

6,3
Δ(V)
2H 10/62 1.10.10/1.10.10

11	12	13
<p>11</p> <p>70717 100</p> <p>6114731M1</p>	<p>2</p>	<p>10/10/09</p>
<p>DATE</p> <p>CHARGE NUMBER</p> <p>PRODUCTION RELEASE</p> <p>MODEL 37000 2000 2001</p> <p>DATE 10/10/09 10:00 2009</p> <p>DATE 10/10/09 10:00 2009</p> <p>DATE 10/10/09 10:00 2009</p> <p>DATE 10/10/09 10:00 2009</p>	<p>ED NAME</p>	<p>DATE</p> <p>25 May-08</p> <p>16 May-08</p> <p>27 Oct-09</p> <p>15 Sep-09</p>
<p>A</p> <p>C</p> <p>1</p> <p>2</p>	<p>1</p> <p>2</p>	<p>1</p> <p>2</p>

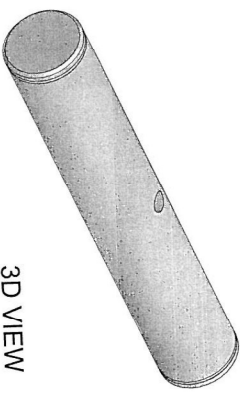
Technical drawing of a mechanical part, likely a shaft or pin, showing dimensions and tolerances. The drawing includes a side view and a cross-sectional view. Key dimensions and tolerances are:

- (7.7) for the total length.
- 2.29 TYP. H13 for the distance from the end to the first step.
- 2.15 for the distance between steps.
- R0.2 MAX. TYP. for the fillet radius.
- $\phi 47.00$ TYP. H12 for the diameter of the main shaft section.

CC7

1 - -10 - 2010

3D VIEW



1. INDUCTION HARDEN 1.6 TO 2.3 EFFECTIVE DEPTH, TEMPER SURFACE TO ROCKWELL "C" 54-60, CORE MECHANICAL PROPERTIES TO COMPLY WITH BS970 "T" REQUIREMENTS.
2. ALL DIMENSIONS SHOWN AFTER PLATING.
3. INDUCTION HARDENED ZONE TO BE FREE OF FERRITE.
4. ALTERNATIVE MATERIAL - EN 10083 42CRMO4 (CARBON 0.40-0.45) CARBON RESTRICTED SPECIFICATION.

[illegible]

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<p>SECRET</p>	<p>STATUS</p>
<p>DATE</p>	<p>28-05-08</p>
<p>APPROVED</p>	<p>DATE</p>
<p>COVENTRY</p>	

PIN
CUEP

Part No.	6114731M1	QTY	2
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