

PŘEKLAD

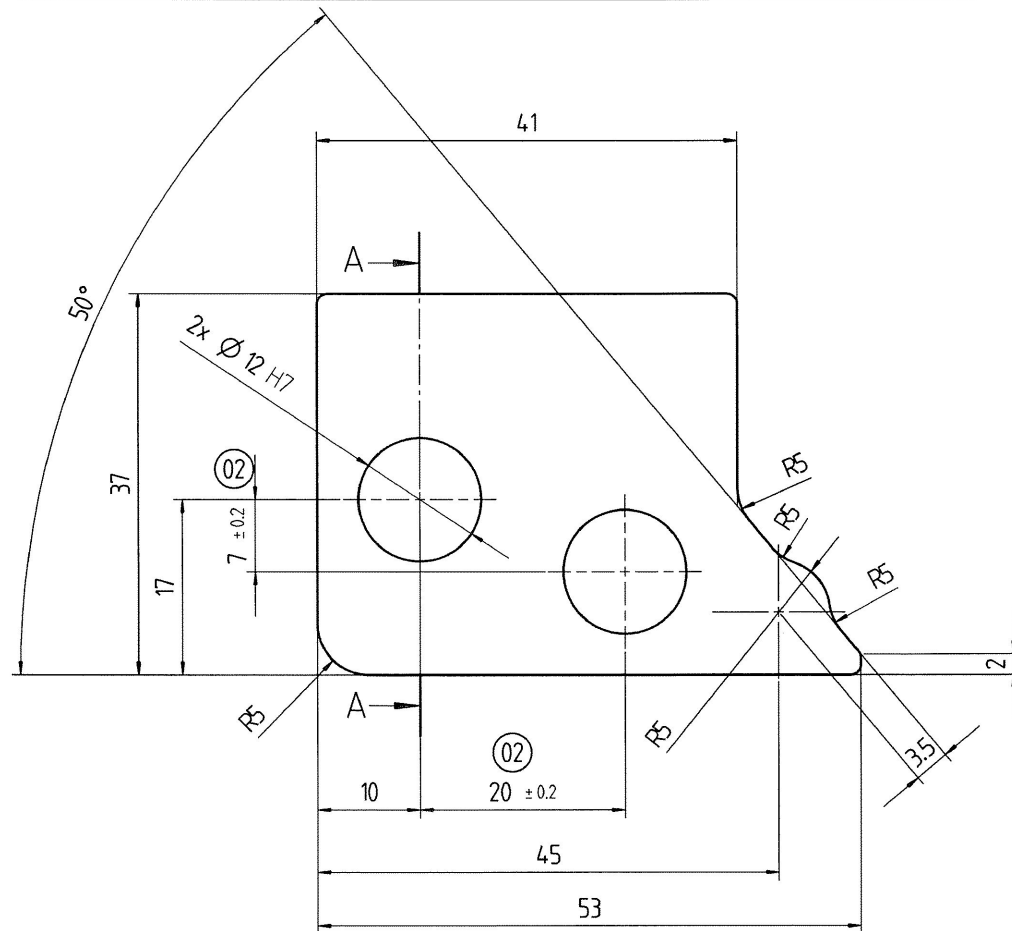
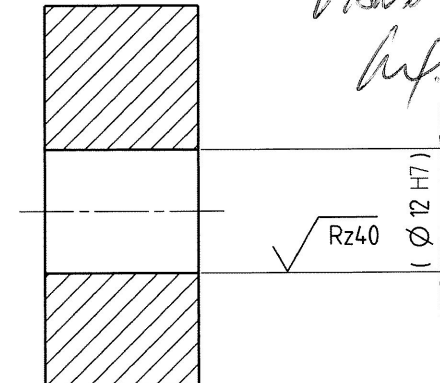
dne: 10. 12. 2014

PROVEDLA

Visko J.

huf.

Section A-A



NOTA : Tloušťka nát.
Nemotovatelné poloměrky
- Metal sheet thickness : 15 mm
- Radii without dimension : R = 1
- Bend radii : R = 1
RADIUS ONYBU

N2 14/01373

✓ (✓ Rz40)

21-01-2015
ARCHIV 1

| Condition at time of delivery | |
|--|---|
| de-scaled (degree of purity SA 2 1/2 acc. ISO 8501-1) | X |
| without burrs acc. WN 11310 | |
| Permissible top-end rounding during flame cutting (also positive bead acc. WN 10572) | |
| oil-free / free of grease | |
| oiled | |
| oiling permissible | X |
| Indicate the required condition at time of delivery with an X. | |

| LASER cutting tolerances | | | | | |
|--|------------|-------------|--------------|--------|--|
| NOTA : min cutting radius without dimensions R = 1 mm unless otherwise specified | | | | | |
| ≤ 30 | 30 < ≤ 120 | 120 < ≤ 400 | 400 < ≤ 1000 | 1000 < | |
| ± 0,5 | ± 0,8 | ± 1,0 | ± 1,5 | ± 2,0 | |

| | | | | | | | |
|----------------------------------|--|-------------------------------------|--|------------------------------|--|---------------|--|
| First angle projection | | 02 | | Removing dim. 10 and dim. 30 | | T65825 | |
| | | | | Adding dim. 7±0.2 and 20±0.2 | | | |
| General tolerance (GT) in mm | | Index | | alteration | | Change no | |
| Size range | | Inspection dim. | | Material: S235JR | | Fit | |
| | | Auxiliary dim. | | following EN10025-2 | | Toler. | |
| GT coarse | | Date | | Blank no: | | Weight: in kg | |
| L 1 2 3 4 | | 20.11.2014 | | J.Fonfery | | 0.2 | |
| Lengths (L) and angle (L/Δ) ± GT | | Checked 21.11.2014 | | T.Malvert | | Title: | |
| Tolerance Symbols ISO 1101 | | M.check. | | | | steel bar | |
| ○ roundness = 1/2a-Tol. | | | | | | hinge | |
| □ straightness/flatness = GT | | | | | | PROD. | |
| ⊙ concentricity/run out = GT | | | | | | Scale | |
| ≡ symmetry = GT | | | | | | 2:1 | |
| // parallelism = GT | | | | | | Sheet: | |
| ⊕ position = GT | | | | | | 1 | |
| Languages: en,fr | | Confidential document | | Repl. | | of: 1 | |
| | | Refer to protection notice ISO 1606 | | Orig. | | 11914 012300 | |
| | | Review | | 11914 012300d001 | | A3 | |