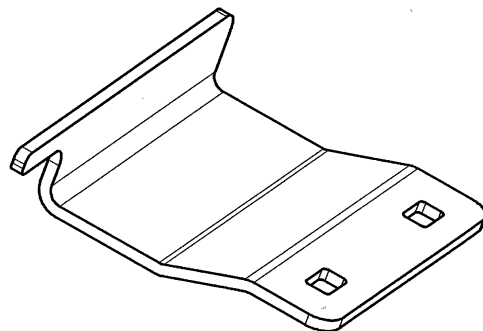
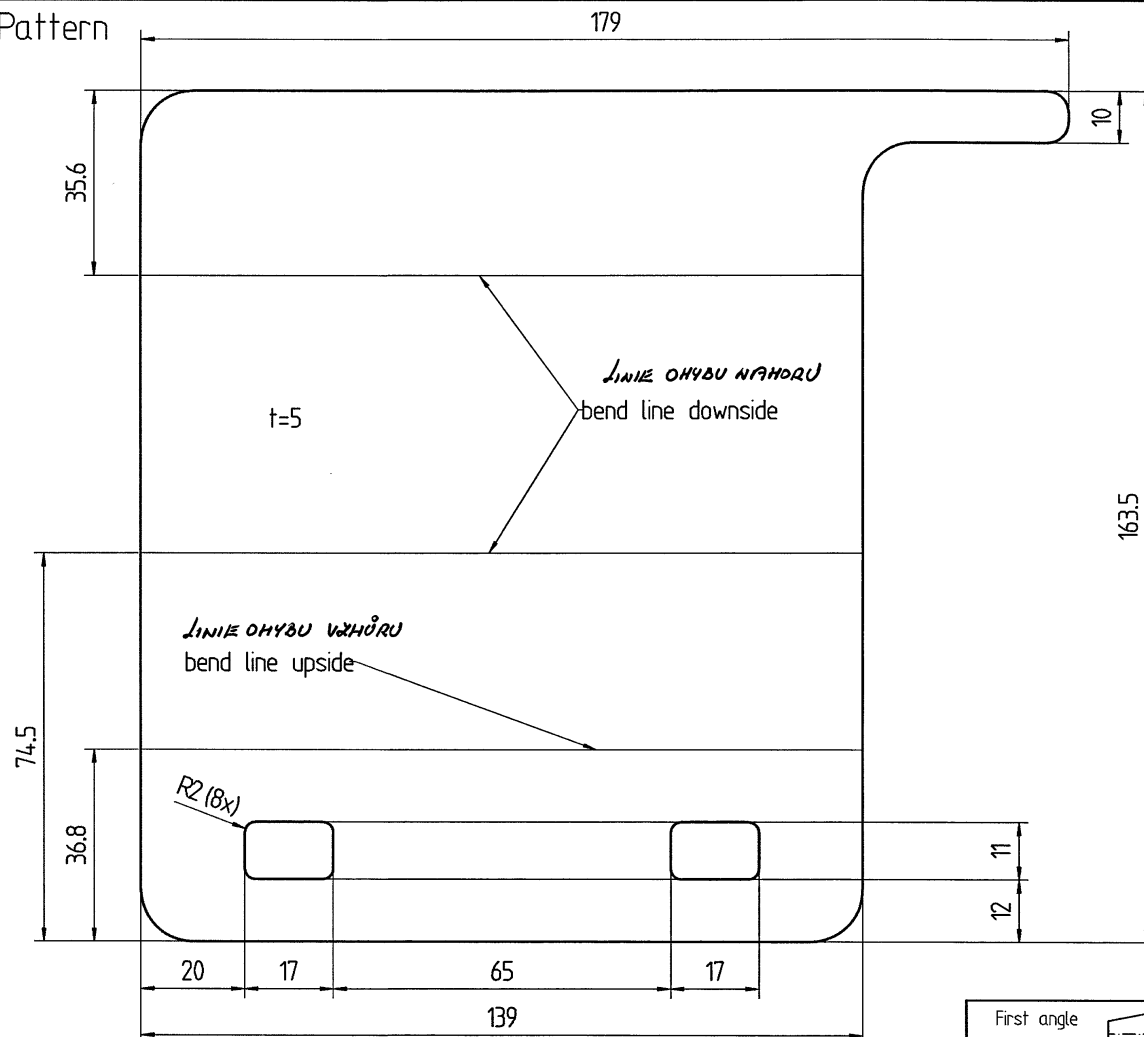


