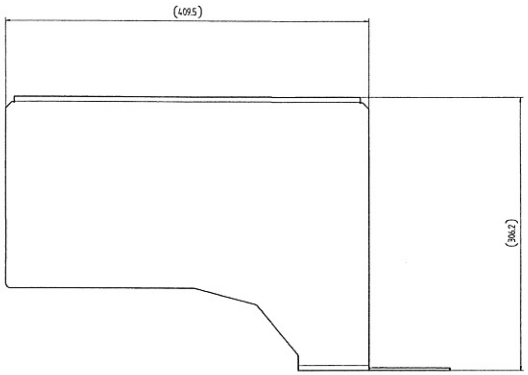

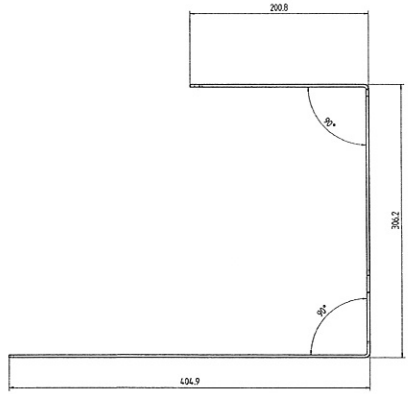

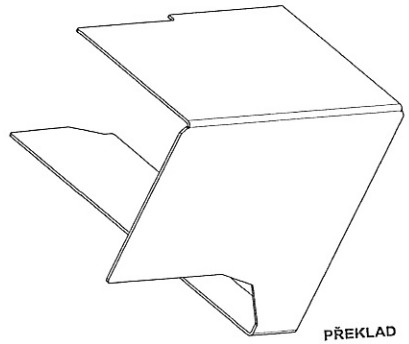

ROZMĚR OHYBU R 5

Bend Radii R 3 Tol 14-01-2016

f=3

ARCHIV

PŘEKLAD

ze dne: 13-01-2016

PROVEDLA

21/16/00017

Tolerances for section to DIN 6930 Part 2 accuracy grade m	
outline length WN 10535	
outer	2700 mm
inner	- mm

Condition at time of delivery	
de-oiled degree of purity	
SA 2 1/2 acc. ISO 8501-1	
without burrs acc. WN 8196	X
Permissible hip-end rounding during flame cutting (plate position bevel acc. WN 10070)	
oil-free / free of grease	X
steel	
rainy permissible	
otherwise identify condition of time of delivery with an X	
Languages: DE,EN	

First angle projection	
General tolerance ISO 11 in mm	
Size range	
Inspection dim.	
Auxiliary dim.	
Material: DIN	
Drawn: 30.11.15	Name: Kaas
Checked: 30.11.15	Name: Pongrac
Weights, CG and angle CG ±5% ±10°	Appd: 30.11.15 Name: Kaas
Tolerance Symbols ISO 7071	Mchnck: 30.11.15 Name: Zubrzycki
○ roundness	⌭ cylindricity
▱ straightness/flatness	⌓ profile of a line
⌖ concentricity/run out	⌯ profile of a surface
⌯ symmetry	↗ circular run out
// parallelism	↗↗ total run out
⌴ position	

Title: container wall	
erhöhte Bodenfreiheit	
Drawing number: 3874220118	
Material:	
Weight: m kg: 5.1	
Scale: 1:2	
Sheet: 1	
of: 1	
Dwg. no.	
Rev.	