


t=2
Non-dimensioned detail
according tp 3D-Data
Bend Radii R 3

		First angle projection				01 RFO to Series Standard method		T1515591			
General tolerance (GT) in mm size range		Index ISO 2768-1:2001 [30 120] [40 160]		Index ISO 2768-1:2001 [30 120] [40 160]		Material S235JR		Change no.		Fit	
Condition of line of delivery WH 9538		X 100%		X 100%		X 100%		X 100%		X 100%	
de-calcified (degree of purity S 2 pr. 02 ISO 8591-1 without barium salt, WH 1070)		X 100%		X 100%		X 100%		X 100%		X 100%	
Permissible loop-and-rounding during flame cutting (also positive bend test, WH 1072)		X 100%		X 100%		X 100%		X 100%		X 100%	
oil-free / line of grease 35		X 100%		X 100%		X 100%		X 100%		X 100%	
using permissible		X 100%		X 100%		X 100%		X 100%		X 100%	
condition of line of delivery with X defined		X 100%		X 100%		X 100%		X 100%		X 100%	
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