



ARCHÍV
20.07.2021
ZM/21/00282

Non-dimensioned details
according to 3D-Data

02

Tolerances for section
ISO 9013-321

outline length WN 10535

outer 282 mm
inner - mm

Condition at time of delivery
WN 10538

de-scaled (degree of purity
SA 2 1/2 acc. ISO 8501-1)

without burrs acc. WN 11310

Permissible top-end rounding
during flame cutting (also
positive bead acc. WN 10572)

oil-free / free of grease

oiled

oiling permissible

condition at time of delivery
with X identified

First angle projection	02		Contour completely changed	T155843		
			Tolerances for section ISO 9013-321 was ISO 9013-342			
General tolerance (GT) in mm						
Size range						
Index			alteration	Change no	Fit	Toler.
PPAP-Level 1 / WN 50020			Material: S235JR			Weight: in Kg
Inspection dim. Aux.dim. ()			Blank no:			0.2
GT coarse			Date	Name	Title:	
L 1 2 2 3 4			Drawn 15.02.2021	M.Kusnir	plate	
1 2 4 6			Checked 25.02.2021	M.Rericha	for chassis assy.	
Lengths (L) and angle () = ±GT			Auth'd 12.03.2021	Hock M.	Prod.	
Tolerance Symbols ISO 1101			M.check. 13.04.2021	P.Soukup	Scale	
○ roundness = 1/2ø-Tol.					1:1	
□ straightness/flatness = GT					Sheet:	
◎ concentricity/run out = GT					1	
≡ symmetry = GT					of:	
// parallelism = GT					1	
⊕ position = GT						
Languages:			Confidential document			
DE;EN			Refer to protection notice ISO 16016			
			Repl.	Orig.		

Released

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