



PŘEKLAD PROJEKTU
 dne: 17. 12. 2014
 PROVEDL/A
 VISAS Yf.

NOTA :

- Metal sheet thickness : 4 mm
- Radii without dimension : R = 5
- Bend radii : R = 4

- 5 -05- 2017
 ARCHIV

3

01A-ZM/16/01090-NA LISTU Č.2 ZOBRAZEN SKUTEČNÝ TVAR DÍLCE.

2.11.2016

HRUBÝ

01B-ZM/17/00463-ZMĚNA VELIKOSTI ZÁMKU A
 POSUNUTA POLOHA ZÁMKU NA LISTU Č.2.

3.5.2017

HRUBÝ

Condition at time of delivery	
de-scaled (degree of purity SA 2 1/2 acc. ISO 8501-1)	X
without burrs acc. WN 11310	
Permissible top-end rounding during flame cutting (also positive bead acc. WN 10572)	
oil-free / free of grease	
oiled	
oiling permissible	X
Indicate the required condition at time of delivery with an X.	

First angle projection	01	Oiled --> Oiled permissible	T48720		
General tolerance (GT) in mm					
Size range					
≤ 30	30 < 120	120 < 400	400 < 1000		
≤ 30	≤ 120	≤ 400	≤ 1000		
GT coarse					
1	2	3	4		
≤ 1	2	4	6		
Lengths (L) and angle (α) ± GT					
Tolerance Symbols ISO 1101					
○ roundness = 1/2α-Tol.					
□ straightness/flatness = GT					
⊙ concentricity/run out = GT					
⊖ symmetry = GT					
∥ parallelism = GT					
⊕ position = GT					
Languages: en,fr					
Index					
Inspection dim.					
Auxiliary dim.					
Date	Name				
Drawn 10.12.2013	J.Fronten				
Checked 13.12.2013	F.Praus				
Auth'd 20.12.2013	R.Pelleter				
M.check 13.1.2014	J.LaCesne				
Material: S235JR					
Blank no:					
Title:					
support hood front left					
Weight: in kg	1.0				
PROD. Scale	1:2				
Sheet: 1 of 2					
Drawing number	11914.221803				
Confidential document					
Refer to protection notice ISO 1606					
Repl.					
Orig.					

LASER cutting tolerances					
NOTA : min cutting radius without dimensions R = 1 mm unless otherwise specified					
≤ 30	30 < 120	120 < 400	400 < 1000	1000 <	
± 0,5	± 0,8	± 1,0	± 1,5	± 2,0	

Released

11914.221803d001

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