

Y-Y
(Ansicht gedreht)
(View rotated)

Fase
Chamfer

AB-AB
(1:10)

Gültig für alle
vier Pos. 33
Valid for all
four Pos. 33

B-B
(1:5)
(Ansicht gedreht)
(View rotated)

AK-AK
(1:5)

auslaufend
decreasing

Gültig für alle
vier Pos. 45/46
Valid for all
four Pos. 45/46

U-U
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(Ansicht gedreht)
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E-E
(1:5)
(Ansicht gedreht)
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C-C
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S-S
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(Ansicht gedreht)
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G-G

Für Bleche Stl. Pos. 1, 3, 19-24 und 29-34 sind
Abnahmeprüfzeugnisse EN 10204-3.1 B vorzulegen.
Schweißnähte über 200-300 mm Länge im Pilgerschrittverfahren
Nach dem Schweißen spannungsarm gegütet.
Aufheiz- und Haltezeiten entsprechend den Wandstärken
Gültigkeitsprotokoll ist Lieferbestandteil
Sandgestraht

Inspection certificates EN 10204-3.1 B
of Item 1, 3, 19-24 and 29-34 are necessary.
Stress relief annealing after welding
Preheating time and time at temperature according to the metal sheet thickness
Annealing protocol is part of the order
Sand-blasted

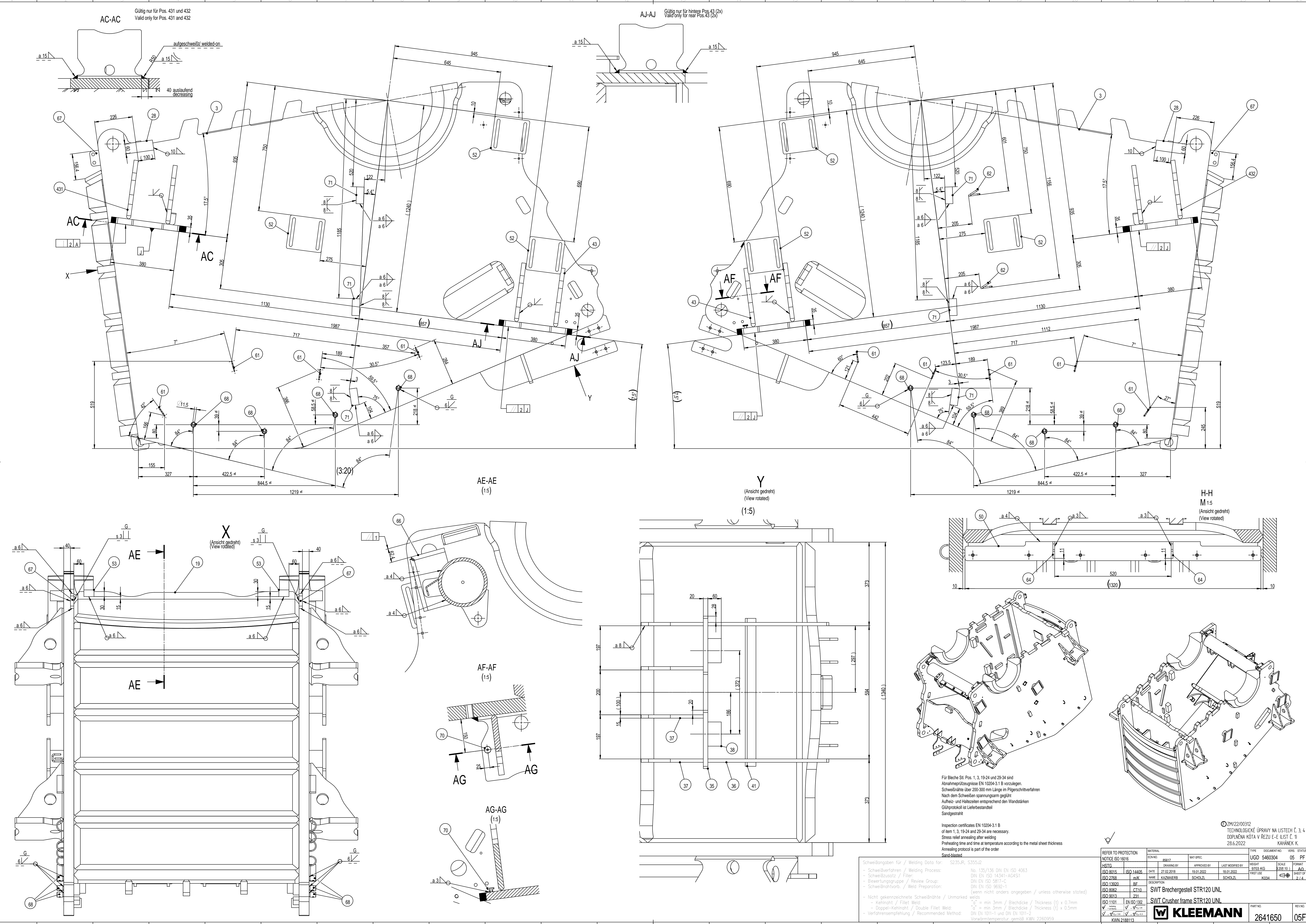
02M/22/00312

TECHNICKÉ ÚPRAVY NA LISTECH Č. 3, 4
DOPLNĚNÁ KÓTA V REZU E-E (LIST Č. 1)
28.6.2022 KAHANEK K.

