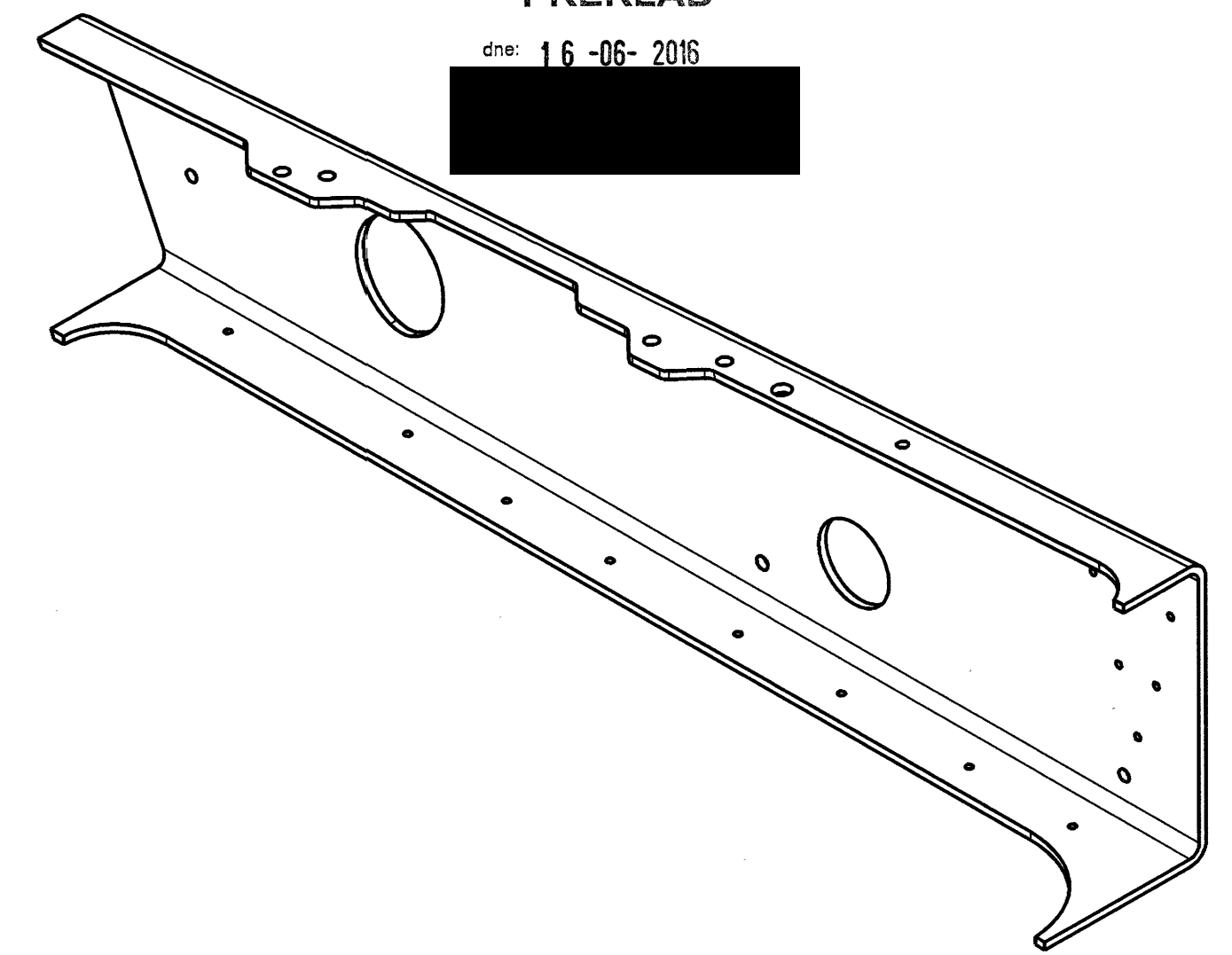


HOLE = DÍRA, OTVOR

PŘEKLAD

дне: 16 -06- 2016



ČÁRKOVANÉ JE OZNAČENÍ POZICE
POVRCHU PŘED ODRŽEBENÍM (2x POUČEN)

PHANTOM LINES DENOTE
POSITION OF SURFACE
BEFORE MACHINING
(2x SURFACES)

5-HOLES \varnothing 12.5
10.5

\varnothing	$\varnothing 0 \text{ (M)}$	A	B	C
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ARCHIV

16-06-2016

OCHRANA PROTI KOROXI TRŽDIA 3F
RUST PROTECTION WN 12 480 - GRADE 3F

2M/16/00632

STAV DOBRŮ:
BEZ OTŘEPŮ
BEZ MASTNOTY

Condition at time of delivery	
de-scaled (degree of purity SA 2 1/2 acc. ISO 8501-1)	"
without burrs acc. WN 1130	X
Permissible top-end rounding during flame cutting (also positive bead acc. WN 10572)	"
oil-free / free of grease	X
oiled	"
oiling permissible	"
alternatively identify condition at time of delivery with an X	

First angle projection	01	State was RFD	SPW BYL RFD	146786	
			PRW 147421		
General tolerance (GT) in mm					
Size range					
$\begin{matrix} > 30 \\ > 30 = 120 \end{matrix}$ $\begin{matrix} > 120 \\ > 120 = 400 \end{matrix}$ $\begin{matrix} > 400 \\ > 400 = 1000 \end{matrix}$	Index	alteration	Change no	Fit	Toler.
GT coarse	Inspection dim.		Material:	EN 10025 S355J0	Weight: in Kg
	Auxiliary dim.		Blank no:		183.0
	Date	Name	Title:		
L 1 2 2 3 4	Drawn	L112012	Profile		PROD.
< 1 2 4 6	Checked	L22013	CH Chassis Side Rail-1WB/1WB		15
Lengths (L) and angle (L) \angle \pm GT	Authd	6.5.2014			1.2
Tolerance Symbols ISO 1101	M,check	7.5.2014			Sheet:
\bigcirc roundness = 1/2 \times Tol. \square straightness/flatness = GT \odot concentricity/run out = GT \equiv symmetry = GT \parallel parallelism = GT \oplus position = GT			Drawing number		1
			14014012916		of:
Languages:	Confidential document				2
en	Refer to protection notice ISO 10618	Repl.		Orig.	

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