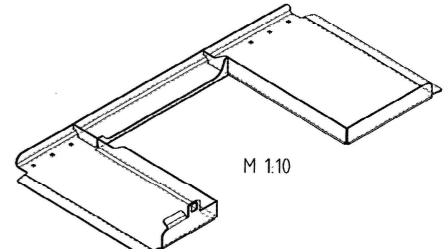
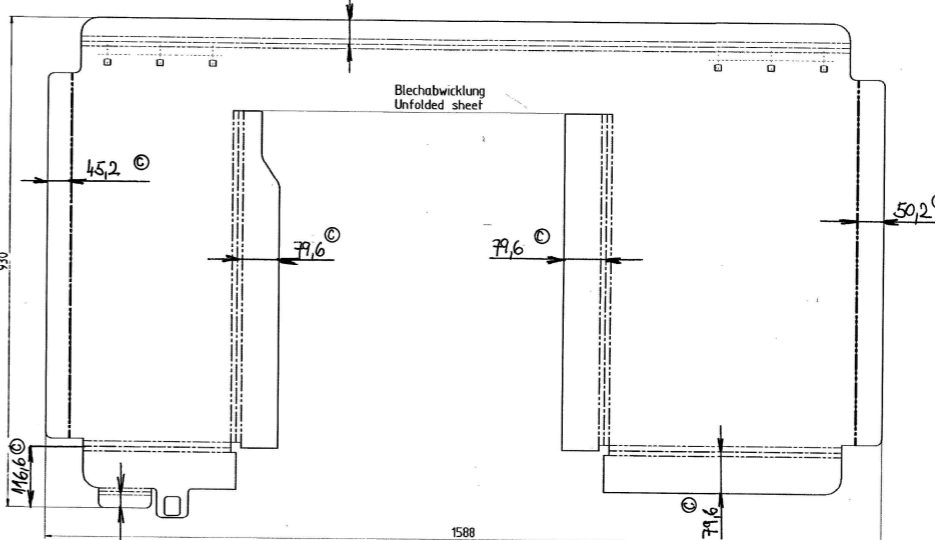
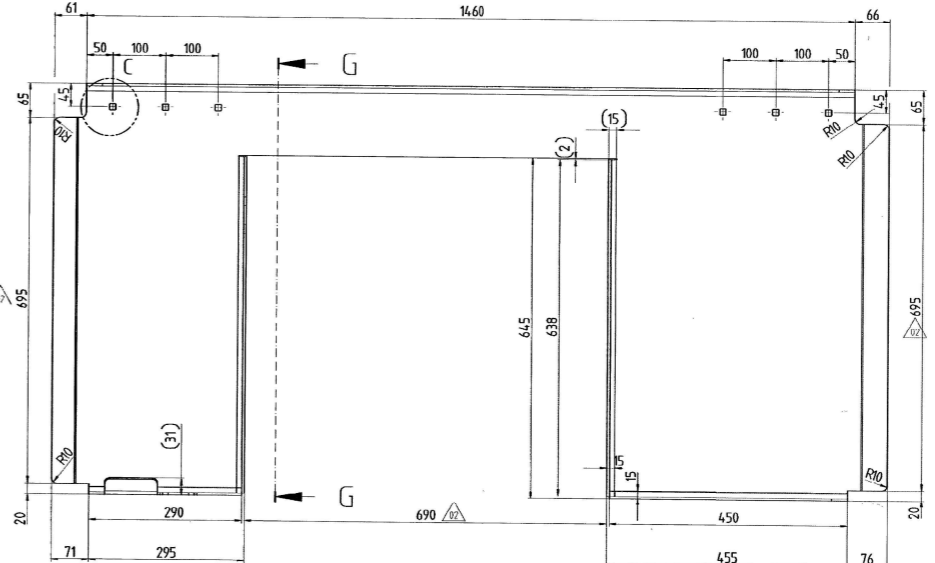
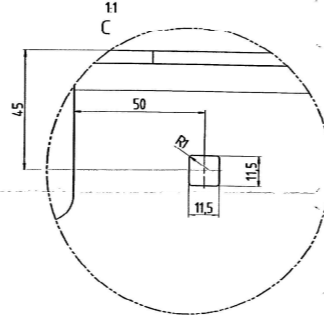
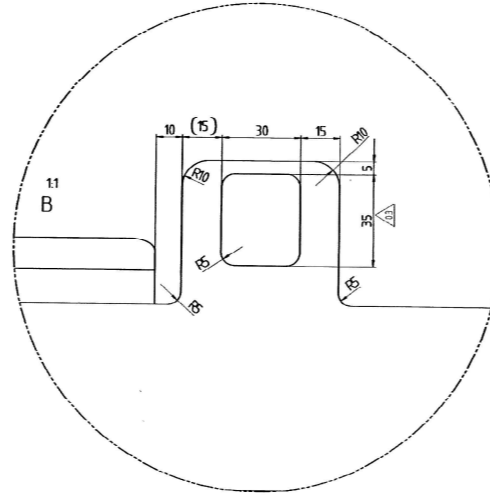
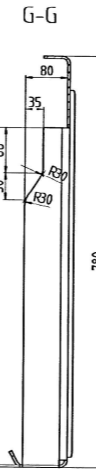
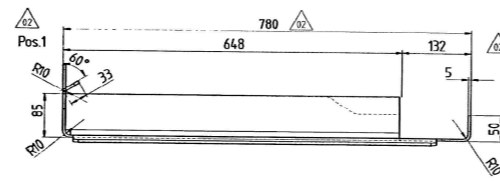
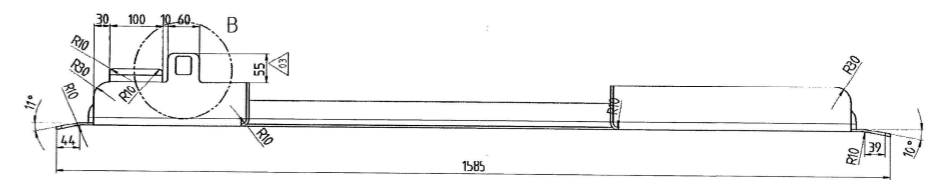