ROXVIN

Flat Pattern

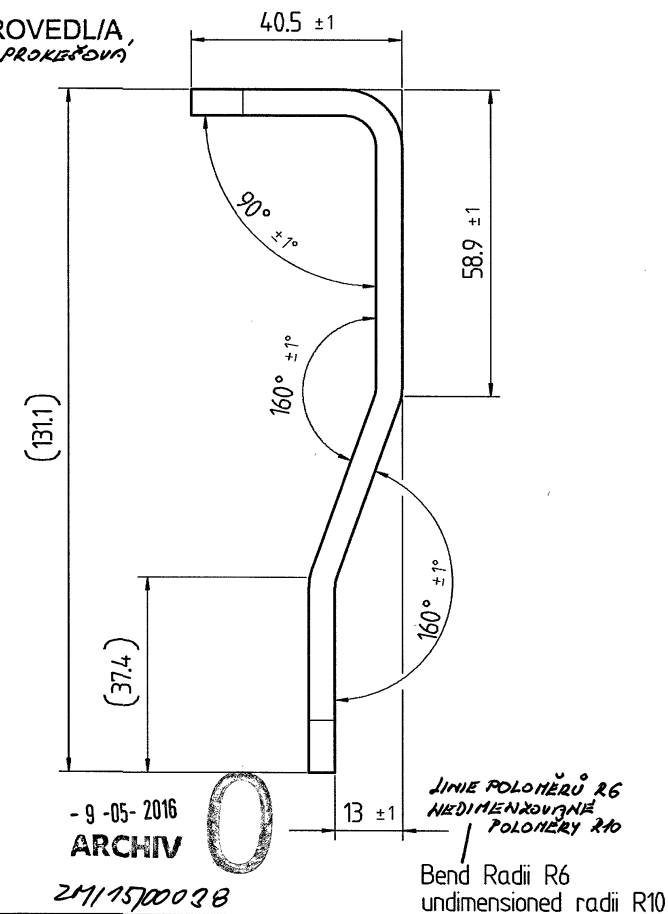


STAV DODÁNÍ:
ODVÁPNĚNÝ,
BEZ OTRŽED,
BEZ NASTVOTY

Condition at time of delivery	
de-scaled (degree of purity SA 2 1/2 acc. ISO 8501-1)	X
without burrs acc. WN 11310	X
Permissible top-end rounding during flame cutting (also positive bead acc. WN 10572)	---
oil-free / free of grease	X
oiled	---
oiling permissible	---
Indicate the required condition at time of delivery with an X.	

PŘEKŁAD

dne: - 9 -05- 2016

PROVEDL/A,
JANA PROKEŠOVÁ- 9 -05- 2016
ARCHIV

24/15700038

First angle projection	01	T54861			
General tolerance (GT) in mm	Index				
Size range	alteration				
≤ 30	≤ 120	≤ 400	≤ 1000	Change no	Fit
≤ 30	≤ 120	≤ 400	≤ 1000		
GT fine	Inspection dim.	Auxiliary dim.	Material: S235JR		
L 0,2 0,5 0,8 2 4	Date	Name	Blank no:		
≤ 0,1 0,2 0,4 1 2	Drawn 08.01.2015	Splettst	Title:		
Lengths (L) and angle (L/Δ) = ± GT	Checked 08.01.2015	Splettst	crosspiece roller channel		
Tolerance Symbols ISO 1101	Auth'd 08.01.2015	S.Bornfeld	Production		
○ roundness = 1/2a-Tol.	M.check 09.01.2015	M.Haupt	Scale		
□ straightness/flatness = GT			1:1		
⊙ concentricity/run out = GT			1:2		
≡ symmetry = GT			Sheet:		
// parallelism = GT			1		
⊕ position = GT			of: 1		
Languages: DE, EN	Confidential document		Drawing number		
	Refer to protection notice ISO 1606		55044232504		
			Repl.		
			Orig. 55044232503		

Released

1046339/D2D/001/01

A3

55044232504_V01EN001 55044232504_DRW_000_01024v01 defr.kim0150 DE7CA7 2015-08-04T11:49:49 1.000