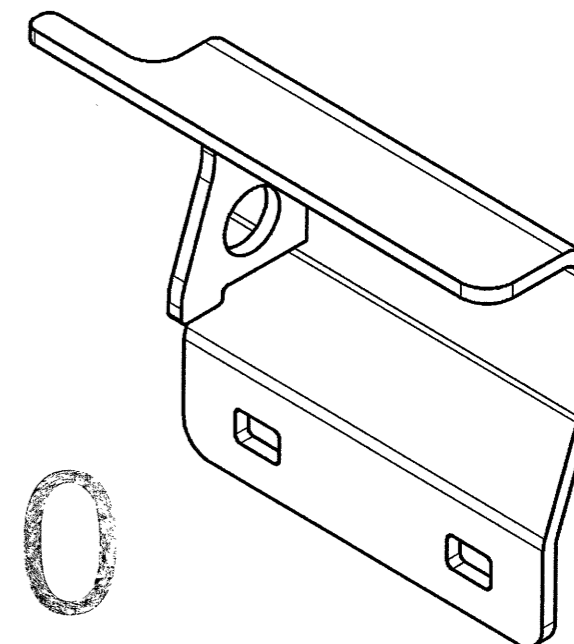
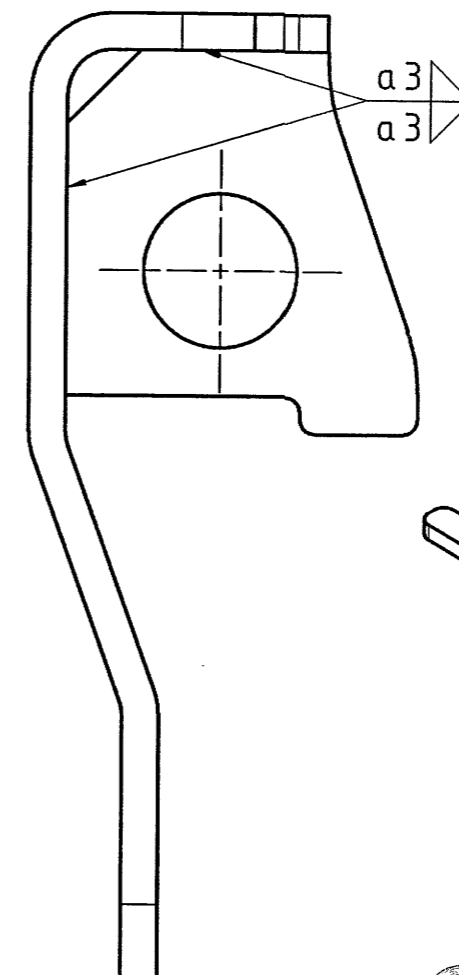
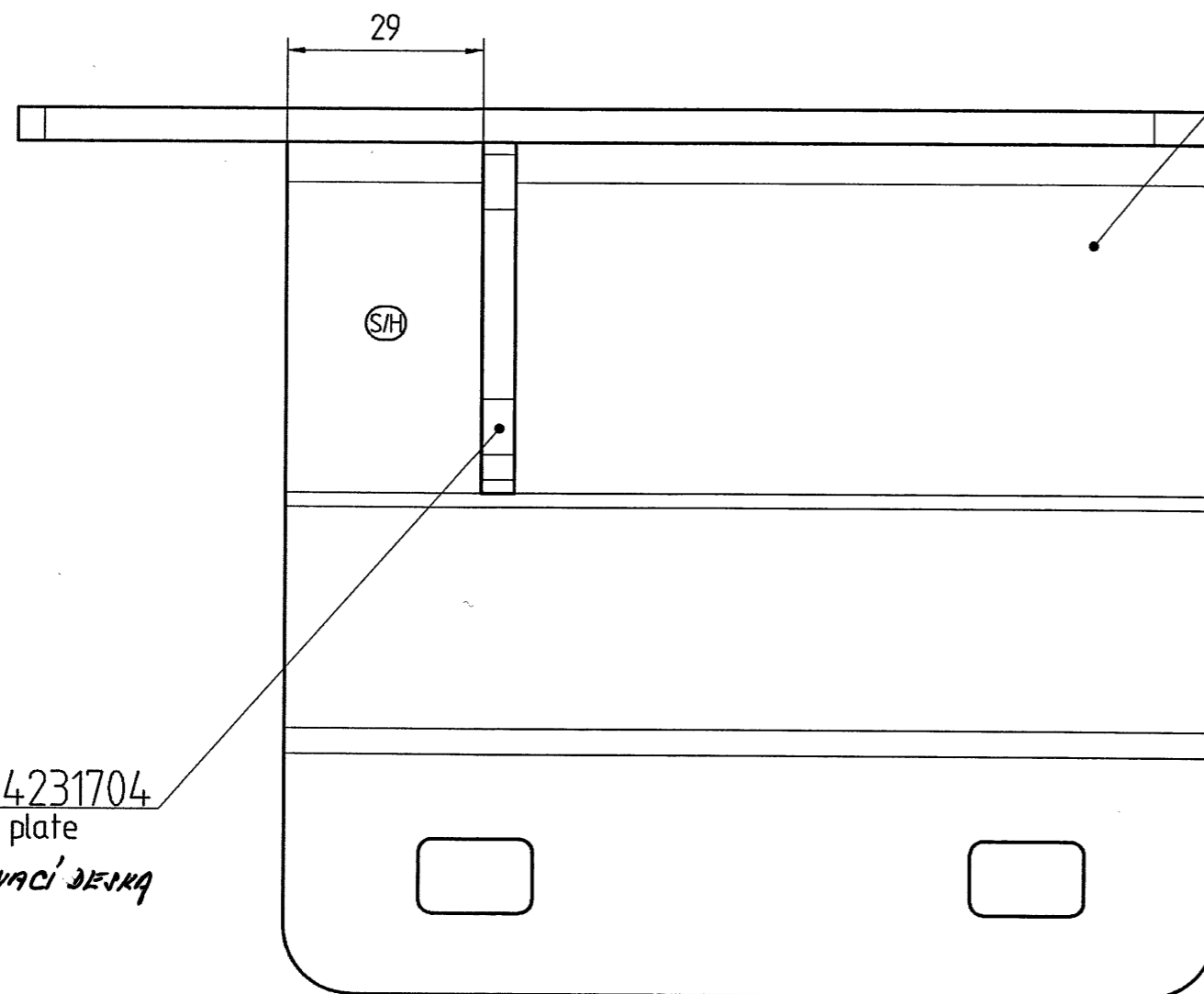