G-G

B100/ = Ohne Beschichtung
KWN 2186915

Alternative Part No.	Rev. No.	SWT Brechergestell STR120 LAK				TYPE	DOCUMENT NO.	VERS.	STATUS
2694390	04	SWT Crusher frame STR120 LAK				UGD	5460304	05	PF
REFER TO PROTECTION NOTICE ISO 16016		MATERIAL		DATE		APPROVED BY		LAST MODIFIED BY	
HISTG		ECONOM.		DRAWING		18.01.2022		18.01.2022	
ISO 8015		ISO 14005		DATE		DRAWN BY		CHECKED BY	
ISO 2708		m/k		DATE		DRAWN BY		CHECKED BY	
ISO 15620		m/k		DATE		DRAWN BY		CHECKED BY	
ISO 8882		m/k		DATE		DRAWN BY		CHECKED BY	
ISO 9013		231		DATE		DRAWN BY		CHECKED BY	
ISO 1101		EN ISO 1302		DATE		DRAWN BY		CHECKED BY	
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ISO 1101		EN ISO 1302		DATE</					



AC-AC
Gültig nur für Pos. 431 und 432
Valid only for Pos. 431 and 432

AJ-AJ
Gültig nur für hintere Pos. 43 (2x)
Valid only for rear Pos. 43 (2x)

AE-AE
(1:5)

