

PROVEDLÍ  
JANA PROKEŠOVÁ

a 3

Q :

133

(S/H)

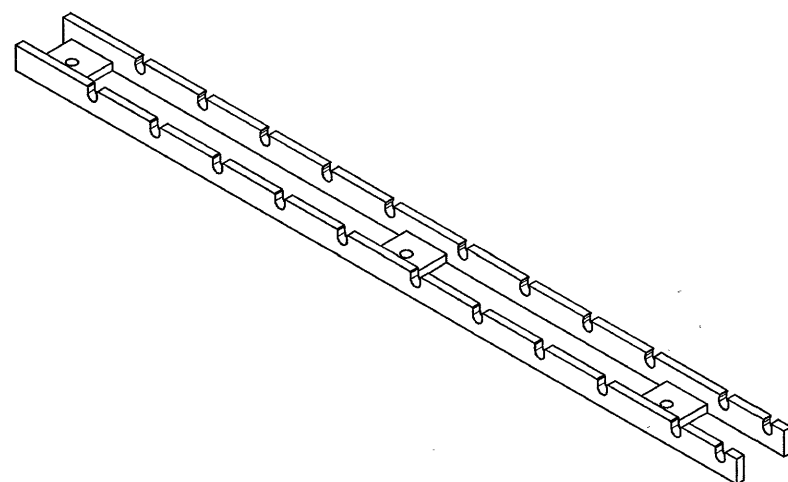
A1

$$\begin{matrix} 55 & +1 \\ & 0 \end{matrix}$$

55044231038

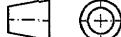

24/15700038

EN 12329-Fe/Zn12/F



OBECNÁ PRAVIDLA HODNOCENÍ  
POZICE JVAŘOVACÍCH KNAPIK  
SPECIFIKACE POSTUPU JVAŘOVÁNÍ  
-4-  
SPECIFIKACE TESTU  
HARMONOGRAM JVAŘOVÁNÍ  
POŽADAVKY NA VÝROBE

General Assessment groups	EN ISO 5817-C
Position for welder reference markers	EN
Welding procedure specification WPS	50988839001
Stud welding procedure specification WPS	50988839006
Specification test	50988839801
Welding sequence schedule	-
Requirements to manufacturers	WN 10570-1

first angle projection		01			T54861			
General tolerance (GT) in mm								
Size range		Index		alteration		Change no	Fit	Toler.
$\begin{matrix} > 30 & > 120 & > 400 & > 1000 \\ \leq 30 & \leq 120 & \leq 400 & \leq 1000 \end{matrix}$		Inspection dim. 		Material:		Weight: in Kg		
GT coarse		Auxiliary dim. ( )		Blank no:		5		
L	1	2	2	3	4	Drawn 08.01.2015 Splettst		
Δ	1	2	4	6		Checked 08.01.2015 Splettst		
Lengths (L) and angle (L/Δ) = ± GT						Auth'd 08.01.2015 S.Bornefeld		
Tolerance Symbols ISO 1101						M.check 09.01.2015 M.Haupt		
○ roundness = 1/2ø-Tol.						TITG		
- □ straightness/flatness = GT						55044200616		
⊙ / concentricity/run out = GT						55044200616		
≡ symmetry = GT						55044200616		
// parallelism = GT						55044200616		
⊕ position = GT						55044200616		
Languages:						55044200616		
DE EN						55044200616		

Releas

1896337D2D/001/01

$$\frac{1}{2}$$

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