PŘEKLAD

dne: - 9 -05- 2016

PROVEDL/A
JANA PROKEŠOVÁ



- 9 -05- 2016

ARCHIV

24/157 00038

EN 12329-Fe/Zn12/IF

OBECNÁ PRAVIDLA HODNOCENÍ
POKICE SVAŘOVACÍCH KONTAKTŮ
SPECIFIKACE POSTUPU SVAŘOVÁNÍ
-K
SPECIFIKACE TESTU
POŽADAVKY NA VÝROBCE

General Assessment groups	EN ISO 5817-C
Position for welder reference markers	(S/H)
Welding procedure specification WPS	50988839001
Stud welding procedure specification WPS	50988839006
Specification test	50988839800
Requirements to manufacturers	WN 10570-1

First angle projection	01	T54861		
General tolerance (GT) in mm				
Size range				
GT coarse				
L	1	2	3	4
1	2	4	6	
Lengths (L) and angle (L/Δ) = ±GT				
Tolerance Symbols ISO 1101				
○ roundness = 1/2σ-Tol.				
- □ straightness/flatness = GT				
◎ / concentricity/run out = GT				
≡ symmetry = GT				
/ / parallelism = GT				
⊕ position = GT				
Languages: DE, EN				
Index				
alteration				
Change no				
Fit				
Toler.				
Inspection dim.				
Auxillary dim.				
Date				
Name				
Drawn	08.01.2015	Splettst		
Checked	08.01.2015	Splettst		
AuthId	08.01.2015	S.Bornefeld		
M.check	09.01.2015	M.Haupt		
Material:				
Blank no:				
Title:	assy.			
support				
roller channel				
Weight: in kg	0.97			
Production				
Scale	1:1			
1:2				
Sheet:	1			
of:	1			
Drawing number	55044202802			
Repl.				
Orig.				

Released

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A3

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55044202802_DRW_000_01024v9 defrkm0150 DE7CA7 2015-08-04T11:49:49 1.000