Y
(Ansicht gedreht)
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H-H
M 1:5
(Ansicht gedreht)
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AE
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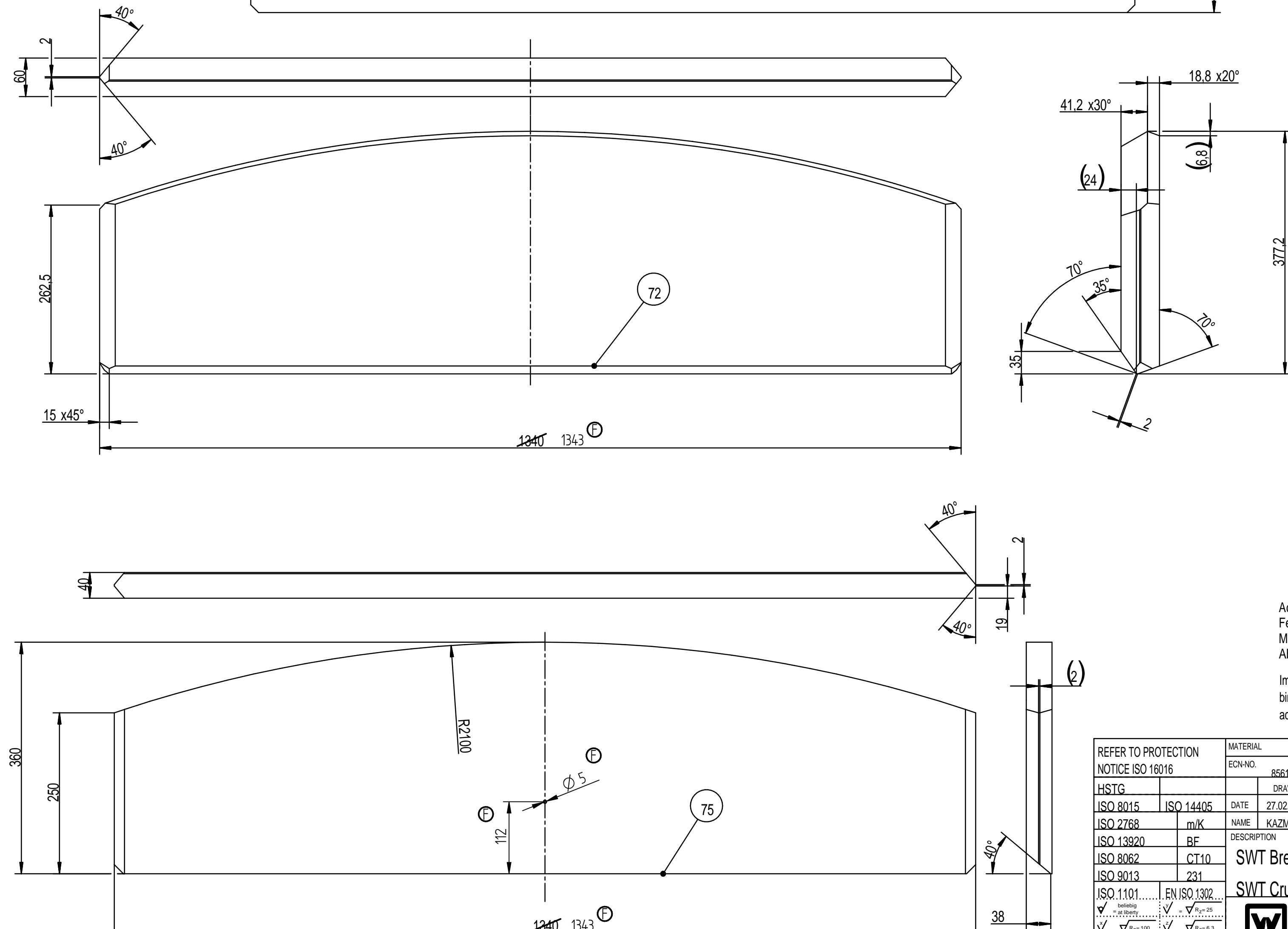
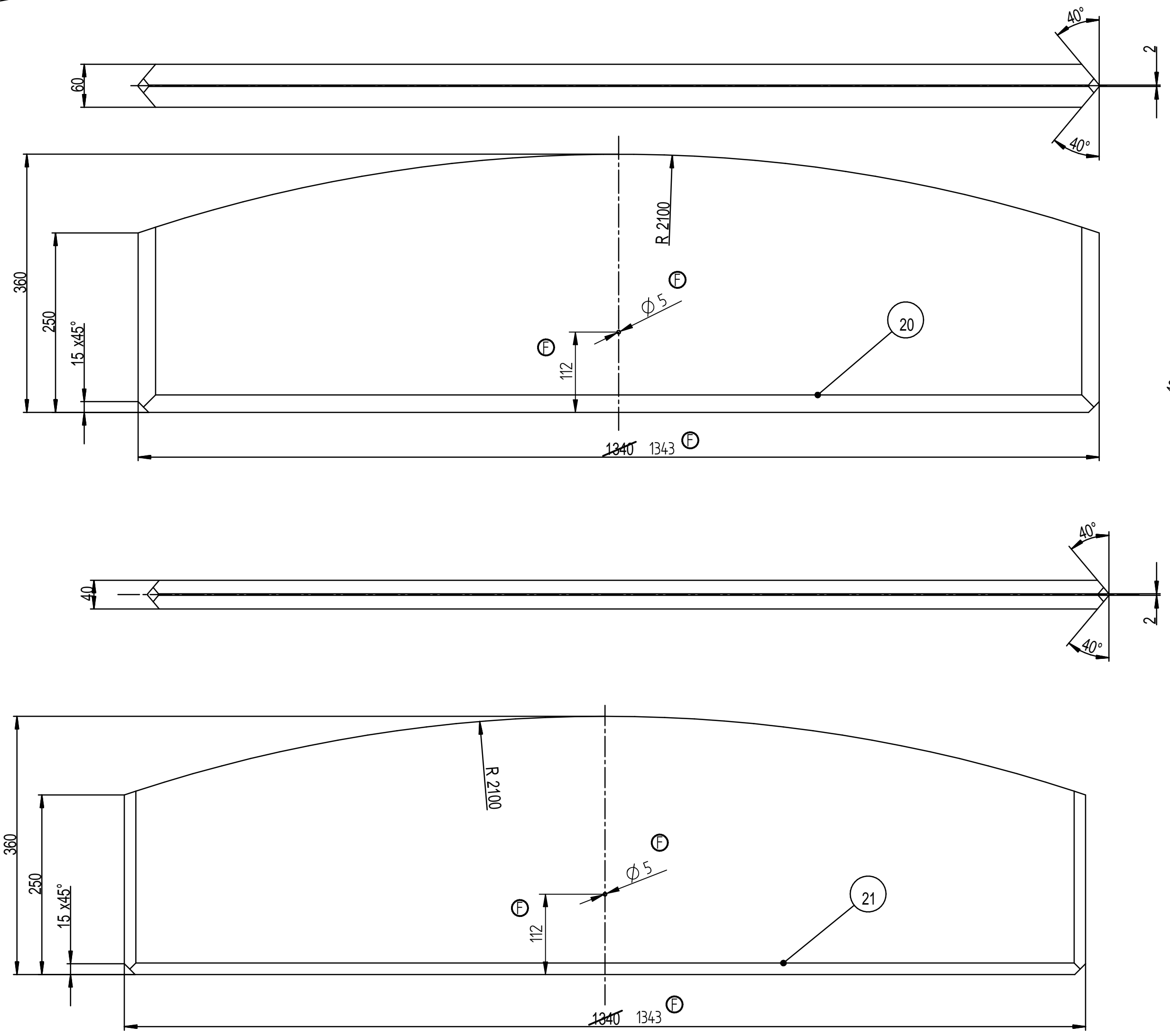
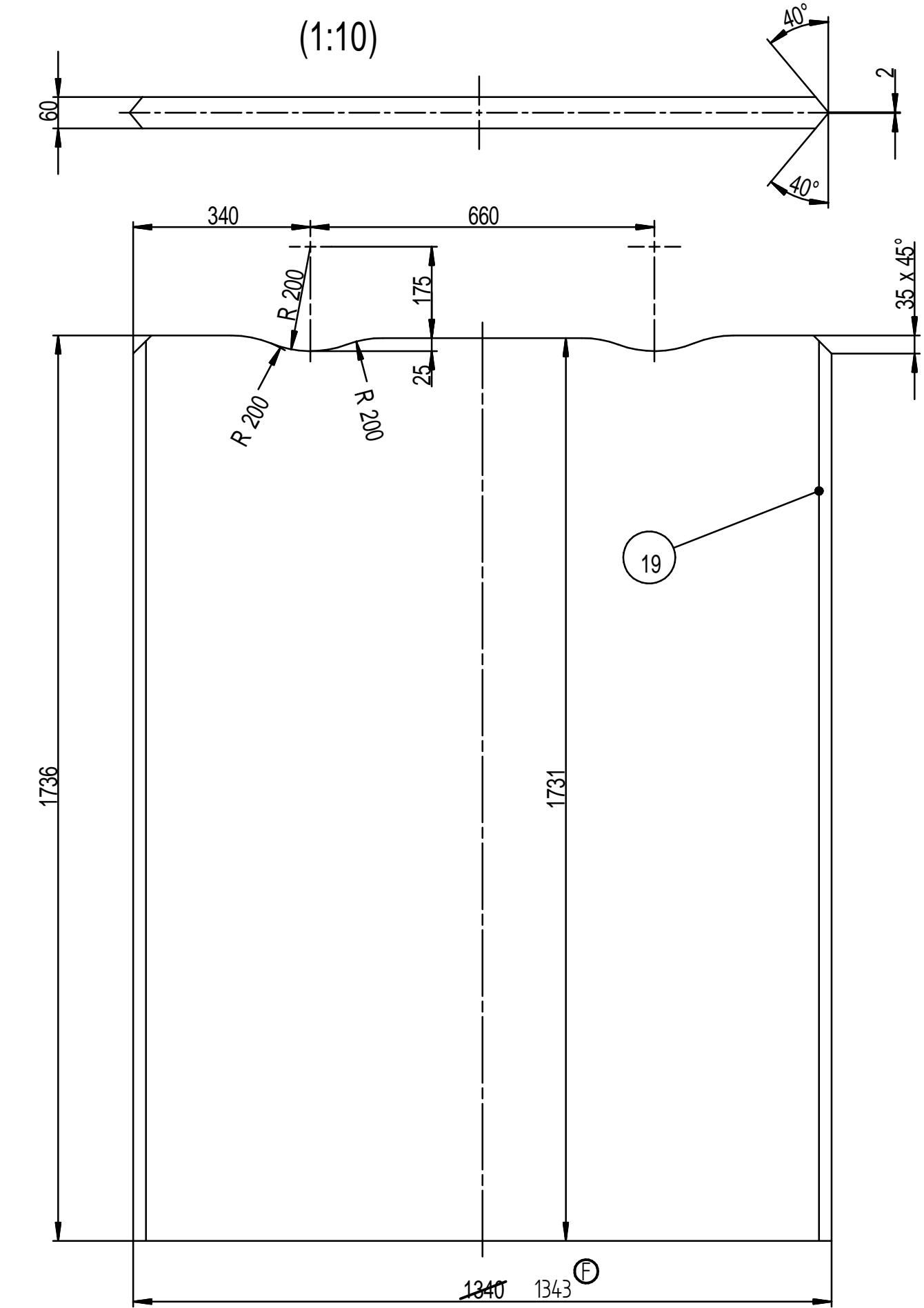
