



POPOVÉ PRAŠKOVÝ NÁTER

Powder paint favored:

Paint according to WN 11500					
Type of paint	Short code	RAL	Colour-shade	Unit of glass	Inciden.
Primer					
Top coat	2-K-L	3020 HR	traffic red	30	60°
Single coat paint					
Powder paint	P-L	3020 HR	traffic red	30	60°
KTL-coat					
Heat resistance paint					

Bend radii R20 24/15/40

First angle projection	02	State was RFQ	T54861	20 H11	+0.130 0
General tolerance (GT) in mm	Blank length 544mm added				
Size range	Set measure 240mm in parentheses				
GT coarse	Index	alteration	Change no	Fit	Toler.
L 1 2 2 3 4	Inspection dim.	Date	Name	Material: S355J2+N	Weight: in Kg
≤ 30 ≤ 120 ≤ 400 ≤ 1000	Auxiliary dim.	08.01.2015	Splettst	Round 20x544; DIN 1013	1.3
Lengths (L) and angle (L/Δ) = ± GT	Checked	08.01.2015	Splettst	Blank no: 01	Production Scale
Tolerance Symbols ISO 1101	Auth'd	08.01.2015	S.Bornefeld	Title: bracket	1:2
○ roundness = 1/2a-Tol.	Mcheck	09.01.2015	M.Haupt	roller channel	Sheet: 1 of 1
□ straightness/flatness = GT				Drawing number	
◎ concentricity/run out = GT				55044232001	
≡ symmetry = GT					
// parallelism = GT					
⊕ position = GT					
Languages: DE, EN	Confidential document		Repl.		
	Refer to protection notice ISO 16016		Orig.		

ČASOVÉ DODACÍ PODMÍNKY

Condition at time of delivery	
de-scaled (degree of purity SA 2 1/2 acc. ISO 8501-1)	...
without burrs acc. WN 11310	X
Permissible top-end rounding during flame cutting (also positive bead acc. WN 10572)	...
oil-free / free of grease	...
oiled	...
oiling permissible	...
Indicate the required condition at time of delivery with an X.	