Technical drawing of a door profile. The top view shows a cross-section with a width of 76 and a height of 80. The side view shows a profile with a total length of 643. The profile has a top flange with a height of 5 and a bottom flange with a height of 57. The bottom flange has a width of 127. The profile is labeled with 'a 3' and 'a 3' at the bottom, and '270' at the bottom right.



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8.9.2015 Hing

Teil kann aus fert. techn. Gründen auch aus Einzelteilen zusammengeschweißt werden. ZeichnungsMaße sind bindend.

For production-related reasons, the part can also be welded together from single components. Finished dimensions are binding.

Achtung:
Fertigteilmaße sind verbindlich
Maße der Abwicklung nicht bindend
Abwicklung dem Kantverfahren angepasst

Important: Finished dimensions are
binding. The drawing must be
adapted according to the edge method.

Schweißangaben für / Welding Data for: SZ53S, SZ55Z	
Schweißverfahren / Welding Process:	No. 135/136 DIN EN ISO 4063
Schweißzusatz / Filler:	ER 308 L-AG151
Bewertungsverfahren / Review Group:	DIN EN ISO 5817-2
Schweißnahtverb. / Weld Preparation:	DIN EN ISO 6692-1
(wenn nicht anders angegeben / unless otherwise stated)	
Nicht gekennzeichnete Schweißnahten / Unmarked welds:	
- Kehlnaht / Fillet Weld:	"d" = min 3mm / Blechdicke / Thickness (t) x 0,7mm
- Doppel-Kehlnaht / Double Fillet:	"d" = min 3mm / Blechdicke / Thickness (t) x 0,5mm
- Verfahrensempfehlung / Recommended Method:	DIN EN 1011-1 und DIN EN 1011-2
Vorwärmtemperatur gemäß KWD 226059	

0100/ = Dine Bescheinigung
KW-Nr 286975

REFERENCE TO PROTECTION NOTICE ISO 16016	MATERIAL ILK NR 30572	UIC EXPEDIENT-NR.	WEIS. ST.
ISO 805 100% ISO 2168 ISO 15970 ISO 1602 ISO 1013 ISO 1011 EN ISO 1302	DRAWING BY 05.03.2013 DATE EXDOLUPIN NAME C110 111	APPROVED BY 20.07.2015 DATE KLGE TWIETZ EXERNBERHARDT K018	WEIGHT 11,1 KG TOL. 15 11,111
SWT Böhre Brecher Aggregat Plattform power pack		2323194	0103