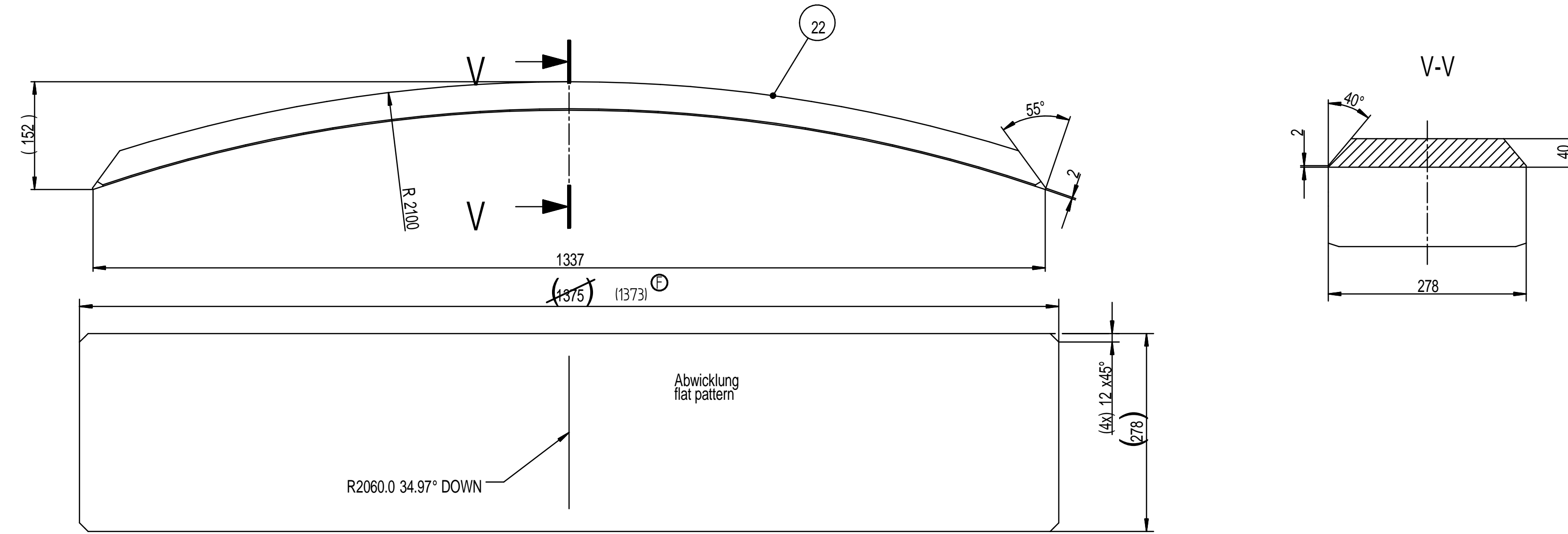
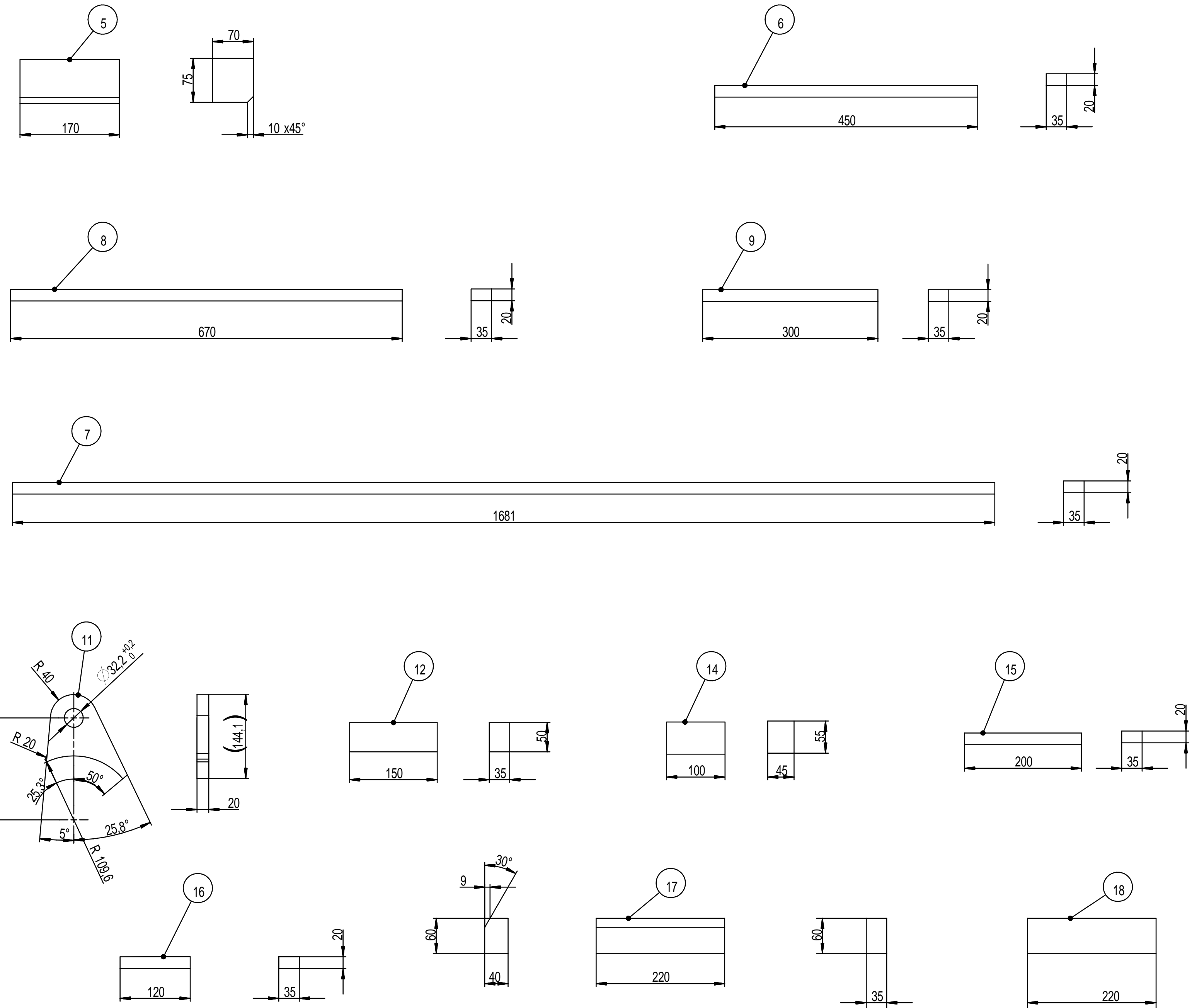
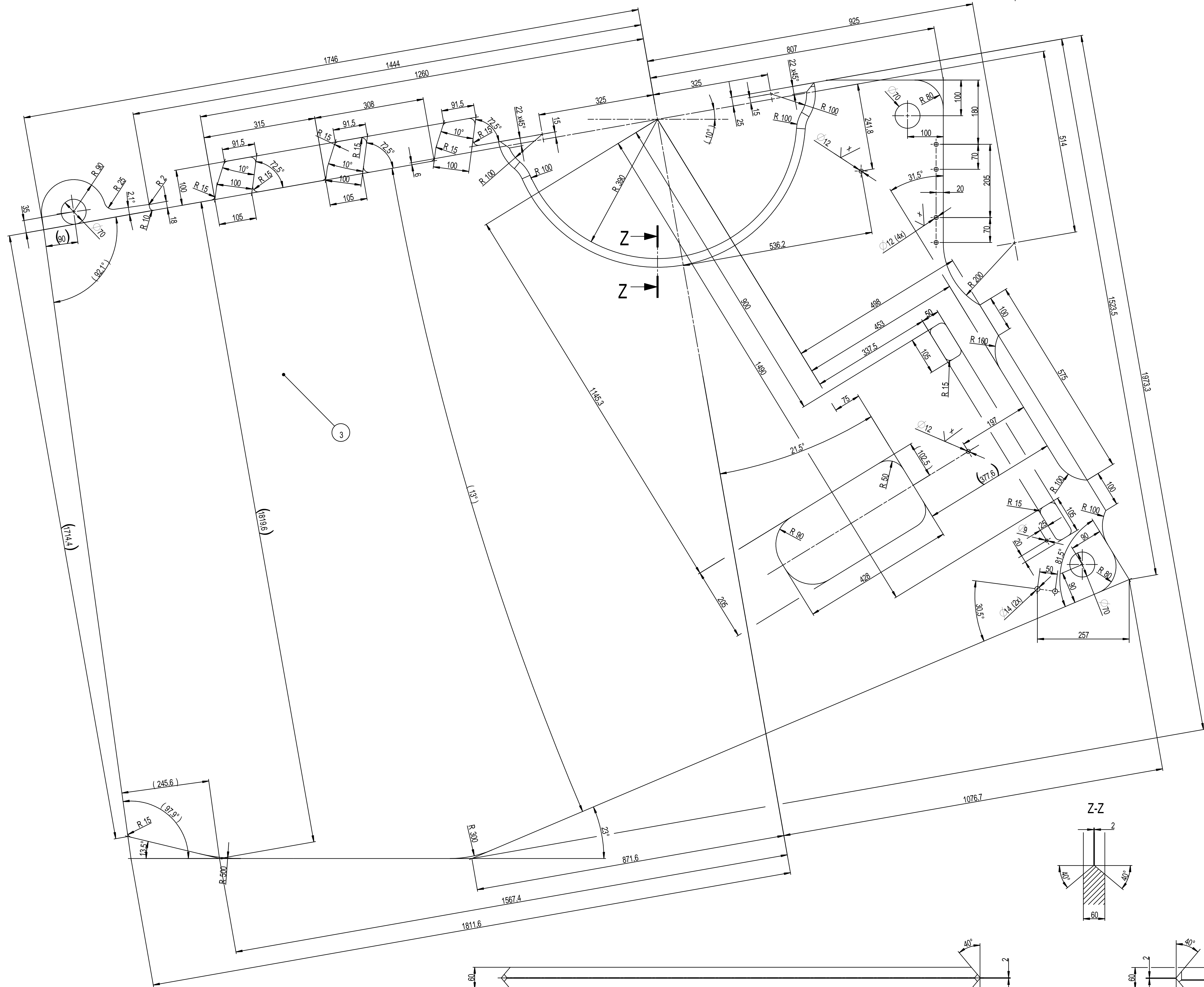
AF-AF
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AG-AG
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Für Bleche Stl. Pos. 1, 3, 19-24 und 29-34 sind
Abnahmeprüfzeugnisse EN 10204-3.1 B vorzulegen.
Schweißnähte über 200-300 mm Länge im Pigstrichverfahren
Nach dem Schweißen spannungsgemäß geölt
Aufheiz- und Haltezeiten entsprechend den Wandstärken
Gießprotokoll ist Lieferbestandteil
Sandgestraht

Inspection certificates EN 10204-3.1 B
of item 1, 3, 19-24 and 29-34 are necessary.
Stress relief annealing after welding
Preheating time and time at temperature according to the metal sheet thickness
Annealing protocol is part of the order
Sandblasted

REFER TO PROTECTION		MATERIAL		TYPE		DOCUMENT NO.		VERS.		STATUS	
NOTICE ISO 18016		ECONO.		MAT SPEC.		UGD 5460304		05		PF	
HISTG		DRAWING BY		APPROVED BY		LAST MODIFIED BY		WEIGHT		SCALE	
ISO 8015		ISO 14005		DATE		18.01.2022		9703 KG		A2	
ISO 2708		mK		NAME		SCHOLZ		FIRST USE		K034	
ISO 13820		BF		DESCRIPTION		SCHOLZ		FIRST USE		K034	
ISO 8892		CTD		ISO 9013		231		SWT Brechergesteil STR120 UNL		SWT Crusher frame STR120 UNL	
ISO 1101		EN ISO 1302		KWN 2188112		KWN 2188112		PART NO.		REVNO.	
KWN 2188112		KWN 2188112		KWN 2188112		KWN 2188112		2641650		05F	

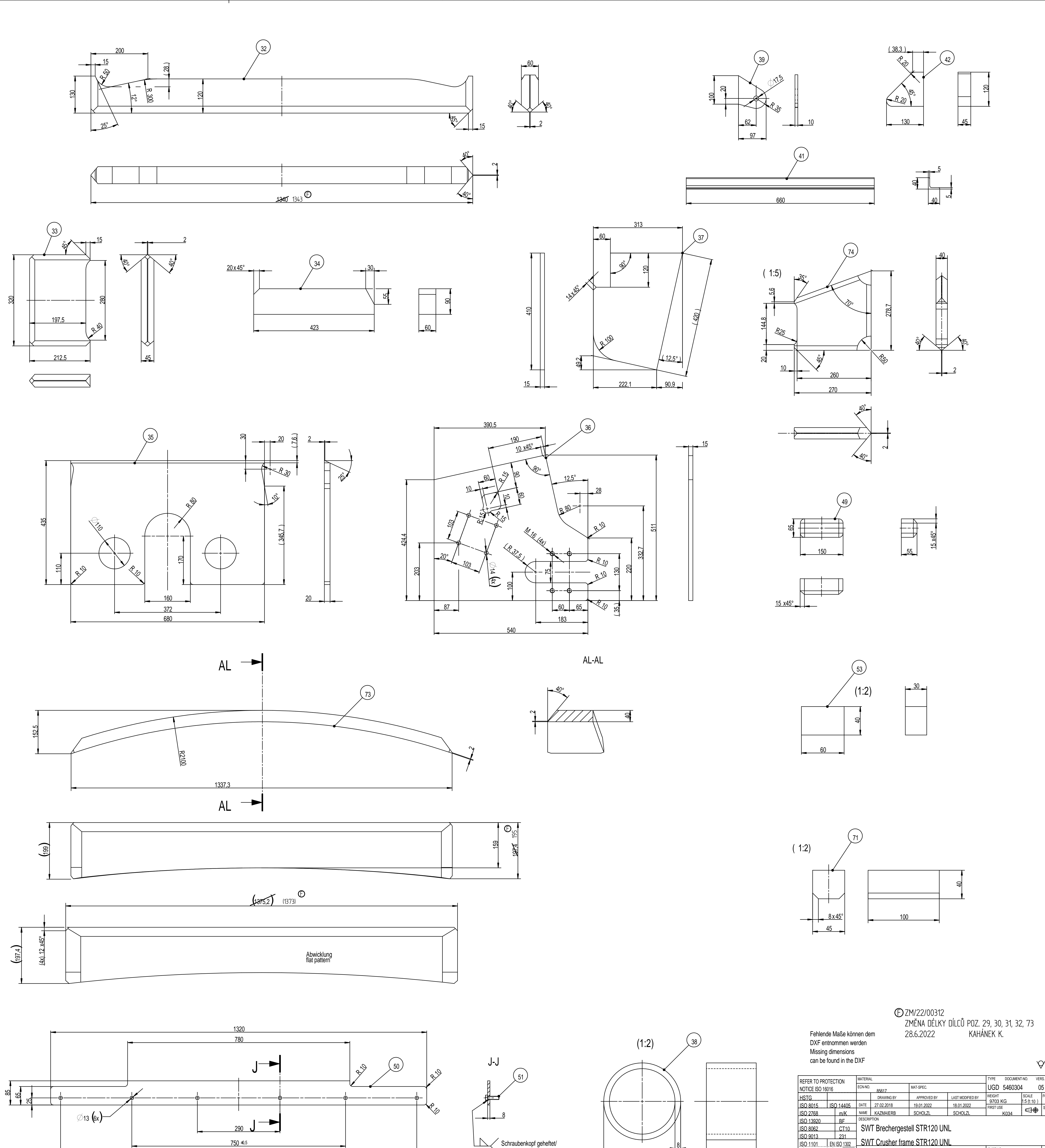


ZM/22/00312
ZMĚNA DĚLKY DÍLCŮ POZ. 19, 20, 21, 22, 72, 75
DOPLNĚNÍ KÓT OTVORU POZ. 20, 21, 75
28.6.2022 KAHÁNEK K.

Fehlende Maße können dem
DXF entnommen werden
Missing dimensions
can be found in the DXF



Achtung:
Fertigteilmaße sind verbindlich
Maße der Abwicklung nicht bindend
Abwicklung dem Kantverfahren angepasst
Important: Finished dimensions are
binding. The drawing must be adapted
according to the edge method.

REFER TO PROTECTION				MATERIAL		MAT SPEC.		TYPE	DOCUMENT NO.	VERS.	STATUS	
NOTICE ISO 18016				ECONO.	85617		UGD		5460304	05	PF	
HSTG				DRAWING BY		APPROVED BY		LAST MODIFIED BY		WEIGHT	FORMAT	
ISO 8015				DATE	27.02.2018		18.01.2022		18.01.2022		9703 KG	ISO 18016
ISO 2708				NAME		KAZMAIERB		SCHOLZL		UNL	CTD	
ISO 15820				DESCRIPTION		SWT Brechergestell STR120 UNL		SCHOLZL		K034	3 / 4	
ISO 8832				CTD		SWT Crusher frame STR120 UNL		SCHOLZL		K034	3 / 4	
ISO 9013				CTD		SWT Crusher frame STR120 UNL		SCHOLZL		K034	3 / 4	
ISO 1101				EN ISO 1302		SWT Crusher frame STR120 UNL		SCHOLZL		K034	3 / 4	
✓				✓		✓		✓		✓	✓	
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⌚ ZM/22/00312
 ZMĚNA DÉLKY DLE POZ. 29, 30, 31, 32, 73
 28.6.2022 KAHÁNEK K.

Fehlende Maße können dem
 DXF entnommen werden
 Missing dimensions
 can be found in the DXF

NOTE TO PROTECTION REFER TO 501616				TYPE DOCUMENT NO.		VER. STAT.	
EDINAL		ASSET		MAT. SPEC.		UG 5460304	
HSTG		DRAWING BY		APPROVED BY		LAST MODIFIED BY	
EN 8015 EN 14605		DATE 27.02.2018		19.01.2021		18.01.2021	
EN 27688 ntk		NAME KJAZHAREV		STR120 UNCL		FIRST USE	
EN 132026 ntk		MATERIAL KJAZHAREV		STR120 UNCL		WEIGHT 2703 KG	
EN 8062 ctk		SWT KJAZHAREV		STR120 UNCL		K0304	
EN 9013 231		SWT Crusher frame STR120 UNCL		STR120 UNCL		SCALE 1:50	
EN 1101 131		EN 9013 231		STR120 UNCL		FOOTPRINT 4.1 / 4.1	
EN 1101 131		EN 9013 231		STR120 UNCL		SHEET 1 OF 1	
KVN 218113		KVN 218113		KVN 218113		KVN 218113	
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